



## SERVICE PARTS

**BULLETIN NO.**  
**54-49-0283**

**SPECIFY CATALOG NO. AND SERIAL NO. WHEN ORDERING PARTS**

### 52" HIGH CAPACITY MOBILE WORK BENCH

**48-22-8559**

**SERIAL  
NUMBER**

**M14A**

**REVISED BULLETIN**

**DATE**  
**March 2023**

**WIRING INSTRUCTION**

00 0

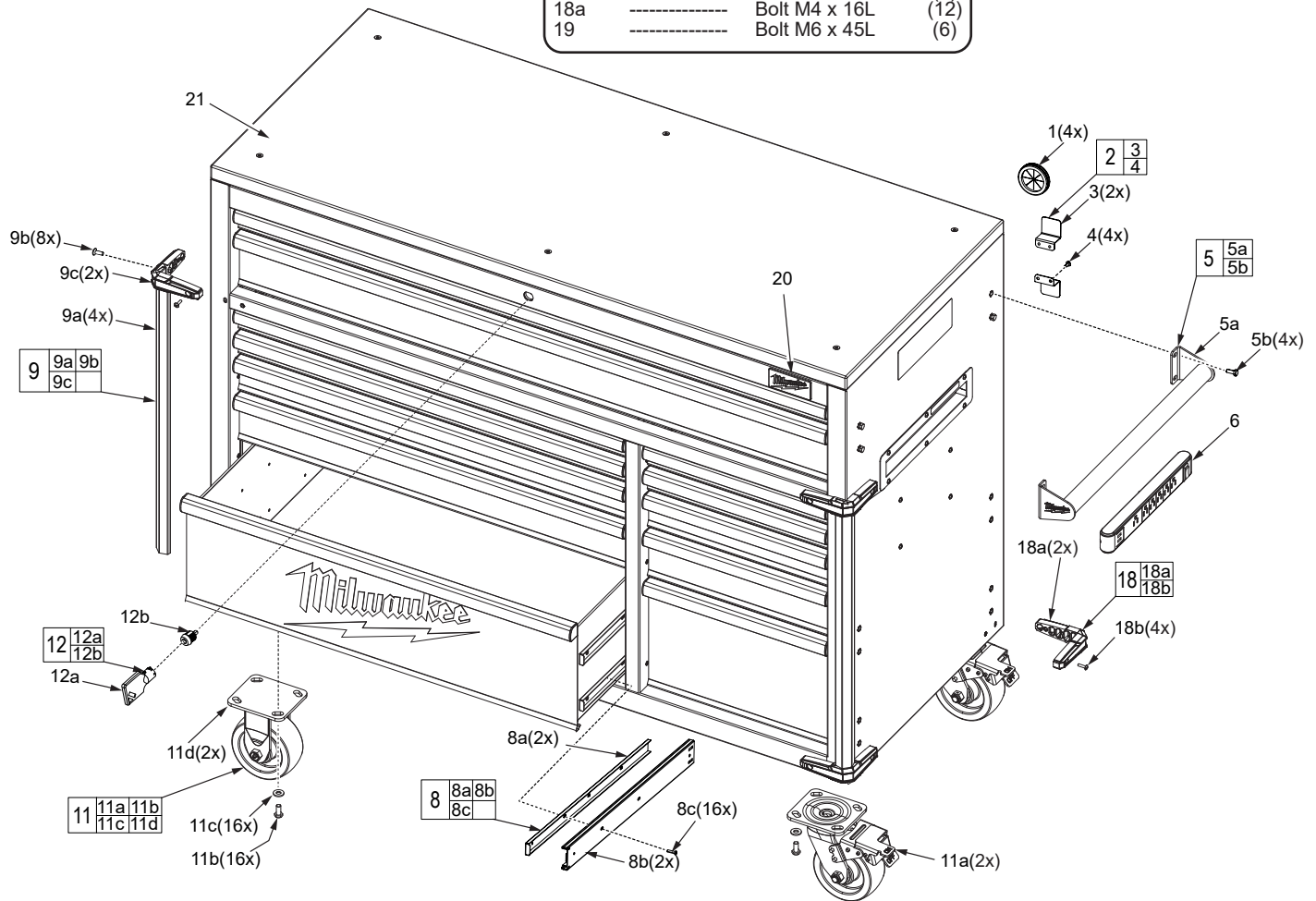
#### EXAMPLE:

Component Parts (Small #) Are Included When Ordering The Assembly (Large #).

#### ● 14-46-8559 Hardware Kit

|     |       |               |      |
|-----|-------|---------------|------|
| 11b | ----- | Bolt M8 x 18L | (16) |
| 11c | ----- | Washer M8     | (16) |
| 4   | ----- | Bolt M4 x 12L | (14) |
| 5b  | ----- | Bolt M6 x 16L | (4)  |
| 18a | ----- | Bolt M4 x 16L | (12) |
| 19  | ----- | Bolt M6 x 45L | (6)  |

**NOTE:** See page 2 for drawer slide removal and installation.



| FIG. | PART NO.   | DESCRIPTION OF PART                    | NO. REQ. | FIG. | PART NO.   | DESCRIPTION OF PART                      | NO. REQ. |
|------|------------|----------------------------------------|----------|------|------------|------------------------------------------|----------|
| 1    | 22-90-0105 | Cord Grommet (Set of 1)                | (1)      | 14   | 58-95-8559 | Drawer Liner Kit (Set of 12) (Not Shown) | (1)      |
| 2    | 14-46-1645 | Cord Storage Bracket Kit               | (1)      | 15   | 12-20-0109 | Service Nameplate (Not Shown)            | (1)      |
| 3    | -----      | Cord Storage Bracket                   | (2)      | 17   | 12-25-1814 | Electrical Label (Not Shown)             | (1)      |
| 4    | -----      | Screw M4 x 12L                         | (4)      | 18   | 42-38-0269 | Rear Bumper Kit (Set of 2)               | (1)      |
| 5    | 14-46-1648 | Side Handle Kit                        | (1)      | 18a  | -----      | Rear Bumper                              | (2)      |
| 5a   | -----      | Side Handle                            | (1)      | 18b  | -----      | Screw M4 x 16L                           | (4)      |
| 5b   | -----      | Bolt M6 x 16L                          | (4)      | 19   | -----      | Bolt M6 x 45L (Not Shown)                | (6)      |
| 6    | 14-46-1641 | Power Strip                            | (1)      | 20   | 31-01-8559 | Steel Storage Logo Badge                 | (1)      |
| 8    | 14-46-1642 | Drawer Slide Kit (Set of 2)            | (1)      | 21   | 45-64-8553 | 52" Wood Top                             | (1)      |
| 8a   | -----      | Inner Drawer Slide                     | (2)      |      |            |                                          |          |
| 8b   | -----      | Outer Drawer Slide                     | (2)      |      |            |                                          |          |
| 8c   | -----      | 5/32" Pop Rivet                        | (16)     |      |            |                                          |          |
| 9    | 42-38-0272 | Corner Bumper Kit (Set of 4)           | (1)      |      |            |                                          |          |
| 9a   | 42-38-0271 | Corner Bumper/Extrusion Kit (Set of 2) | (1)      |      |            |                                          |          |
| 9b   | -----      | Screw M4 x 16L                         | (8)      |      |            |                                          |          |
| 9c   | -----      | Corner Bumper                          | (4)      |      |            |                                          |          |
| 11   | 14-46-1245 | Caster Kit (Set of 4)                  | (1)      |      |            |                                          |          |
| 11a  | -----      | Swivel Caster w/ Brake                 | (2)      |      |            |                                          |          |
| 11b  | -----      | Bolt M8 x 16L                          | (16)     |      |            |                                          |          |
| 11c  | -----      | Washer M8                              | (16)     |      |            |                                          |          |
| 11d  | -----      | Rigid Caster                           | (2)      |      |            |                                          |          |
| 12   | 14-46-1643 | Key/Lock Kit                           | (1)      |      |            |                                          |          |
| 12a  | -----      | Key                                    | (1)      |      |            |                                          |          |
| 12b  | -----      | Lock                                   | (1)      |      |            |                                          |          |

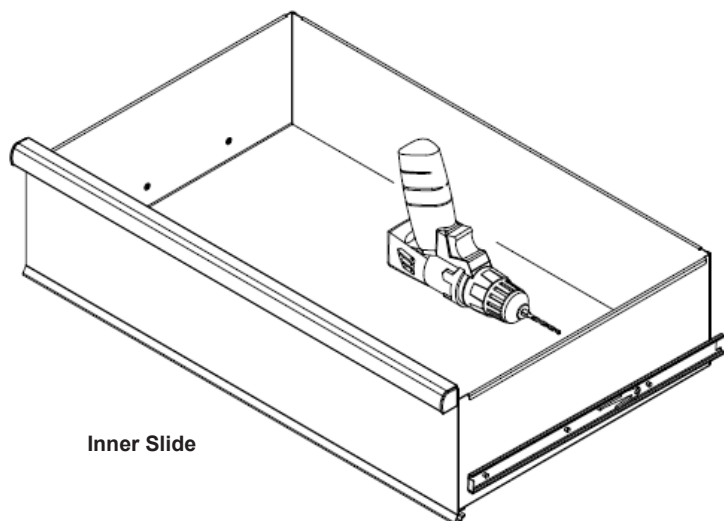
#### FIG. NOTES

15, 17 A clean, dry surface is essential for proper performance for any adhesive system. The area intended for application of any adhesive label or nameplate must be prepared by cleaning with isopropyl alcohol. The solvent is to be applied with a clean, lint free applicator and the surface allowed to dry before applying the label or nameplate.

**MILWAUKEE TOOL • www.milwaukeetool.com**  
13135 W. LISBON RD., BROOKFIELD, WI 53005

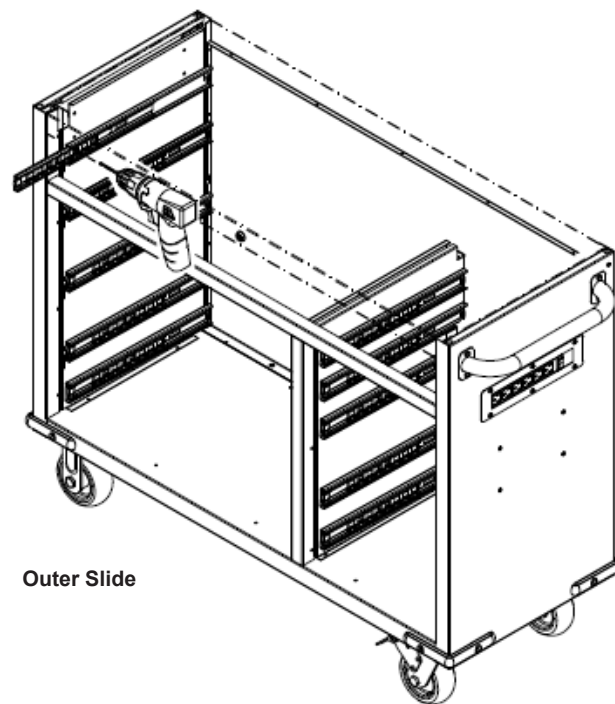
Drwg. 1

Cat. No. 48-22-8520 shown



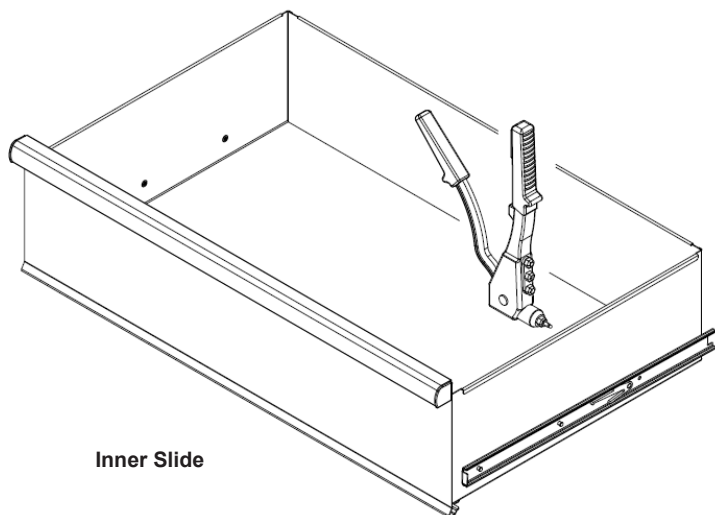
Inner Slide

To remove drawer slide, remove rivets (15) from the inner slide (13) and outer slide (14) by 5/32" drill bit.

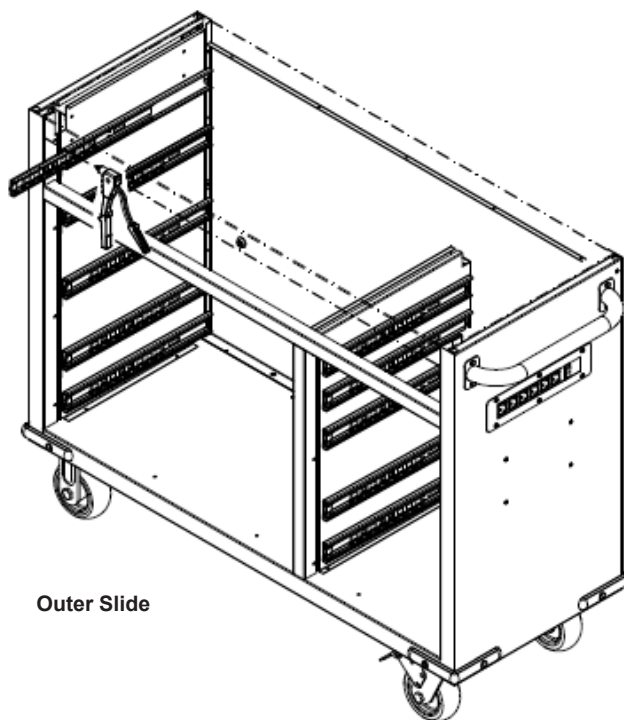


Outer Slide

To install drawer slide, place inner slide (13) into position and insert rivets (15) by using a rivet gun. Repeat steps for outer slide (14).



Inner Slide



Outer Slide