

Specifications



Eaton 183181

Eaton XN-322 Analog I/O module, 2 analog inputs and 2 analog outputs, +/-10 V, Uref

General specifications

PRODUCT NAME	Eaton XN-322 I/O module
CATALOG NUMBER	183181
MODEL CODE	XN-322-4AIO-U2
EAN	4015081781140
PRODUCT LENGTH/DEPTH	104.2 mm
PRODUCT HEIGHT	16.8 mm
PRODUCT WIDTH	80.3 mm
PRODUCT WEIGHT	0.055 kg

CERTIFICATIONS	UL File No.: E135462 CE cULus EN 61131-2 EN 61000-6-2 EN 61000-6-4 UL508 CSA-C22.2 No. 142-M
-----------------------	---

Ambient conditions, mechanical

HEIGHT OF FALL (IEC/EN 60068-2-32) - MAX	1 m
MOUNTING POSITION	Horizontal
SHOCK RESISTANCE	15 g, Mechanical, Half-sinusoidal shock 11 ms, 18 Impacts
VIBRATION RESISTANCE	5 - 8.4 / 8.4 -150 Hz, 3,5 mm / 1 g

Communication

CONNECTION TYPE	2 conductors, Voltage measurement Push-in spring-cage terminal (plug-in connection), Connection design in TOP direction 2 conductors, Analog outputs, Output voltage
PROTOCOL	Other bus systems

Climatic environmental conditions

AIR PRESSURE	795 - 1080 hPa (operation)
AMBIENT OPERATING TEMPERATURE - MAX	60 °C
AMBIENT STORAGE TEMPERATURE - MAX	85 °C
AMBIENT OPERATING TEMPERATURE - MIN	0 °C
AMBIENT STORAGE TEMPERATURE - MIN	-20 °C
CLIMATIC PROOFING	Dry heat to IEC 60068-2-2 Damp heat, constant, to IEC 60068-2-3
ENVIRONMENTAL CONDITIONS	Condensation: prevent with appropriate measures
RELATIVE HUMIDITY	0 - 95 % (non-condensing)

Design verification

10.10 TEMPERATURE RISE	The panel builder is responsible for the temperature rise calculation. Eaton will provide heat dissipation data for the devices.
10.11 SHORT-CIRCUIT RATING	Is the panel builder's responsibility.
10.12 ELECTROMAGNETIC COMPATIBILITY	Is the panel builder's responsibility.
10.13 MECHANICAL FUNCTION	The device meets the requirements, provided the information in the instruction leaflet (IL) is observed.
10.2.2 CORROSION RESISTANCE	Meets the product standard's requirements.
10.2.3.1 VERIFICATION OF THERMAL STABILITY OF ENCLOSURES	Meets the product standard's requirements.
10.2.3.2 VERIFICATION OF RESISTANCE OF INSULATING MATERIALS TO NORMAL HEAT	Meets the product standard's requirements.
10.2.3.3 RESIST. OF INSUL. MAT. TO ABNORMAL HEAT/FIRE BY INTERNAL ELECT. EFFECTS	Meets the product standard's requirements.
10.2.4 RESISTANCE TO ULTRA-VIOLET (UV)	Meets the product standard's requirements.

RADIATION	
10.2.5 LIFTING	Does not apply, since the entire switchgear needs to be evaluated.
10.2.6 MECHANICAL IMPACT	Does not apply, since the entire switchgear needs to be evaluated.
10.2.7 INSCRIPTIONS	Meets the product standard's requirements.
10.3 DEGREE OF PROTECTION OF ASSEMBLIES	Meets the product standard's requirements.
10.4 CLEARANCES AND CREEPAGE DISTANCES	Meets the product standard's requirements.
10.5 PROTECTION AGAINST ELECTRIC SHOCK	Does not apply, since the entire switchgear needs to be evaluated.
10.6 INCORPORATION OF SWITCHING DEVICES AND COMPONENTS	Does not apply, since the entire switchgear needs to be evaluated.
10.7 INTERNAL ELECTRICAL CIRCUITS AND CONNECTIONS	Is the panel builder's responsibility.
10.8 CONNECTIONS FOR EXTERNAL CONDUCTORS	Is the panel builder's responsibility.
10.9.2 POWER-FREQUENCY ELECTRIC STRENGTH	Is the panel builder's responsibility.
10.9.3 IMPULSE WITHSTAND VOLTAGE	Is the panel builder's responsibility.
10.9.4 TESTING OF ENCLOSURES MADE OF INSULATING MATERIAL	Is the panel builder's responsibility.
EQUIPMENT HEAT DISSIPATION, CURRENT-DEPENDENT PVID	0 W
HEAT DISSIPATION CAPACITY PDISS	0 W
HEAT DISSIPATION PER POLE, CURRENT-DEPENDENT PVID	1.018 W
RATED OPERATIONAL CURRENT FOR SPECIFIED HEAT DISSIPATION (IN)	0 A
STATIC HEAT DISSIPATION, NON-CURRENT-DEPENDENT PVS	1.952 W

Electrical rating

RATED CONTROL SUPPLY VOLTAGE	10 V (Sensor/transmitter supply)
RATED OPERATIONAL CURRENT (IE)	Max. 0.0083 A (supply output)
RATED OPERATIONAL VOLTAGE	160 V (terminations)
SHORT-CIRCUIT CURRENT	30 mA, per channel, Analog outputs
SHORT-CIRCUIT PROTECTION	Yes, Short-circuit strength, Analog outputs
SUPPLY VOLTAGE AT DC - MAX	30 VDC
SUPPLY VOLTAGE AT DC - MIN	18 VDC

Electro magnetic compatibility

AIR DISCHARGE	8 kV
BURST IMPULSE	1 kV, Signal cable 2 kV, Supply cable
CONTACT DISCHARGE	4 kV
ELECTROMAGNETIC FIELDS	1 V/m at 2 - 2.7 GHz (according to IEC EN 61000-4-3) 10 V/m at 0.08 - 1.0 GHz (according to IEC EN 61000-4-3) 3 V/m at 1.4 - 2 GHz (according to IEC EN 61000-4-3)
EMITTED INTERFERENCE	47 dB (at 230 - 1000 MHz, Class A, radiated, high frequency) 40 dB (at 30 - 230 MHz, Class A, radiated, high frequency)
RADIATED RFI	10 V
SURGE RATING	1 kV, Signal cable, unbalanced, EMC 0.5/0.5 kV, Supply cable, balanced/unbalanced), EMC
VOLTAGE DIPS	Voltage dips: 10 ms/Voltage fluctuations: Yes

Features & functions

ELECTRIC CONNECTION TYPE	Plug-in connection
FEATURES	Analog outputs configurable Output, voltage Input, voltage Analog inputs configurable Fieldbus connection over separate bus coupler possible Input signal, configurable Fieldbus connection over separate bus coupler possible
FITTED WITH:	1 kHz, third-order low-pass input filter Parameterizable Software input filter
VALUE REPRESENTATION	SIGNED16, mV, Voltage measurement
VOLTAGE MEASUREMENT	± 12 V DC, Common-mode range Open wire monitoring. -10 - 10 V DC, Measurement range > 10 MΩ, Input resistance The channels can also be used as potentiometer inputs.

General information

CURRENT CONSUMPTION	55 mA (typ.), for +5 V power supply (internal), Power supply - Input 45 mA (typ.), for +24 V, Power supply - Input
DEGREE OF PROTECTION	IP20 NEMA 1
LIMIT FREQUENCY	1 kHz (third-order low-pass filter)
MOUNTING METHOD	Rail mounting possible
NUMBER OF CHANNELS	2, Analog Inputs
OVERVOLTAGE CATEGORY	III
POLLUTION DEGREE	3
PRODUCT CATEGORY	XN-322 analog input and output module
RESOLUTION	• 12 Bit (Analog outputs) • 16 Bit (Analog inputs)
TYPE	• Analog mixed module with 2 analog outputs -10 to +10 V (12 bit) and 4 analog inputs -10 to +10 V (16 bit) or potentiometer inputs (0-100%, reference output (+10 V/10 mA). • XN300 I/O slice module
USED WITH	XN300 XN-312-...
VOLTAGE TYPE	DC

Input/Output

ACCURACY	± 0.5 % of full scale, Analog outputs ± 0.3 % of full scale, Voltage measurement
CAPACITIVE LOAD	0.1 µ F, Analog outputs
INPUT	2 Analog inputs (±10 V, Uref)
INPUT VOLTAGE	Max. 14 V DC
LOAD CURRENT	Not specified by plug manufacturer
MEASURED VARIABLES	Voltage or potentiometer
NUMBER OF INPUTS (ANALOG)	2
NUMBER OF OUTPUTS (ANALOG)	2
OUTPUT	2 Analog Outputs (±10 V)
OUTPUT VOLTAGE	-10 - 10 V DC (analog outputs)
REFRESH TIME	1 ms (analog inputs, all channels)
RESISTIVE LOAD	> 5000 Ω, analog outputs
VALUE REFRESH TIME/CYCLE TIME	Min. 1 / 1 ms (per channel / all channels), Analog Inputs

Terminal capacities

GAUGE PIN	A1 (according to IEC/EN 60947-1)
INSULATING MATERIAL GROUP	I
STRIPPING LENGTH (MAIN CABLE)	10 mm
TERMINAL CAPACITY	0.25 - 1.5 mm², with ferrules without plastic collar according to DIN 46228-1 (ferrules crimped gas-tight) 0.2 - 1.5 mm², flexible without ferrule, H07V-K 24 - 16 AWG 0.2 - 1.5 mm², solid, H07V-U 0.25 - 0.75 mm², with ferrules with plastic collar according to DIN 46228-1 (ferrules crimped gas-tight)

Safety

EXPLOSION SAFETY CATEGORY FOR DUST	None
EXPLOSION SAFETY CATEGORY FOR GAS	None
POTENTIAL ISOLATION	Analog inputs: no Sensor/transmitter supply: no

Resources

BROCHURES	Slice card modular I/O system for the machine building industry XN300 - brochure eaton-xc300-modular-plc-brochure-br050008en-en-us.pdf
DECLARATIONS OF CONFORMITY	eaton-input-module-declaration-of-conformity-uk251198en.pdf eaton-input-module-declaration-of-conformity-eu250715en.pdf
DRAWINGS	eaton-modular-plc-xn-input-module-dimensions.eps eaton-modular-plc-xn-input-module-3d-drawing-006.eps eaton-general-xv-touch-panel-symbol.eps

ECAD MODEL	DA-CE-ETN.XN-322-4AIO-U2
INSTALLATION INSTRUCTIONS	IL050025ZU IL050017ZU
MANUALS AND USER GUIDES	eaton-xn-312-gw-ec-ethercat-gateway-mn050010-en-us.pdf eaton-xn-312-gw-can-canopen-gateway-mn050003-en-us.pdf eaton-xn300-slice-modules-mn050002-en-us.pdf
MCAD MODEL	eaton-modular-system-analog-mcad-drawings-xn-322-1dcd-b35.dwg eaton-modular-system-analog-mcad-3d-models-xn-322-1dcd-b35.stp
MULTIMEDIA	XC100, XC200, XC300 – Eaton's modular PLC ranges System solutions based on EtherCAT
PRODUCT NOTIFICATIONS	eaton-xn-322-i-o-series-product-cybersecurity-guideline-mz050024-en-us.pdf eaton-xn-322-i-o-series-end-user-license-agreement-mz050026-en-us.pdf

PROJECT NAME:

PROJECT NUMBER:

PREPARED BY:

DATE:



Eaton Corporation plc Eaton House
30 Pembroke Road
Dublin 4, Ireland
Eaton.com

© 2026 Eaton. All Rights Reserved.

Follow us on social media to get the latest product and support information.

