

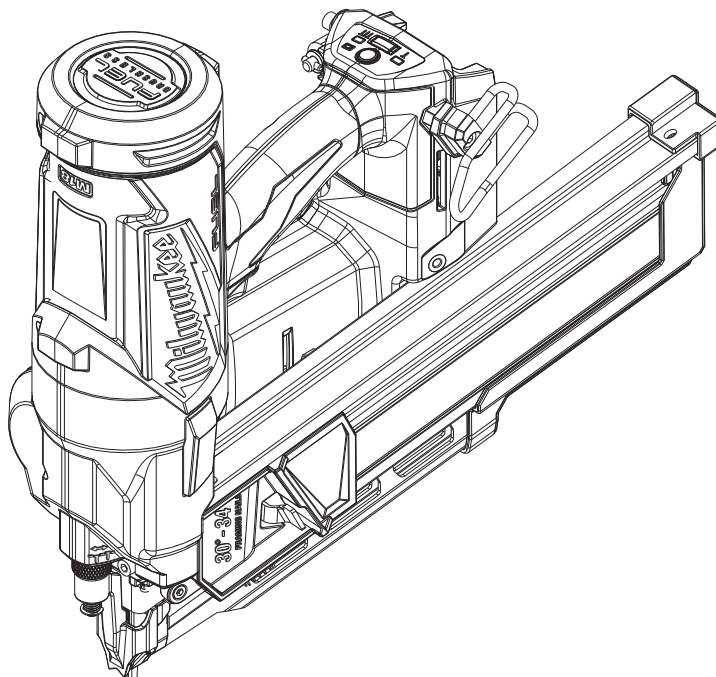


SERVICE PARTS LIST

BULLETIN NO.
54-00-2745

SPECIFY CATALOG NO. AND SERIAL NO. WHEN ORDERING PARTS		REVISED BULLETIN	DATE
M18 FUEL™ 21° Framing Nailer			June 2026
CATALOG NO. 2745-20	SERIAL NO. K83A thru D	WIRING INSTRUCTION	

AVAILABLE SERVICE PARTS PAGE 2 - 3



Only maintenance, service, repairs, and replacements of parts as defined in the Operator's Manual can be performed by the user.

All other repairs are to ONLY be performed by personnel authorized by MILWAUKEE TOOL. Do not attempt to install other parts; this COULD void your tool warranty.

For service, parts, or inquiries, contact us:

- Customer Service at 1.800.SAWDUST (1.800.729.3878)
- E-Service tool repair at: www.milwaukeetool.com/e-service
- Find a local authorized MILWAUKEE service location at Milwaukeetool.com
- Find a MILWAUKEE factory Service Center Location or MILWAUKEE factory Central Repair Center at Milwaukeetool.com. Send the following, prepaid and insured:
 - Your name, address, and phone number
 - Description of the issues
 - Copy of the proof of purchase
 - Tool, charger, and batteries involved with the issues

MILWAUKEE factory Central Repair Centers:

MILWAUKEE TOOL
Central Repair
1401 Sycamore Avenue
Greenwood, MS 38930

MILWAUKEE TOOL
Central Repair
2198 Southtech Drive
Greenwood, IN 46143

AVAILABLE SERVICE PARTS

EXAMPLE:
Component Parts (Small #) Are Included
When Ordering The Assembly (Large #).

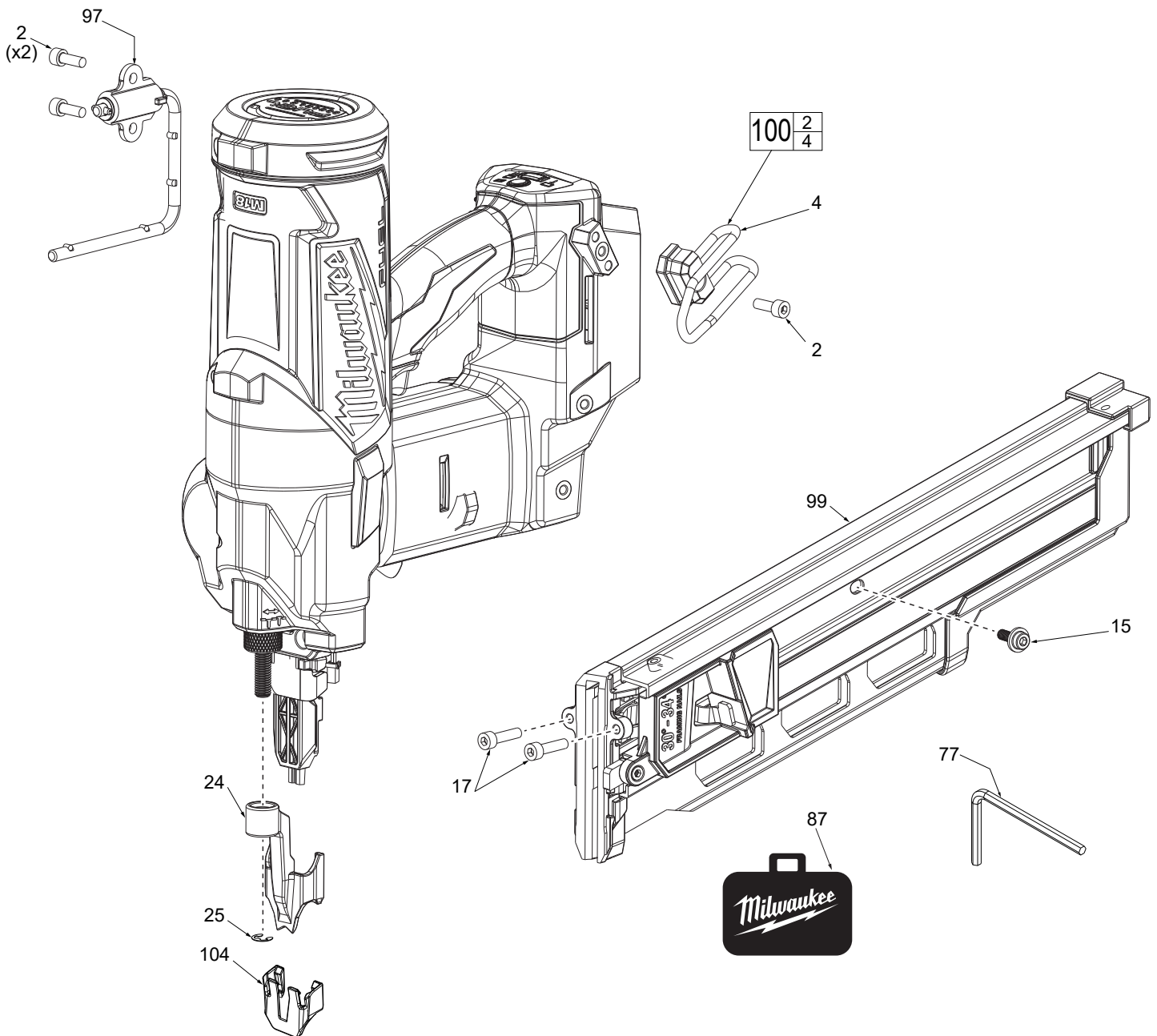


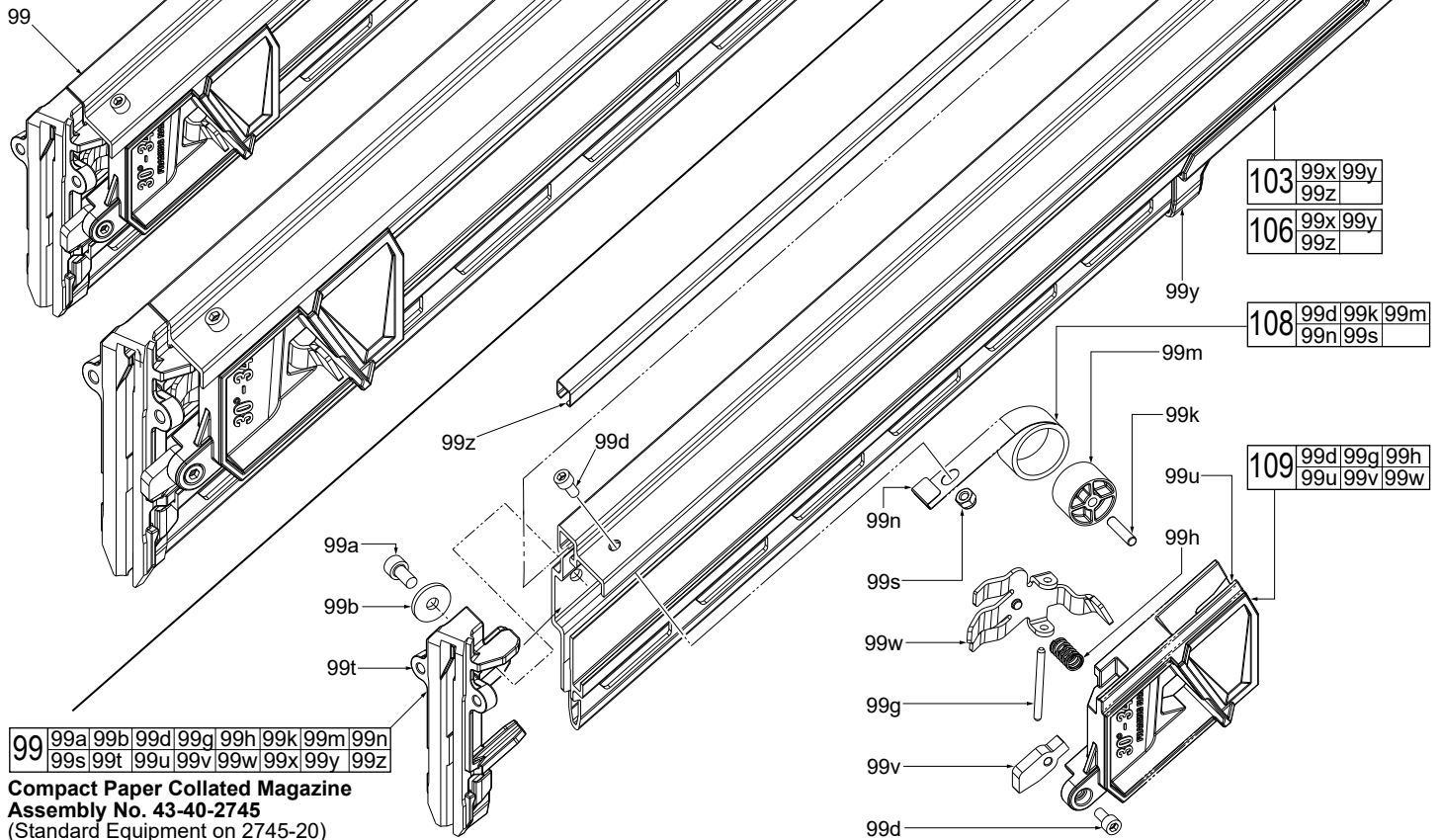
FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
	2	05-74-0019 M5 x 14mm Cap Hd. Hex Socket Screw	(3)
	4	----- Belt Hook	(1)
	15	05-74-0021 M5 x 14mm Flanged Skt. Hd. Mach. Screw	(1)
	17	06-75-0062 M5 x 20mm Socket Hex Drive Mach. Screw	(2)
	24	44-62-0026 Work Piece Contact Bracket	(1)
	25	42-70-0550 E-Retaining Ring	(1)
	77	45-96-0024 Allen Wrench	(1)
	86	12-20-0220 Service Nameplate (Not Shown)	(1)
	87	42-55-0074 Tall FUEL Contractor Bag	(1)
	97	14-36-0031 Rafter Hook Assembly	(1)
	99	43-40-2745 Magazine Assy. (See page 3 for svc. parts)	(1)
	100	42-70-0024 Belt Clip Kit	(1)
	104	42-38-0026 No-Mar Pad	(1)

AVAILABLE SERVICE PARTS

EXAMPLE:
Component Parts (Small #) Are Included
When Ordering The Assembly (Large #).

99
Compact Paper Collated
Magazine Assembly
No. 43-40-2745
(Standard Equipment
on 2745-20)

105
Extended 30°
Paper Collated
Magazine
Assembly
No. 48-08-2745
(Accessory for
2745-20)



99 99a 99b 99d 99g 99h 99k 99m 99n
99s 99t 99u 99v 99w 99x 99y 99z

Compact Paper Collated Magazine
Assembly No. 43-40-2745
(Standard Equipment on 2745-20)

FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
99	43-40-2745	30°-34° Plastic Collated Magazine Assembly	(1)
99a	-----	M5 x 10mm Cap Hd. Hex Recess Mach. Sc.	(1)
99b	45-88-2045	Flat Washer	(1)
99d	-----	M4 x 8mm Cap Hd. Hex Recess Mach. Sc.	(2)
99g	-----	Slider Pin	(1)
99h	-----	Spring	(1)
99k	-----	Roller Pin	(1)
99m	-----	Roller Wheel	(1)
99n	-----	Constant Force Spring	(1)
99s	-----	Hex Nut	(1)
99t	-----	Feed Lip	(1)

FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
99u	-----	Slider	(1)
99v	-----	Lock Out Stopper	(1)
99w	-----	Nail Pusher	(1)
99x	10-20-3202	Warning Label (Not Shown), u/o #99	(1)
	10-20-3119	Warning Label (Not Shown), u/o #105	(1)
99y	-----	Magazine Frame Assy. w/ Riveted End Cap	(1)
99z	-----	Nail Guide	(1)
103	43-40-2746	30°-34° Magazine Frame Assembly	(1)
105	48-08-2745	30°-34° Ext. Plastic Collated Magazine Assy.	(1)
106	43-40-2748	30°-34° Extended Magazine Frame Assy.	(1)
108	14-46-0143	Spring Roller Kit	(1)
109	44-70-2745	30°-34° Nail Pusher Assembly	(1)