

WIRING INSTRUCTIONS

TITLE

1/2" HAMMER-DRILL

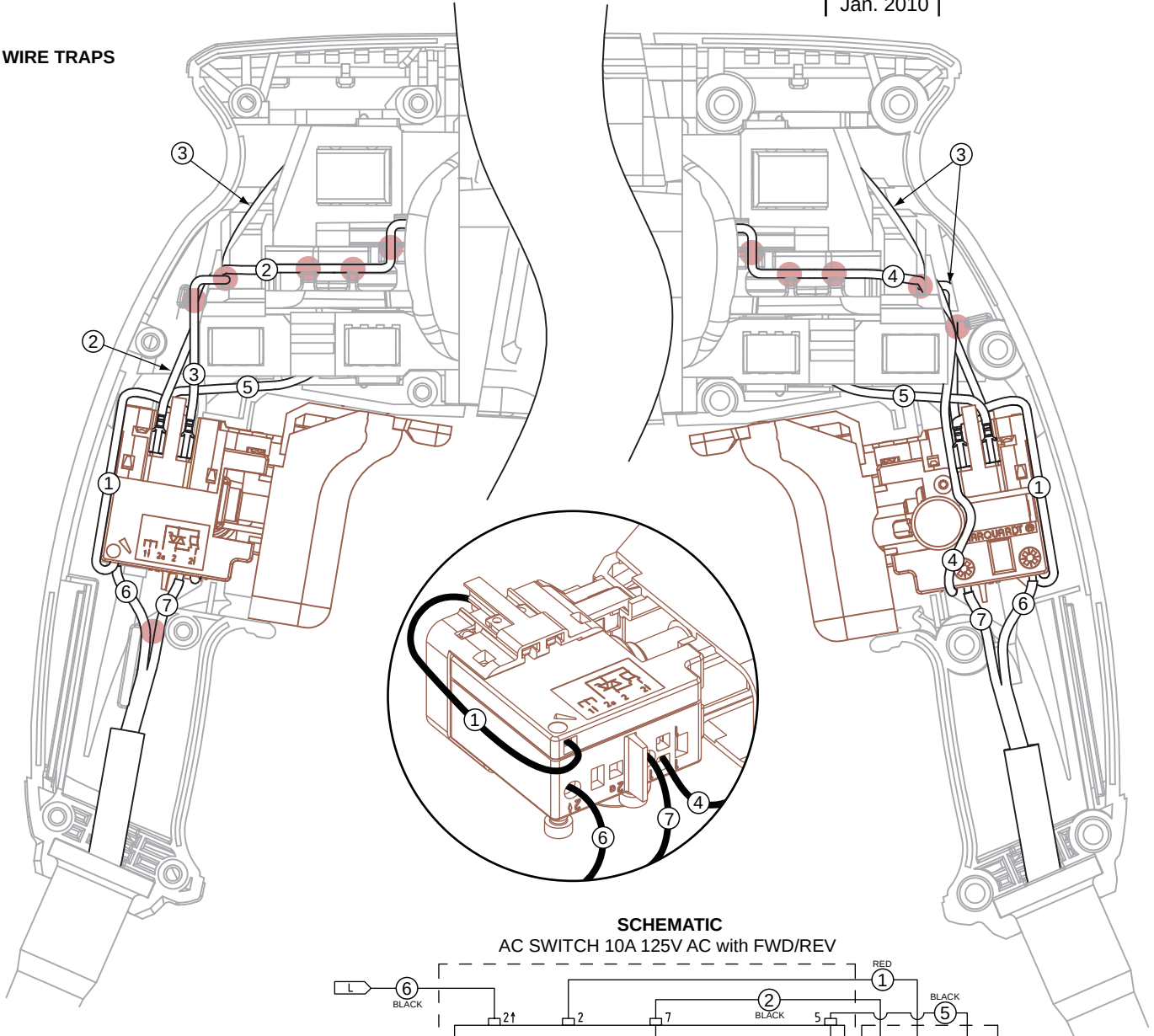
MILWAUKEE ELECTRIC TOOL CORP. 13135 WEST LISBON RD. BROOKFIELD, WIS.

DATE
Jan. 2010

BULLETIN

58-01-5381

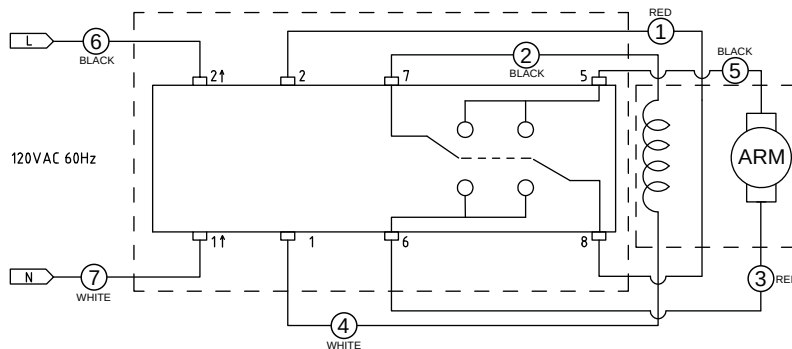
● = WIRE TRAPS



NOTE: As an aid to reassembly, take note of the wire routings and position of the wires in the wire guides and traps prior to dismantling the tool.

Watch for pinched wires when placing the handle cover back over the housing assembly.

SCHEMATIC
AC SWITCH 10A 125V AC with FWD/REV



WIRING SPECIFICATIONS

Wire No.	Wire Color	Origin or Gauge	Length	Terminals, Connectors and 1 or 2 End Wire Preparation
1	Red	Switch	-----	Non-terminated end to '2' and terminated end to '8' on switch.
2	Black	Field	-----	Route from field to '7' on switch.
3	Red	23-94-5381	-----	Connect to '6' on switch and route to top brush assembly.
4	White	Field	-----	Route from field to '1' on switch.
5	Black	23-94-5380	-----	Connect to '5' on switch and route to bottom brush assembly.
6	Black	Cord	-----	Connect to '2↑' on switch.
7	White	Cord	-----	Connect to '1↑' on switch.

BULK LEAD WIRE - BULLETIN NO. 58-01-0003

NOTE:

All leads must be held to $\pm 1/8"$.
All lead lengths are before stripping.

TERMINAL DESCRIPTION

Code	Part No.	Qty.