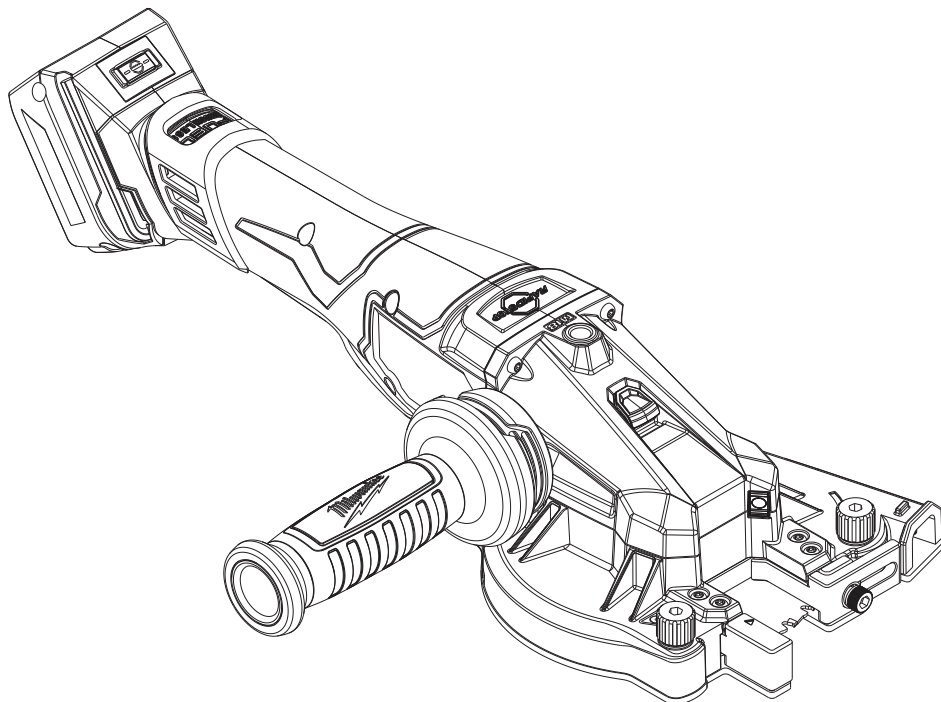




SERVICE PARTS LIST

BULLETIN NO.
PN0005271

SPECIFY CATALOG NO. AND SERIAL NO. WHEN ORDERING PARTS		REVISED BULLETIN	DATE
M18 FUEL™ #10 (1-1/4") Rebar Cutter			Dec. 2025
CATALOG NO. 3675-20	SERIAL NO. R04A	WIRING INSTRUCTION	
		See Page 4	
NAMEPLATE SPECIFICATIONS: 18 V = n ₀ 2 000 min ⁻¹ (RPM)			
Contains FCC ID: QOQ-BGM220S2 Contains IC: 5123A-BGM220S2			



Only maintenance, service, repairs, and replacements of parts as defined in the Operator's Manual can be performed by the user.

All other repairs are to ONLY be performed by personnel authorized by MILWAUKEE TOOL. Do not attempt to install other parts; this COULD void your tool warranty.

For service, parts, or inquiries, contact us:

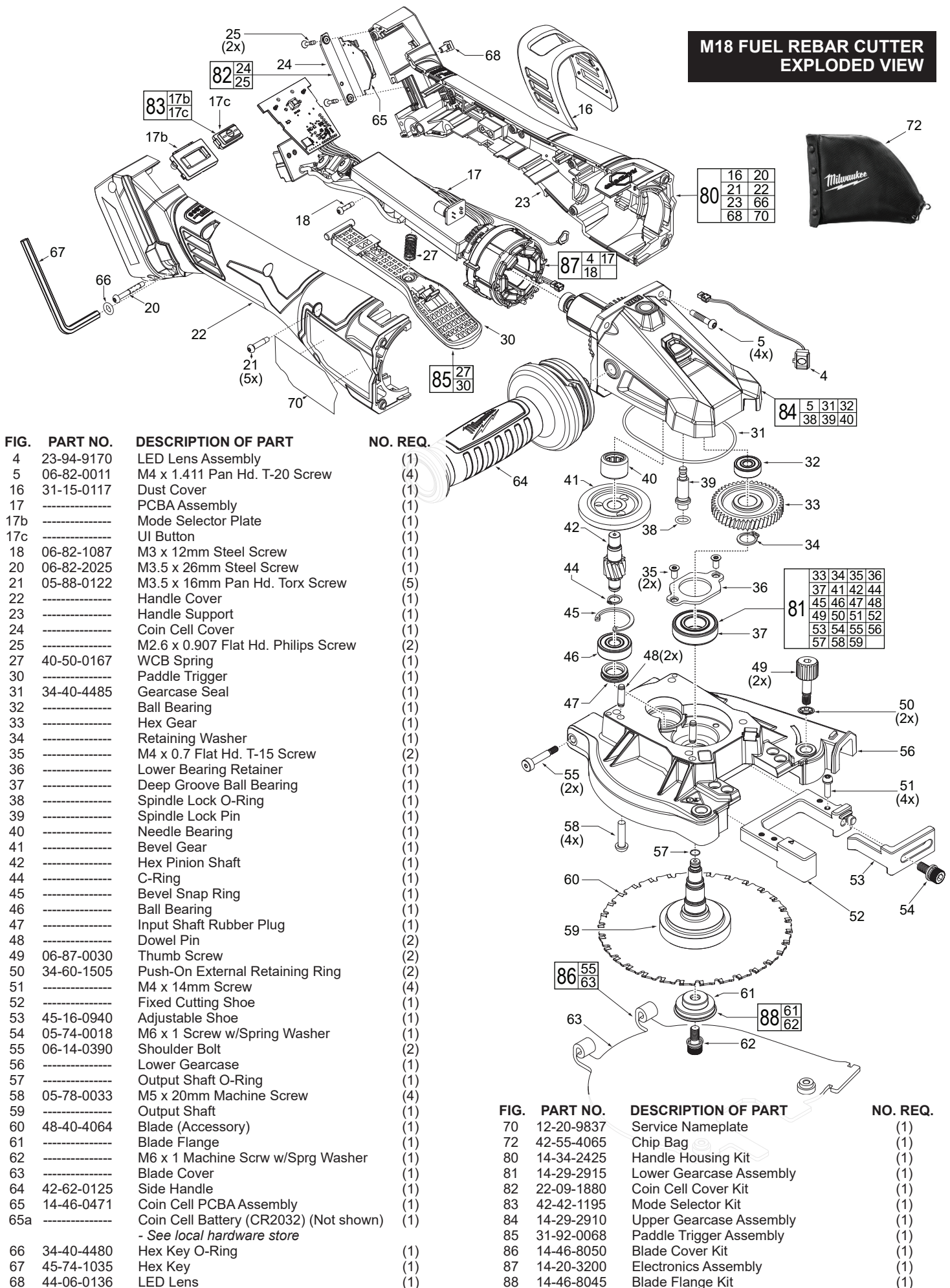
- Customer Service at 1.800.SAWDUST (1.800.729.3878)
- E-Service tool repair at: www.milwaukeetool.com/e-service
- Find a local authorized MILWAUKEE service location at Milwaukeetool.com
- Find a MILWAUKEE factory Service Center Location or MILWAUKEE factory Central Repair Center at Milwaukeetool.com. Send the following, prepaid and insured:
 - Your name, address, and phone number
 - Description of the issues
 - Copy of the proof of purchase
 - Tool, charger, and batteries involved with the issues

MILWAUKEE factory Central Repair Centers:

MILWAUKEE TOOL
Central Repair
1401 Sycamore Avenue
Greenwood, MS 38930

MILWAUKEE TOOL
Central Repair
2198 Southtech Drive
Greenwood, IN 46143

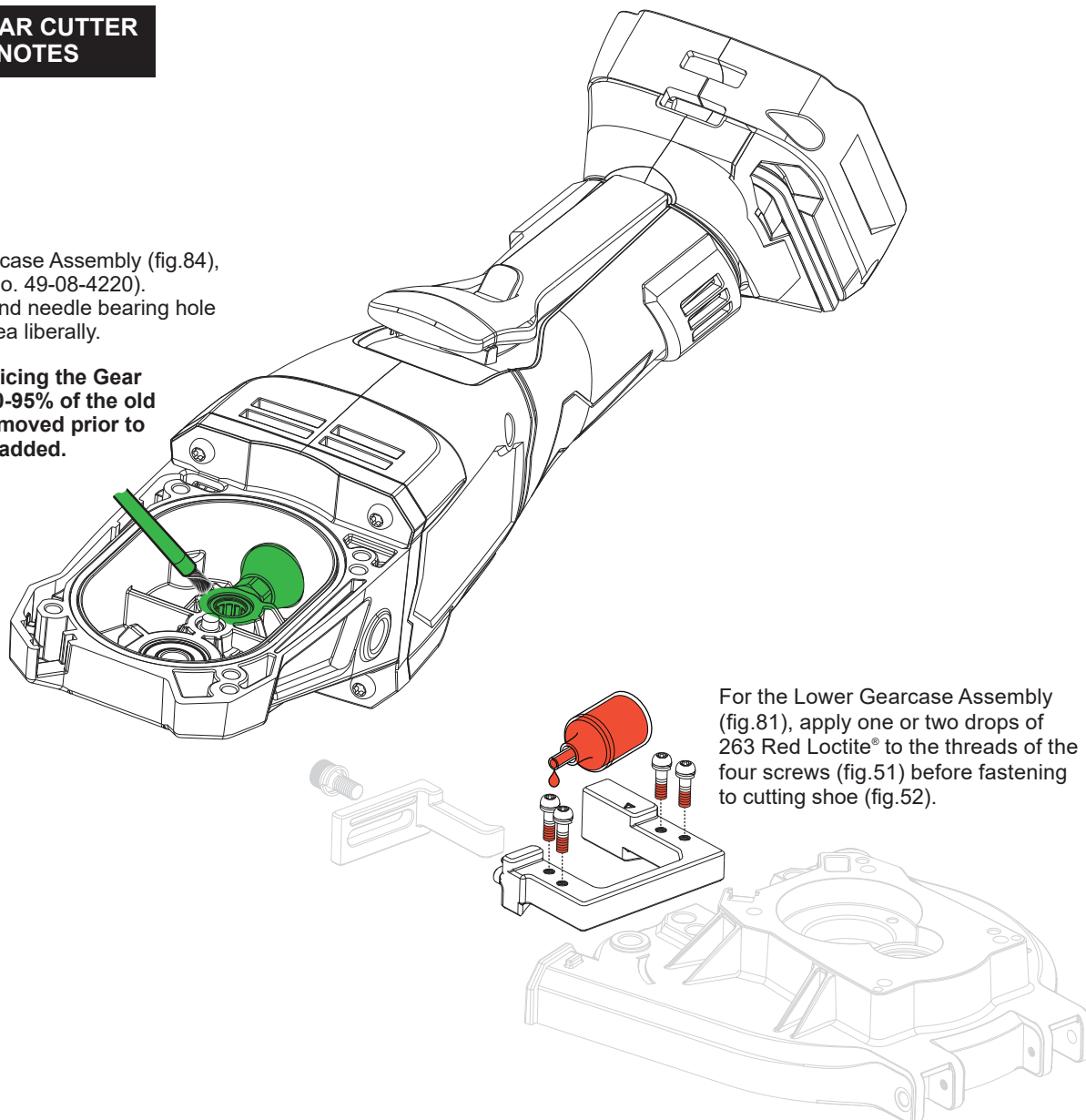
M18 FUEL REBAR CUTTER EXPLODED VIEW



M18 FUEL REBAR CUTTER LUBRICATION NOTES

For the Upper Gearcase Assembly (fig.84), apply "J" Grease (No. 49-08-4220). Coat bevel pinion and needle bearing hole and surrounding area liberally.

NOTE - When servicing the Gear Case Assembly, 90-95% of the old grease must be removed prior to new grease being added.

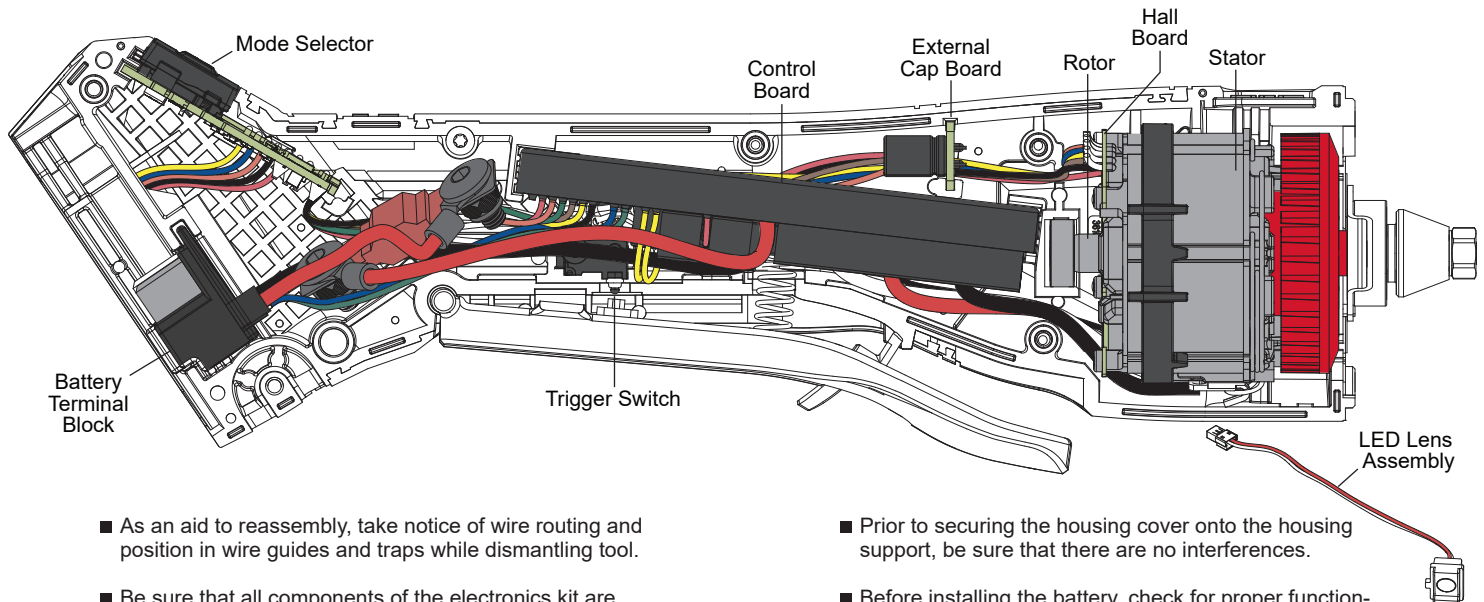


For the Lower Gearcase Assembly (fig.81), apply one or two drops of 263 Red Loctite® to the threads of the four screws (fig.51) before fastening to cutting shoe (fig.52).

M18 FUEL REBAR CUTTER TORQUE SPECIFICATIONS

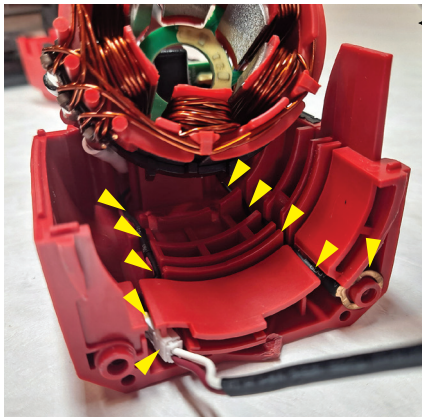
SCREW TORQUE SPECIFICATIONS				
FIG.	PART NO.	WHERE USED	SEAT TORQUE	
			(kgf-cm)	(lb-in)
5	06-82-0011	Upper Gearcase	20±2	17±2
18	06-82-1087	Electronics Assembly	4±0.5	3±0.4
20	06-82-2025	Handle Housing	14.5±2	12.6±2
21	05-88-0122	Handle Housing	14.5±2	12.6±2
25	-----	Coin Cell Cover	4.5±0.5	3.9±0.4
35	-----	Output Shaft	35±3	30±3
49	06-87-0030	Lower Gearcase	32±3	28±3
51	-----	Fixed Cutting Shoe	35±2	30±2
54	05-74-0018	Adjustable Shoe	45±3	39±3
55	06-14-0390	Lower Gearcase	16±1	14±1
58	05-88-0033	Lower Gearcase	60±3	52±3
62	-----	Blade Flange	7±2	6±2

M18 FUEL REBAR CUTTER WIRING NOTES

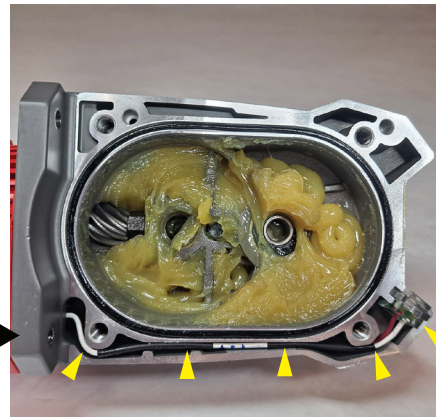


- As an aid to reassembly, take notice of wire routing and position in wire guides and traps while dismantling tool.
- Be sure that all components of the electronics kit are seated firmly and squarely in the housing recesses.
- Avoid pinched wires, be sure that all wires and sleeves are pressed completely down in wire guides and traps.

- Prior to securing the housing cover onto the housing support, be sure that there are no interferences.
- Before installing the battery, check for proper functionality of mode selector and paddle trigger switch.
- Install batteries and depress on-off switch trigger to assure tool is operating properly.



Within the handle support, route wires for the LED light and ground wires positioned in wire guides & traps.



Within the upper gearcase, route the LED Lens Assembly wires within the wire guides & traps.