

readycable® servo cable suitable for Baumüller

324788 (35m), 15 A basic cable , PVC 7.5xd

MAT9295008



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- For heavy duty applications
- PVC outer jacket
- Oil resistant (following DIN EN 50363-4-1)
- Silicone-free
- Flame retardant
- Overall shield
- Guarantee up to 4 years

Product description

Introducing the readycable® servo cable, designed for Baumüller 324788 applications. This 35m cable features a durable PVC outer jacket, making it ideal for heavy-duty tasks. It's oil-resistant and flame-retardant, ensuring safety and reliability. Perfect for both indoor and outdoor use at temperatures above 5°C, this cable excels in unsupported and gliding travels up to 100m, making it suitable for storage and retrieval units, machining units, and indoor cranes. Experience superior performance and versatility with readycable®.

Manufacturer attributes

Manufacturer Part No	324788 (35 m)
Cable type	Basic cable

Connectors

Connector A	round plug, socket
Connector B	open cable end, cut off

General properties

Number of cores and conductor nominal cross-section	(4G1.5+2x(2x0.75)C)C
Outer diameter (d) max. mm	14.5 mm
Weight per km	309 kg/km
Copper index kg/km	167 kg/km



Electricity attributes



Nominal voltage

600/1,000V (according to DIN VDE 0298-3)

UL Voltage Rating

1000 V



Test voltage

4000V (according to DIN EN 50395)



Cable structure



Conductor

Stranded conductor in an especially bend-resistant version consisting of bare copper wires (according to DIN EN 60228).



Core insulation

Mechanically high-quality, especially low-capacity XLPE mixture.



Core stranding

Power cores with control pair elements wound with elements for high-tensile stresses.



Conductor colours

Power cores: Cores black with white digits, one core green-yellow. 1st core: U / L1 / C / L+ 2nd core: V / L2 3rd core: W / L3 / D / L- 2 control pairs: cores black with white digits. 1st control wire: 5 2nd control wire: 6 3rd control wire: 7 4th control wire: 8

Core group 1 core structure

4G1.5

Core group 2 core structure

2x(2x0.75)C)C



Element shield

Extremely bend-resistant braiding made of tinned copper wires.

Inner jacket

PVC mixture adapted to suit the requirements in e-chains®.



Overall shield

Extremely flexible braiding made of tinned copper wires. Coverage linear approx. 70%, optical approx. 90%



Outer jacket

Low-adhesion PVC mixture, adapted to suit the requirements in e-chains® (according to DIN EN 50363-4-1).

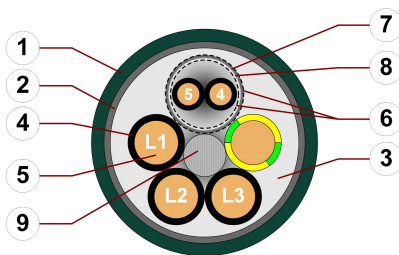


Outer jacket colour

Moss green (comparable to RAL 6005)

CFRIP®

Strip cables faster: a tear strip is moulded into the inner jacket



1. Outer jacket: pressure extruded, oil-resistant PVC mixture
2. Overall shield: extremely flexible braiding made of tinned copper wires.
3. Inner jacket: pressure-extruded, gusset-filling PVC mixture
4. Core insulation: mechanically high-quality, especially low-capacity TPE mixture
5. Conductor: particularly resistant to bending made of bare copper wires
6. Element banding: plastic foil
7. Element shield: extremely flexible tinned copper wire
8. Shield film: aluminium-coated plastic foil
9. Strain relief: high tensile strength centre element



Properties and approvals

	UV resistance	Medium
	Oil resistance	Oil-resistant (according to DIN EN 50363-4-1), Class 2
	Flame-retardant	According to IEC 60332-1-2, Cable Flame, VW-1, FT1, FT2/Horizontal Flame
	Silicone-free	Free from silicone which can affect paint adhesion (according to PV 3.10.7 – status 1992)
	UL verified	Certificate no. V293650: "igus 4-year chainflex cable guarantee and service life calculator based on 2 billion test cycles per year"
	UL/CSA AWM	Style 30052 und 20886, 1000V, 90°C
	NFPA	According to NFPA 79-2018, chapter 12.9
	REACH	In accordance with Regulation (EC) No. 1907/2006 (REACH)
	Lead-free	According to 2011/65/EU (RoHS-II/RoHS-III)
	Cleanroom	According to ISO Class 2. The outer jacket material of this series complies with CF5.10.07 - tested by IPA according to standard DIN EN ISO 14644-1
	CE	According to 2014/35/EU



Dynamic properties

	Min. bend radius, e-chain (factor)	7.5 x d
	Min. bend radius, e-chain	108.75 mm
	Min. bend radius, flexible (factor)	6 x d
	Min. bend radius, fixed (factor)	4 x d
	Temperature e-chain®	+5°C up to +70°C
	Temperature, flexible	-5°C to +70°C (according to DIN EN 60811-504)
	Temperature, fixed	-15°C to +70°C (according to DIN EN 50305)
	v max. unsupported (speed)	10 m/s
	v max. gliding (speed)	5 m/s
	a max. (acceleration)	80 m/s ²
	travel length	Class 5
	torsion	No torsion



chainflex®Lifetime

Guaranteed service life for this series according to guarantee conditions

Further information: [chainflex® guarantee](#)

Double strokes*	5 million	7.5 million	10 million
Temperature,	R min.	R min.	R min.
from/to [°C]	[Factor x d]	[Factor x d]	[Factor x d]
+5 / +15	10	11	12
+15 / +60	7.5	8.5	9.5
+60 / +70	10	11	12

* Higher number of double strokes possible - use the service life calculation function on this page.

Certificates and standards

