SERVICE PARTS LIST

BULLETIN NO. 54-05-0055

SPECIFY CATALOG NO. AND SERIAL NO. WHEN ORDERING PARTS		REVISED BULLETIN	DATE Feb. 2024
M18™ HammerVAC™ Dust Extractor		WIRING INSTRUCTION **See Page 2**	
CATALOG NO. 2915-DE	**SERIAL NO. L89A**		

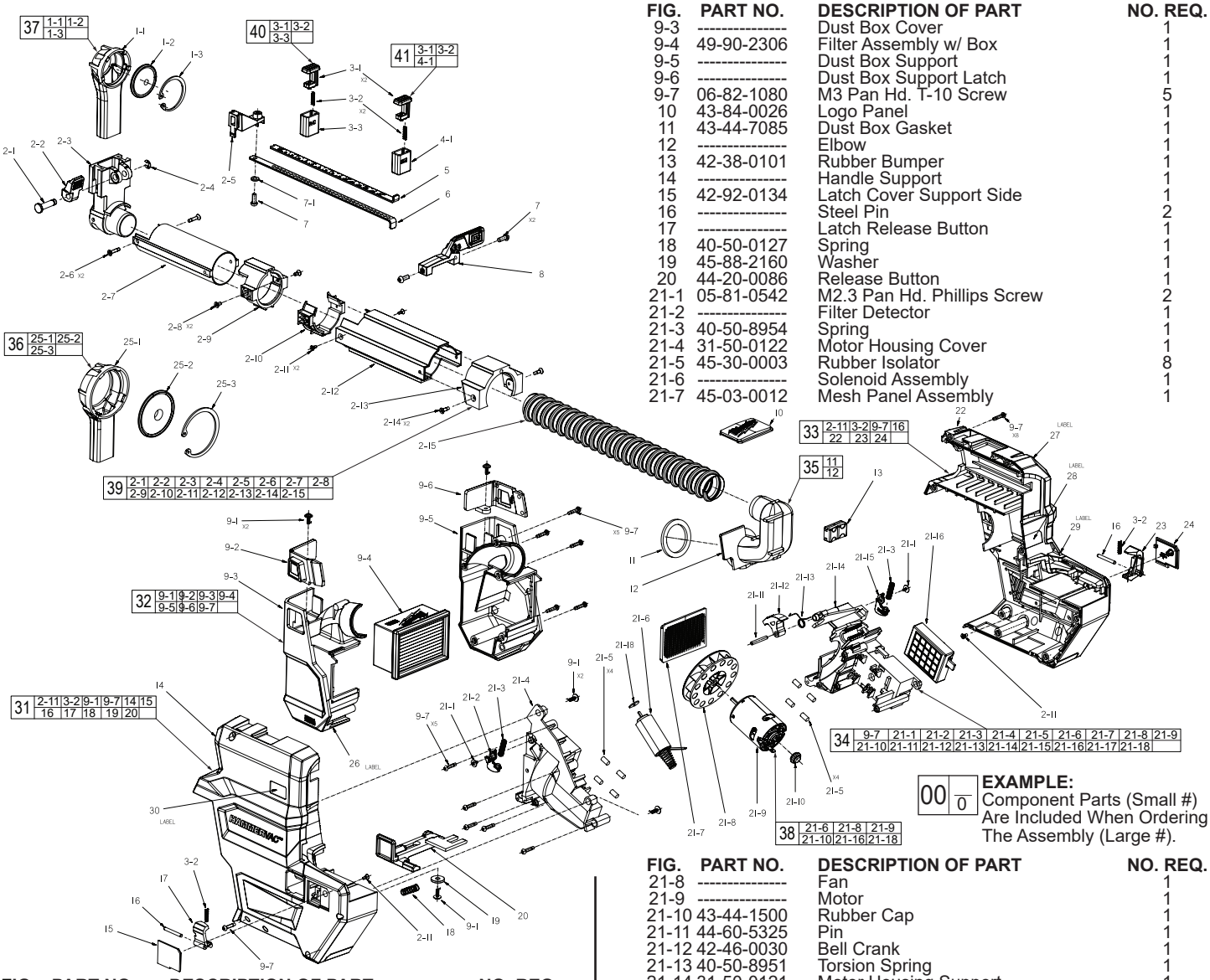

FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
1-1	31-01-0213	Nozzle	1
1-2	43-31-0475	Hair Brush (Pack of 2)	1
1-3	34-60-0995	Retaining Ring	1
2-1	44-60-5320	Pin	1
2-2	31-52-0130	Carrier Lever	1
2-3	31-12-0201	Nozzle Base	1
2-4	34-60-0770	E-Ring	1
2-5	42-36-0068	Depth Stop Front Latch	1
2-6	06-82-1085	M3 FH Screw	2
2-7	----------	Front Tube	1
2-8	05-80-0025	M3 x 0.5 FH T-10 Screw	2
2-9	----------	Rear Bushing	1
2-10	----------	Front Bushing	1
2-11	05-88-0023	M2.6 FH Phillips Screw	2
2-12	----------	Rear Tube	1
2-13	----------	Rear Bushing for AL Tube	1
2-14	06-82-0010	M3 FH Screw	2
2-15	45-76-0078	Spring Tube	1
3-1	42-42-3076	Depth Button	1
3-2	40-50-8952	Compression Spring	1
3-3	42-30-0170	Front Depth Body	1
4-1	42-30-0155	Depth Body	1
5	44-66-0162	Ruler	1
6	44-66-0161	Depth Plate	1
7	06-82-0217	M4 x 10mm Pan Hd. Screw	3
7-1	05-90-0225	Washer	1
8	42-36-0066	Back Depth Stop	1
9-1	05-88-0030	M3 Pan Hd. T-10 Screw	2
9-2	----------	Dust Box Latch	1
9-3	----------	Dust Box Cover	1
9-4	49-90-2306	Filter Assembly w/ Box	1
9-5	----------	Dust Box Support	1
9-6	----------	Dust Box Support Latch	1
9-7	06-82-1080	M3 Pan Hd. T-10 Screw	5
10	43-84-0026	Logo Panel	1
11	43-44-7085	Dust Box Gasket	1
12	----------	Elbow	1
13	42-38-0101	Rubber Bumper	1
14	----------	Handle Support	1
15	42-92-0134	Latch Cover Support Side	1
16	----------	Steel Pin	2
17	----------	Latch Release Button	1
18	40-50-0127	Spring	1
19	45-88-2160	Washer	1
20	44-20-0086	Release Button	1
21-1	05-81-0542	M2.3 Pan Hd. Phillips Screw	2
21-2	----------	Filter Detector	1
21-3	40-50-8954	Spring	1
21-4	31-50-0122	Motor Housing Cover	1
21-5	45-30-0003	Rubber Isolator	8
21-6	----------	Solenoid Assembly	1
21-7	45-03-0012	Mesh Panel Assembly	1
21-8	----------	Fan	1
21-9	----------	Motor	1
21-10	43-44-1500	Rubber Cap	1
21-11	44-60-5325	Pin	1
21-12	42-46-0030	Bell Crank	1
21-13	40-50-8951	Torsion Spring	1
21-14	31-50-0121	Motor Housing Support	1
21-15	----------	Filter Detector	1
21-16	----------	PCB Assembly	1
21-17	----------	Shrink Tube	1
21-18	----------	Cushion	1
22	----------	Housing Cover	1
23	----------	Latch Release Button	1
24	42-92-0132	Latch Cover	1
25-1	31-01-0212	Stop Bit Nozzle	1
25-2	43-31-0470	Hair Brish Stop	1
25-3	34-60-7080	Retaining Ring	1
26	10-20-5405	Warning Label Dust Box	1
27	12-20-0364	Service Nameplate	1
28	10-20-5404	Warning Label	1
29	10-20-5403	Warning Label	1
30	10-20-0209	OSHA Label	1
31	14-38-0046	Housing Support Assembly	1
32	49-90-2344	Dust Box Assembly	1
33	14-38-0047	Housing Cover Assembly	1
34	14-20-0157	Motor Housing and Electronics Assembly	1
35	31-05-0091	Dust Elbow Assembly	1
36	14-52-0110	Nozzle Assy. Stop bit (Accessory, Pack of 2)	1
37	14-52-0105	Nozzle Assy. Stan. (Accessory, Pack of 2)	1
38	14-20-0187	PCBA w/ Motor and Solenoid Assembly	1
39	45-76-0069	Tube Assembly	1
40	42-42-3077	Front Depth Stop Assembly	1
41	42-42-3078	Back Depth Stop Assembly	1

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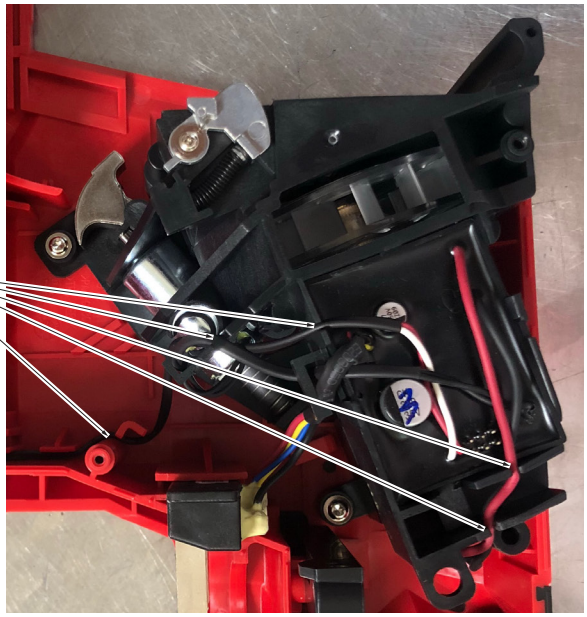
WIRING DIAGRAM

AS AN AID TO REASSEMBLY, TAKE NOTICE OF WIRE ROUTING AND POSITION IN WIRE GUIDES AND TRAPS WHILE DISMANTLING TOOL.

BE SURE THAT ALL COMPONENTS OF THE ELECTRONICS KIT ARE SEATED FIRMLY AND SQUARELY IN THE HOUSING RECESSES.

AVOID PINCHED WIRES, BE SURE THAT ALL WIRES AND SLEEVES ARE PRESSED COMPLETELY DOWN IN WIRE GUIDES AND TRAPS.

PRIOR TO INSTALLING THE HOUSING COVER ONTO THE HOUSING SUPPORT, BE SURE THAT THERE ARE NO INTERFERENCES.



SCREW TORQUE SPECIFICATIONS				
			SEAT TORQUE	
FIG.	PART NO.	WHERE USED	(kgf-cm)	(lb-in)
2-6	06-82-1085	Front Al Tube	7	5
2-8	05-80-0025	Tube Assembly	3	2
2-11	05-88-0023	Rear Al Tube	2	1
2-14	06-82-0010	Tube Assembly	5	3
7	06-82-0217	Back Depth Stop	9	7
9-1	05-88-0030	Dust Box Assembly	5	3
9-1	05-88-0030	Dust Box Assembly	5	3
9-7	06-82-1080	Dust Box Assembly	9	7
21-1	05-81-0542	Motor Sub Assembly	2	1