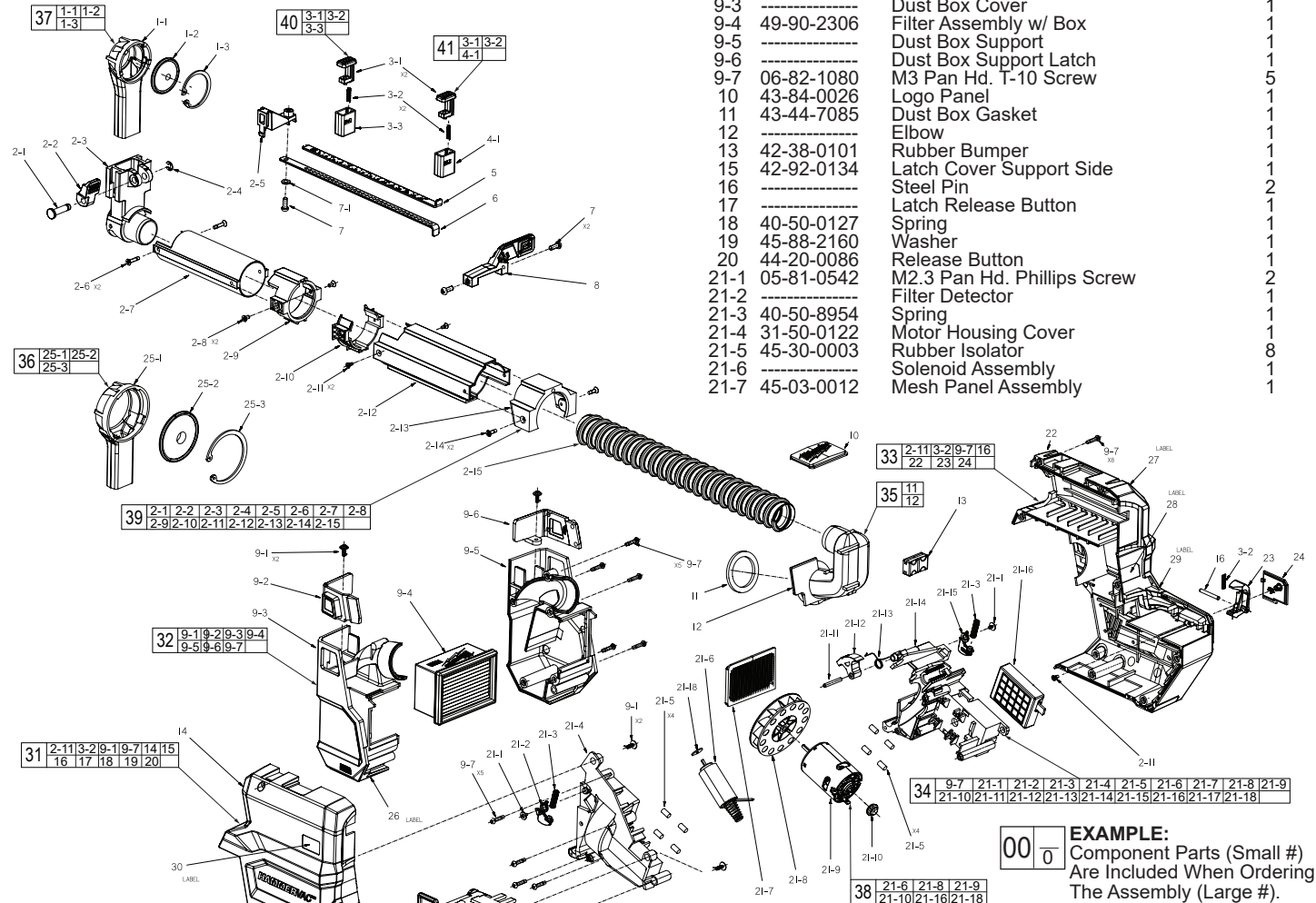




SERVICE PARTS

BULLETIN NO.**54-05-0045****SPECIFY CATALOG NO. AND SERIAL NO. WHEN ORDERING PARTS****REVISED BULLETIN****DATE**
Feb. 2024**M18™ HammerVAC™ Dust Extractor****CATALOG NO. 2912-DE****SERIAL
NUMBER****L88A****WIRING INSTRUCTION****See Page 2**

FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
9-3	-----	Dust Box Cover	1
9-4	49-90-2306	Filter Assembly w/ Box	1
9-5	-----	Dust Box Support	1
9-6	-----	Dust Box Support Latch	1
9-7	06-82-1080	M3 Pan Hd. T-10 Screw	5
10	43-84-0026	Logo Panel	1
11	43-44-7085	Dust Box Gasket	1
12	-----	Elbow	1
13	42-38-0101	Rubber Bumper	1
15	42-92-0134	Latch Cover Support Side	1
16	-----	Steel Pin	2
17	-----	Latch Release Button	1
18	40-50-0127	Spring	1
19	45-88-2160	Washer	1
20	44-20-0086	Release Button	1
21-1	05-81-0542	M2.3 Pan Hd. Phillips Screw	2
21-2	-----	Filter Detector	1
21-3	40-50-8954	Spring	1
21-4	31-50-0122	Motor Housing Cover	1
21-5	45-30-0003	Rubber Isolator	8
21-6	-----	Solenoid Assembly	1
21-7	45-03-0012	Mesh Panel Assembly	1



WIRING DIAGRAM

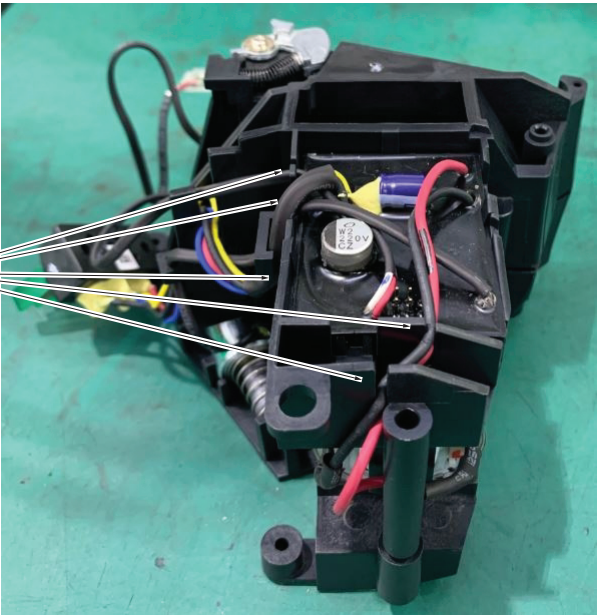
AS AN AID TO REASSEMBLY, TAKE NOTICE OF WIRE ROUTING AND POSITION IN WIRE GUIDES AND TRAPS WHILE DISMANTLING TOOL.

BE SURE THAT ALL COMPONENTS OF THE ELECTRONICS KIT ARE SEATED FIRMLY AND SQUARELY IN THE HOUSING RECESSES.

AVOID PINCHED WIRES, BE SURE THAT ALL WIRES AND SLEEVES ARE PRESSED COMPLETELY DOWN IN WIRE GUIDES AND TRAPS.

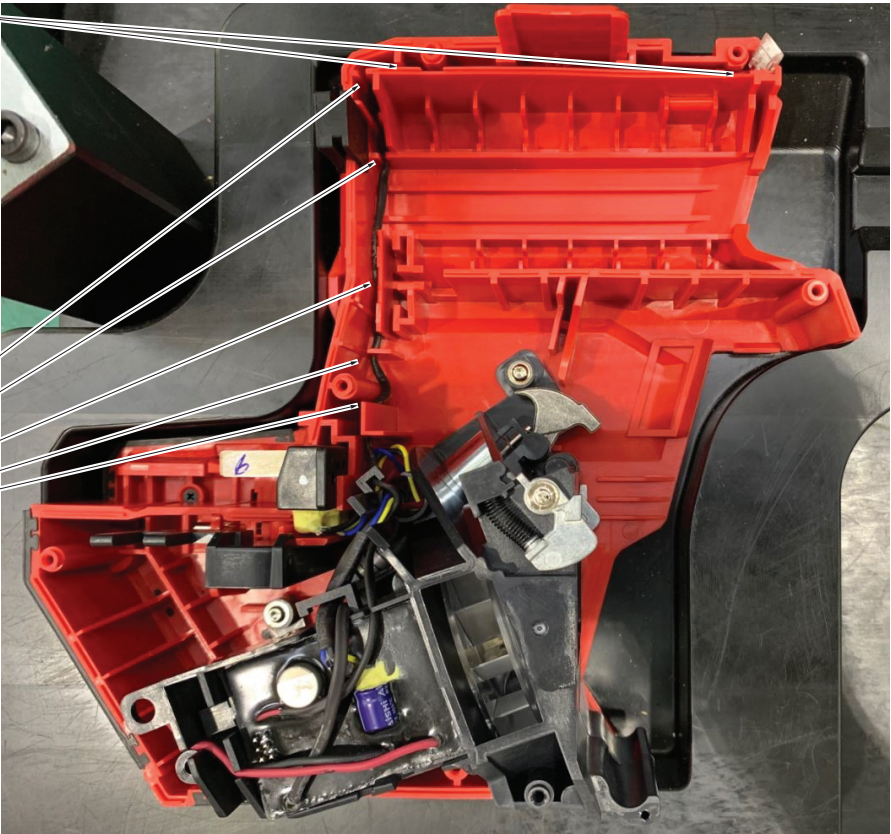
PRIOR TO INSTALLING THE HOUSING COVER ONTO THE HOUSING SUPPORT, BE SURE THAT THERE ARE NO INTERFERENCES.

Wire Traps or Channels



Wire Traps or Channels

Wire Traps or Channels



SCREW TORQUE SPECIFICATIONS				
FIG.	PART NO.	WHERE USED	SEAT TORQUE	
			(kgf-cm)	(lb-in)
2-6	06-82-1085	Front AI Tube	7	5
2-8	05-80-0025	Tube Assembly	3	2
2-11	05-88-0023	Rear AI Tube	2	1
2-14	06-82-0010	Tube Asseblly	5	3
7	06-82-0217	Back Depth Stop	9	7
9-1	05-88-0030	Dust Box Assembly	5	3
9-1	05-88-0030	Dust Box Assembly	5	3
9-7	06-82-1080	Dust Box Assembly	9	7
21-1	05-81-0542	Motor Sub Assembly	2	1