

readycable® servo cable suitable for Baumüller

447684, 20A basic cable, PVC 7.5xd, Speedtec

MAT9295101



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- For heavy duty applications
- PVC outer jacket
- Oil resistant (following DIN EN 50363-4-1)
- Silicone-free
- Flame retardant
- Overall shield
- Guarantee up to 4 years

Product description

Introducing the readycable® servo cable, designed for heavy-duty applications. This 20A basic cable features a durable PVC outer jacket, making it oil-resistant and flame retardant. Ideal for both indoor and outdoor use at temperatures above 5°C, it excels in unsupported and gliding travels up to 100m. Perfect for storage and retrieval units, machining units, and indoor cranes, the readycable® ensures reliable performance in demanding environments. Choose quality and efficiency with this versatile cable.

Manufacturer attributes

Manufacturer Part No	447684
Cable type	20 A Basic cable SpeedTec

Connectors

Connector A	Connector M23 socket 8-pin
Connector B	open cable end, cut off

General properties

Number of cores and conductor nominal cross-section	(4G2.5+2x(2x1.5)C)C
Outer diameter (d) max. mm	17 mm
Weight per km	434 kg/km
Copper index kg/km	254 kg/km



Electricity attributes

Nominal voltage	600/1,000V (according to DIN VDE 0298-3)
UL Voltage Rating	1000 V
Test voltage	4000V (according to DIN EN 50395)

Properties and approvals

UV resistance	Medium
Oil resistance	Oil-resistant (according to DIN EN 50363-4-1), Class 2
Flame-retardant	According to IEC 60332-1-2, Cable Flame, VW-1, FT1, FT2/Horizontal Flame
Silicone-free	Free from silicone which can affect paint adhesion (according to PV 3.10.7 – status 1992)
UL verified	Certificate no. V293650: "igus 4-year chainflex cable guarantee and service life calculator based on 2 billion test cycles per year"
UL/CSA AWM	Style 30052 und 20886, 1000V, 90°C
NFPA	According to NFPA 79-2018, chapter 12.9
REACH	In accordance with Regulation (EC) No. 1907/2006 (REACH)
Lead-free	According to 2011/65/EU (RoHS-II/RoHS-III)
Cleanroom	According to ISO Class 2. The outer jacket material of this series complies with CF5.10.07 - tested by IPA according to standard DIN EN ISO 14644-1
CE	According to 2014/35/EU

Cable structure

Conductor	Stranded conductor in an especially bend-resistant version consisting of bare copper wires (according to DIN EN 60228).
Core insulation	Mechanically high-quality, especially low-capacity XLPE mixture.
Core stranding	Power cores with control pair elements wound with elements for high-tensile stresses.
Conductor colours	Power cores: Cores black with white digits, one core green-yellow. 1st core: U / L1 / C / L+ 2nd core: V / L2 3rd core: W / L3 / D / L- 2 control pairs: cores black with white digits. 1st control wire: 5 2nd control wire: 6 3rd control wire: 7 4th control wire: 8
Core group 1 core structure	4G2.5
Core group 2 core structure	2x(2x1.5)C
Element shield	Extremely bend-resistant braiding made of tinned copper wires.
Inner jacket	PVC mixture adapted to suit the requirements in e-chains®.
Overall shield	Extremely flexible braiding made of tinned copper wires. Coverage linear approx. 70%, optical approx. 90%
Outer jacket	Low-adhesion PVC mixture, adapted to suit the requirements in e-chains® (according to DIN EN 50363-4-1).
Outer jacket colour	Moss green (comparable to RAL 6005)
CFRIP®	Strip cables faster: a tear strip is moulded into the inner jacket



Dynamic properties

Min. bend radius, e-chain (factor)	7.5 x d
Min. bend radius, e-chain	127.5 mm
Min. bend radius, flexible (factor)	6 x d
Min. bend radius, fixed (factor)	4 x d
Temperature e-chain®	+5°C up to +70°C
Temperature, flexible	-5°C to +70°C (according to DIN EN 60811-504)
Temperature, fixed	-15°C to +70°C (according to DIN EN 50305)
v max. unsupported (speed)	10 m/s
v max. gliding (speed)	5 m/s
a max. (acceleration)	80 m/s²
travel length	Class 5
torsion	No torsion

Certificates and standards

