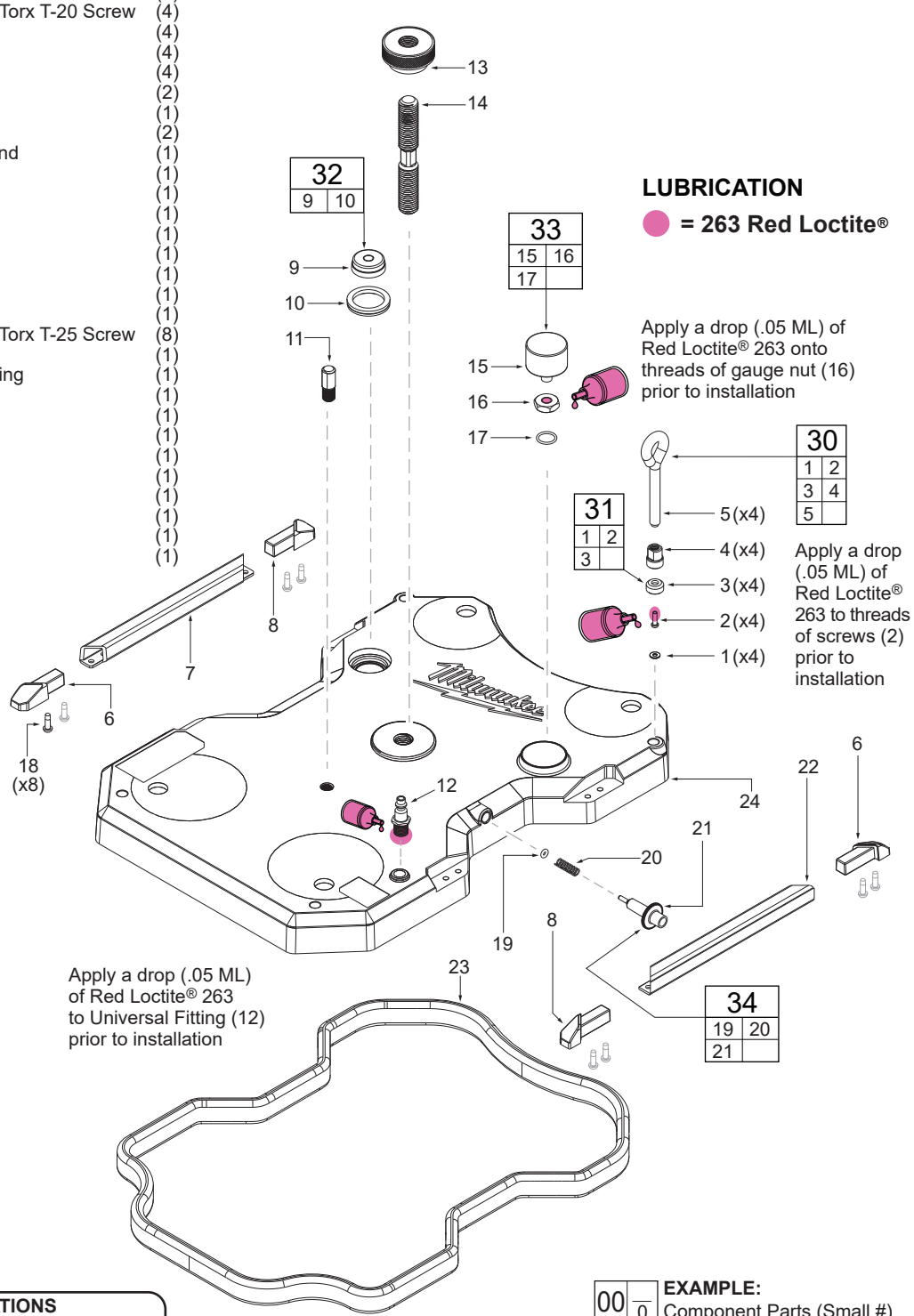
SERVICE PARTS LIST

BULLETIN NO. 54-46-0020

SPECIFY CATALOG NO. AND SERIAL NO. WHEN ORDERING PARTS		REVISED BULLETIN	DATE Oct. 2023
Core Rig VACUUM PAD			WIRING INSTRUCTION
CATALOG NO. 3314	**SERIAL NO. N45A**		

FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
1	----------	Flat Washer	(4)
2	----------	M4 x 14mm Pan Hd. Torx T-20 Screw	(4)
3	----------	Bottom Board	(4)
4	----------	M10 Sleeve Screw	(4)
5	----------	Eye Bolt	(4)
6	42-52-0023	Left Handle Cap	(2)
7	43-62-0031	Right Base Handle	(1)
8	42-52-0024	Right Handle Cap	(2)
9	----------	Vial for Core Drill Stand	(1)
10	----------	Vial Holder	(1)
11	06-65-7560	Location Pin, Short	(1)
12	42-90-0115	Universal Fitting	(1)
13	05-55-3170	Hold Down Nut	(1)
14	05-74-7150	Anchor Bolt	(1)
15	43-46-0012	Vacuum Gauge	(1)
16	----------	Gauge Nut	(1)
17	----------	O-Ring	(1)
18	06-82-0029	M5 x 16mm Pan Hd. Torx T-25 Screw	(8)
19	----------	Seal Ring	(1)
20	----------	Vacuum Release Spring	(1)
21	----------	Vacuum Release Pin	(1)
22	43-62-0033	Left Base Handle	(1)
23	34-40-9045	Seal	(1)
24	28-30-0225	Vacuum Pad	(1)
30	14-34-7065	Leveling Bolt Kit	(1)
31	14-34-7060	Leveling Bolt Feet Kit	(1)
32	44-08-0250	Base Vial Kit	(1)
33	43-46-0013	Vacuum Gauge Kit	(1)
34	44-20-0014	Vacuum Release Kit	(1)



SCREW TORQUE SPECIFICATIONS				
			SEAT TORQUE	
FIG.	PART NO.	WHERE USED	(kgf-cm)	(lb-in)
2	----------	Eye Bolt	20±2	17±1.7
11	----------	Vacuum Pad	200±20	173±17
12	----------	Vacuum Pad	200±20	173±17
14	----------	Vacuum Pad	200±20	173±17
16	----------	Vacuum Gauge	200±20	173±17
18	----------	Base Handle	15±2	13±1.7

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EXAMPLE:
Component Parts (Small #) Are Included When Ordering The Assembly (Large #).

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