



Digital electropneumatic Process Controller SideCONTROL

- Compact and robust design
- Start-up via the X.TUNE and P.TUNE function of the positioner and process controller
- Integrated diagnostic functions for valve monitoring
- Dynamic actuating system with no air consumption in controlled state
- EtherNet/IP, PROFINET, Modbus TCP, PROFIBUS DP-V1 or Bürkert system bus (bÜS)

Product variants described in the data sheet may differ from the product presentation and description.

Can be combined with

	Type 8805 Ball valve / Butterfly valve with pneumatic rotary actuator	▶
	Type 8202 pH or oxidation-reduction potential (ORP) transmitter, ELEMENT design	▶
	Type 8045 Electromagnetic Insertion flowmeter	▶
	Type 8798 Remote sensor for pneumatically actuated process valves	▶
	Type 2301 Pneumatically operated 2-way Globe Control Valve	▶
	Type 2300 Pneumatically operated 2-way angle seat control valve ELEMENT	▶
	Type 2103 2/2-way diaphragm valve with pneumatic stainless steel actuator (Type ELEMENT) for decentralised automation	▶
	Type 8619 multiCELL – multi-channel/multi-function transmitter/controller	▶

Type description

The Type 8793 digital process controller is designed with standardisation according to IEC 60534 - 6 - 1 or VDI/VDE 3845 (IEC 60534 - 6 - 2) for assembly to linear and rotary actuators. The variant with remote position sensor can also be used to control Bürkert process control valves. The process controller processes all standard current and voltage signals and can also be equipped with the fieldbus interface. The actual process value is supplied directly to the device as 4 - 20 mA, PT100 or as a frequency signal. The process controller calculates the position set-point for the subordinated positioner via variance comparison. The parameterisation of process and position controllers can be carried out automatically via the P.TUNE and X.TUNE function. Operation is simple via the graphical display with keypad or via Bürkert Communicator. The process controller is equipped with diagnostic functions to monitor the valve. The diagnostics can be used to monitor the operating conditions of the control valve which makes maintenance decisions predictable and optimises the availability of the plants as required. The pneumatic actuating system can be used equally for single-acting and double-acting actuators. It is characterised by a defined safety response in the event of the failure of the electrical or pneumatic auxiliary power and possesses an enormous air capacity range with pressure supply up to 7 bar.

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1. General technical data

1.1. Process controller SideCONTROL Type 8793

Product properties	
Dimensions	Further information can be found in chapter "3. Dimensions" on page 11.
Material	
Housing	Plastic-coated aluminium
Seal	EPDM, NBR, FKM
Operation	
Display	Graphic display with backlight and intuitive menu navigation
Operating keys	Membrane keypad with 4 keys
Service interface	Connection to PC via USB bÜS interface set
Configuration tool	Bürkert Communicator PACTware (only for device variants with PROFIBUS)
Commissioning	
Initialisation of positioner	Automatically by X.TUNE function (automatic adjustment of the positioner)
Initialisation of process controller	Automatically by P.TUNE function (self-optimization of PID parameters)
Status display	
Visual position indicator (mechanical)	Integrated (for NAMUR variant)
Communication	
Fieldbus	EtherNet/IP, PROFINET, Modbus TCP, PROFIBUS DP-V1
Digital	Bürkert system bus (bÜS) (based on CANopen)
Performance data	
Position sensor	
Integrated position sensor (NAMUR)	Conductive plastic rotary potentiometer
External position sensor (remote)	Linear or rotary
Measuring range for rotary actuator	
PROFIBUS	Rotation angle: 30°...150°
EtherNet/IP, PROFINET, Modbus TCP, bÜS, without fieldbus communication	Rotation angle: 30°...180°
Stroke range for linear actuator	3...130 mm, depending on the lever of the attachment kit
Electrical data	
Operating voltage	24 V DC $\pm$ 10 %
Residual ripple	Max. 10 %
Power consumption	$\leq$ 5 W
Protection class	III according to DIN EN 61140
Input/output data of set-point	
Digital input	1 digital input, 0...5 V = log „0“, 10...30 V = log „1“
Digital output	2 digital outputs (optional), galvanically isolated
Current limit	100 mA, output will be synchronised when overloaded
Analogue output	1 output (optional) 0/4...20 mA, 0...5/10 V
Input/output data set-point and actual value	
Set-point signal	
Set-point setting	0/4...20 mA 0...5/10 V
Input resistance	0/4...20 mA: 70 Ω 0...5/10 V: 20 k Ω
Actual value signal	
4...20 mA setting	70 Ω input resistance/resolution 12 bit
Frequency setting	20 k Ω input resistance, 0...1000 Hz/1 % MV reading of input frequency range, input signal > 300 mV _{ss} sine, rectangle, triangle
Pt 100 setting	Measuring range - 20...+ 220 °C, resolution < 0.1 °C

Electrical connection	
Multipole variant	Circular plug-in connectors: M8, M12 depending on device variant (see description of connections " 4. Product connections " on page 17)
Cable bushing variant	2x M20 × 1.5 (cable Ø 6...12 mm) on screw-type terminals (0.14...1.5 mm ²)
Remote variant	1x M12 × 1.5 (cable Ø 3...6.5 mm)
Pneumatic data	
Control medium	Neutral gases, air, quality class according to ISO 8573 - 1
Dust content	Class 7 (particle size < 40 µm)
Particle density	Class 5 (< 10 mg/m ³)
Pressure dew point	Class 3 (≤ - 20 °C or min. 10 °C below the lowest operating temperature)
Oil content	Class X (< 25 mg/m ³)
Air intake filter	Exchangeable
Mesh size	Approx. 0.1 mm
Supply pressure	1.4...7 bar ¹⁾²⁾
Pilot air port	Threaded connection G ¼
Positioning system	
Universal air capacity	
Single and double-acting	50 l _N /min (at 1.4 bar ²⁾) for aeration and venting 150 l _N /min (at 6 bar ²⁾) for aeration and venting Q _{Nn} = 100 l _N /min
Booster.ready	A booster module can be fitted to appliances with the Booster.ready function, increasing the air flow rate to > 1000 l _N /min.
Low air capacity	
Single-acting	Q _{Nn} = 7 l _N /min (Q _{Nn} according to definition with pressure drop from 7 to 6 bar abs)
Approvals and conformities	
Explosion protection	
Ignition protection class	II 3D Ex tc IIIC T135 °C Dc II 3G Ex ec IIC T4 Gc
ATEX	BVS 16 ATEX E 118 X II 3G Ex ec ic IIC T4 Gc II 3D Ex tc IIIC T135 °C Dc
IECEX	IECEX BVS 16.0091 X Ex ec ic IIC T4 Gc Ex tc IIIC T135 °C Dc
Further information can be found in chapter " 2.4. Explosion protection " on page 9.	
North America (USA/Canada)	
CSA for Canada and the USA	UL 429 (Electrically operated valves) CSA C22.2 No. 139 (Electrically operated valves) Further information can be found in chapter " 2.5. North America (USA/Canada) " on page 9.
Others	
China Compulsory Certification (CCC)	The products with Ex approval are suitable for import and use for hazardous applications in China. Further information can be found in chapter " 2.6. Others " on page 10.
Further information can be found in chapter " 2. Approvals and conformities " on page 9.	
Environment and installation	
Operating conditions	
Ambient temperature	
With ATEX/IECEX approval	0...+ 60 °C
Without Ex approval	- 10...+ 60 °C
Degree of protection	IP65/IP67 according to EN 60529, 4X according to NEMA 250 Standard
Operating altitude	Up to 2000 m above sea level

Installation and mechanical data

Mounting variant	NAMUR according to IEC 60534 - 6 - 1 or VDI/VDE 3845 (IEC 60534 - 6 - 2), remote
Installation position	As required, display above or laterally
Valve actuator (type, size)	Rotary and linear actuators according to NAMUR, ELEMENT Type 2301, 2300 (actuator size Ø 70/90/130 mm) and CLASSIC (actuator size Ø 175/225 mm) in combination with remote variant, as well as special adaptations for NAMUR and remote variants
Attachment kit	Further information can be found in chapter "7.4. Ordering chart accessories" on page 37.

1.) The supply pressure has to be 0.5...1 bar above the minimum required pilot pressure for the valve actuator.

2.) Pressure data: overpressure to atmospheric pressure

1.2. Linear remote position sensor (ELEMENT Type 8798)

Note:

When the positioner is mounted separately from the actuator, the length of the pneumatic control lines influences the dynamics and achievable accuracy of the positioner control loop. The length of the pilot air lines should therefore be selected as short as possible.

Product properties

Actual position signal	Digital (RS485)
Detection range of the sensor	3...45 mm (stroke range of valve spindle)

Electrical data

Operating voltage	24 V DC $\pm$ 25 %, UL: NEC Class 2
Protection class	III according to DIN EN 61140
Power consumption	< 0.3 W

Electrical connection

Cable gland (cable length)	1x M16 $\times$ 1.5 (cable Ø 5...10 mm) on screw-type terminals (0.14...1.5 mm ²)
Connection cable	10 m

Approvals and conformities

Protection class	IP65/IP67 according to EN 60529, 4X according to NEMA 250 standard
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Explosion protection

Ignition protection class	II 3G Ex ec IIC T4 Gc II 3D Ex tc IIIC T135 °C Dc
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Further information can be found in chapter ["2.4. Explosion protection"](#) on page 9.

North America (USA/Canada)

UL Recognized for the USA and Canada	cULus certificate: 238179 Further information can be found in chapter "2.5. North America (USA/Canada)" on page 9.
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Others

China Compulsory Certification (CCC)	The products with Ex approval are suitable for import and use for hazardous applications in China. Further information can be found in chapter "2.6. Others" on page 10.
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Further information can be found in chapter ["2. Approvals and conformities"](#) on page 9.

Environment and installation

Ambient temperature	- 25...+ 80 °C
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1.3. Rotary remote position sensor (NAMUR)

Note:

When the positioner is mounted separately from the actuator, the length of the pneumatic control lines influences the dynamics and achievable accuracy of the positioner control loop. The length of the pilot air lines should therefore be selected as short as possible.

Product properties	
Stroke range when mounted to linear actuator	3...130 mm, depending on the lever of the attachment kit
Actual position signal	Digital (RS485)
Measuring range	Rotation angle: 30°...180°
Electrical data	
Operating voltage	10...30 V DC
Protection class	III according to DIN EN 61140
Power consumption	< 0.8 W
Electrical connection	2 m round cable (shielded)
Approvals and conformities	
Protection class	IP65 according to EN 60529
North America (USA/Canada)	
UL Recognized for the USA and Canada	cULus certificate: E226909 Further information can be found in chapter "2.5. North America (USA/Canada)" on page 9.
Further information can be found in chapter "2. Approvals and conformities" on page 9.	
Environment and installation	
Ambient temperature	- 25...+ 80 °C

1.4. Feedback unit with proximity switches (accessories for retrofitting)

Note:

The feedback unit possesses 2 proximity switches that can be adjusted independently of each other via switch flags.

Product properties	
Output function	3-wire, normally open contact, PNP
Electrical data	
Electrical connection	M12, 4-pin
Operating voltage	10...30 V DC
Protection class	III according to DIN EN 61140
DC-rated current	≤ 100 mA
Residual ripple	≤ 10 % U _{ss}
Approvals and conformities	
Degree of protection	IP65/IP67 according to EN 60529
Further information can be found in chapter "2. Approvals and conformities" on page 9.	

1.5. Booster

Product properties	
Dimensions	Further information can be found in chapter “3. Dimensions” on page 11.
Material	
Housing	Anodised aluminium
Seal	EPDM, NBR, FKM, POM
Electrical data	
Operating voltage	24 V DC $\pm$ 10 % internally supplied by SideCONTROL Type 8792/Type 8793
Power consumption	< 4 W
Protection class	III according to DIN EN 61140
Electrical connection	
Multipole variant	Connection cable with M8 4-pin plug and 2x cable plug Type 2516
Fieldbus devices	Additional adapter cable with M12 8-pin distributor and M8 4-pin socket
Pneumatic data	
Supply pressure	3...7 bar ^{1.) 2.)}
Pilot air port	Internal-threaded G 1/4
Air flow rate	Approx. 1000 l _N /min
Environment and installation	
Ambient temperature	0°...+ 55 °C
Degree of protection	IP65 according to EN 60529
Installation	Attachment to the pneumatic connections of Booster.ready SideCONTROL Type 8792/Type 8793

1.) The supply pressure has to be 0.5...1 bar above the minimum required pilot pressure for the valve actuator.

2.) Pressure data: overpressure to atmospheric pressure

2. Approvals and conformities

2.1. General notes

- The approvals and conformities listed below must be stated when making enquiries. This is the only way to ensure that the product complies with all required specifications.
- Not all available variants can be supplied with the below mentioned approvals or conformities.

2.2. Conformity

In accordance with the Declaration of Conformity, the product is compliant with the EU Directives.

2.3. Standards

The applied standards which are used to demonstrate compliance with the EU Directives are listed in the EU-Type Examination Certificate and/or the EU Declaration of Conformity.

2.4. Explosion protection

Positioner SideCONTROL Type 8793

Approval	Description
 	Optional: Explosion protection ATEX: BVS 16 ATEX E 118 X II 3G Ex ec ic IIC T4 Gc II 3D Ex tc IIIC T135 °C Dc IECEx: IECEx BVS 16.0091 X Ex ec ic IIC T4 Gc Ex tc IIIC T135 °C Dc

2.5. North America (USA/Canada)

Positioner SideCONTROL Type 8793

Approval	Description
 C US	Optional: CSA for Canada and the USA The products are CSA approved for Canada and the USA according to: • CSA C22.2 No. 139 (Electrically operated valves) • UL 429 (Electrically operated valves)

Linear position sensor, remote (ELEMENT Type 8798)

Approval	Description
	Optional: UL Listed for the USA and Canada The products are UL Listed for the USA and Canada according to: • UL 61010-1 (ELECTRICAL EQUIPMENT FOR MEASUREMENT, CONTROL, AND LABORATORY USE – Part 1: General Requirements) • CAN/CSA-C22.2 No. 61010-1

Rotary position sensor, remote (NAMUR Type 8798)

Approval	Description
	Optional: UL Listed for the USA and Canada The products are UL Listed for the USA and Canada according to: Certificate no.: E226909

2.6. Others

China Compulsory Certification (CCC)

Positioner SideCONTROL Type 8793 and linear position sensor, remote (ELEMENT Type 8798)

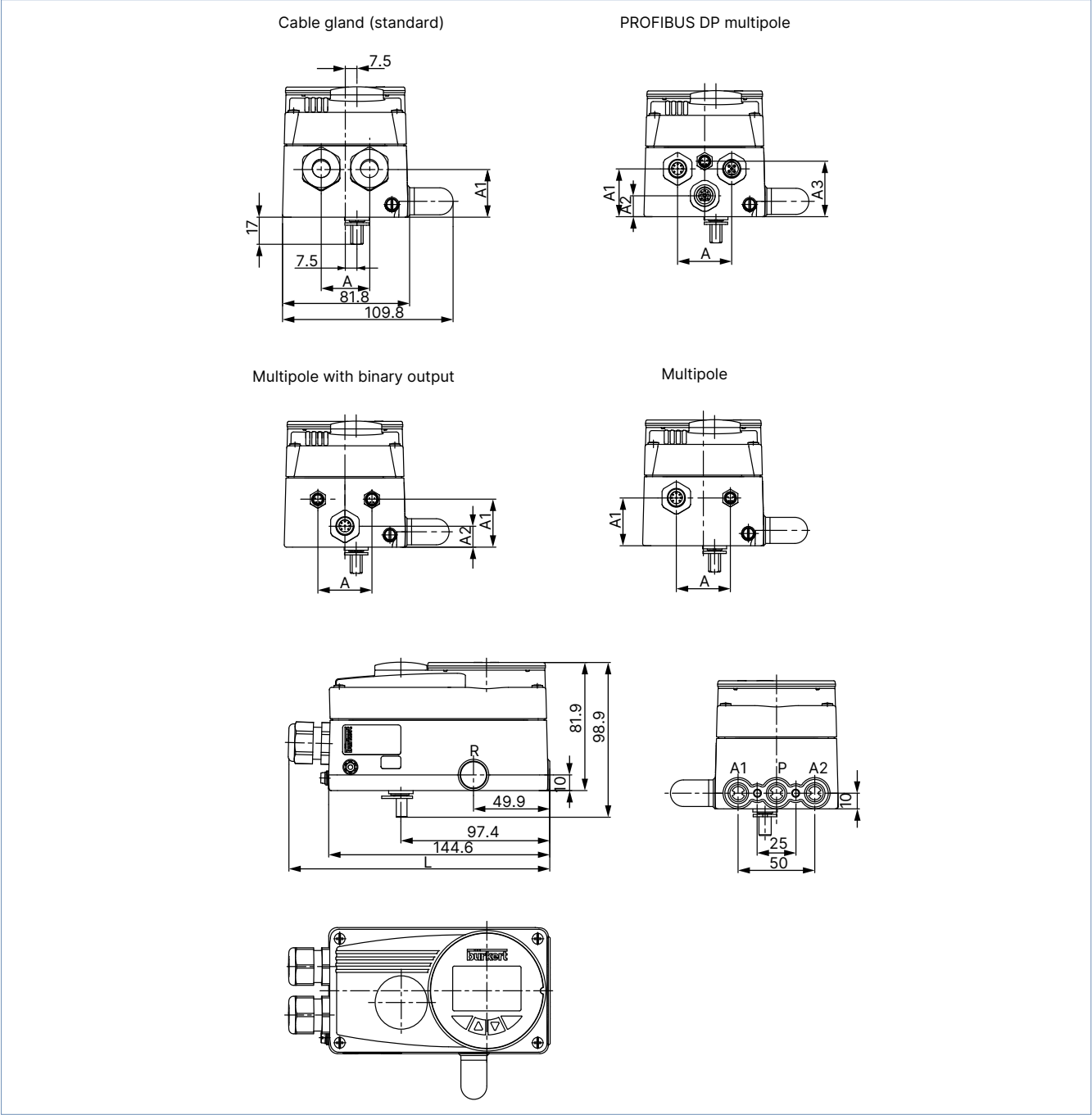
Conformity	Description
	Optional: China Compulsory Certification (CCC) The products with Ex approval are suitable for import and use for hazardous applications in China.

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3. Dimensions

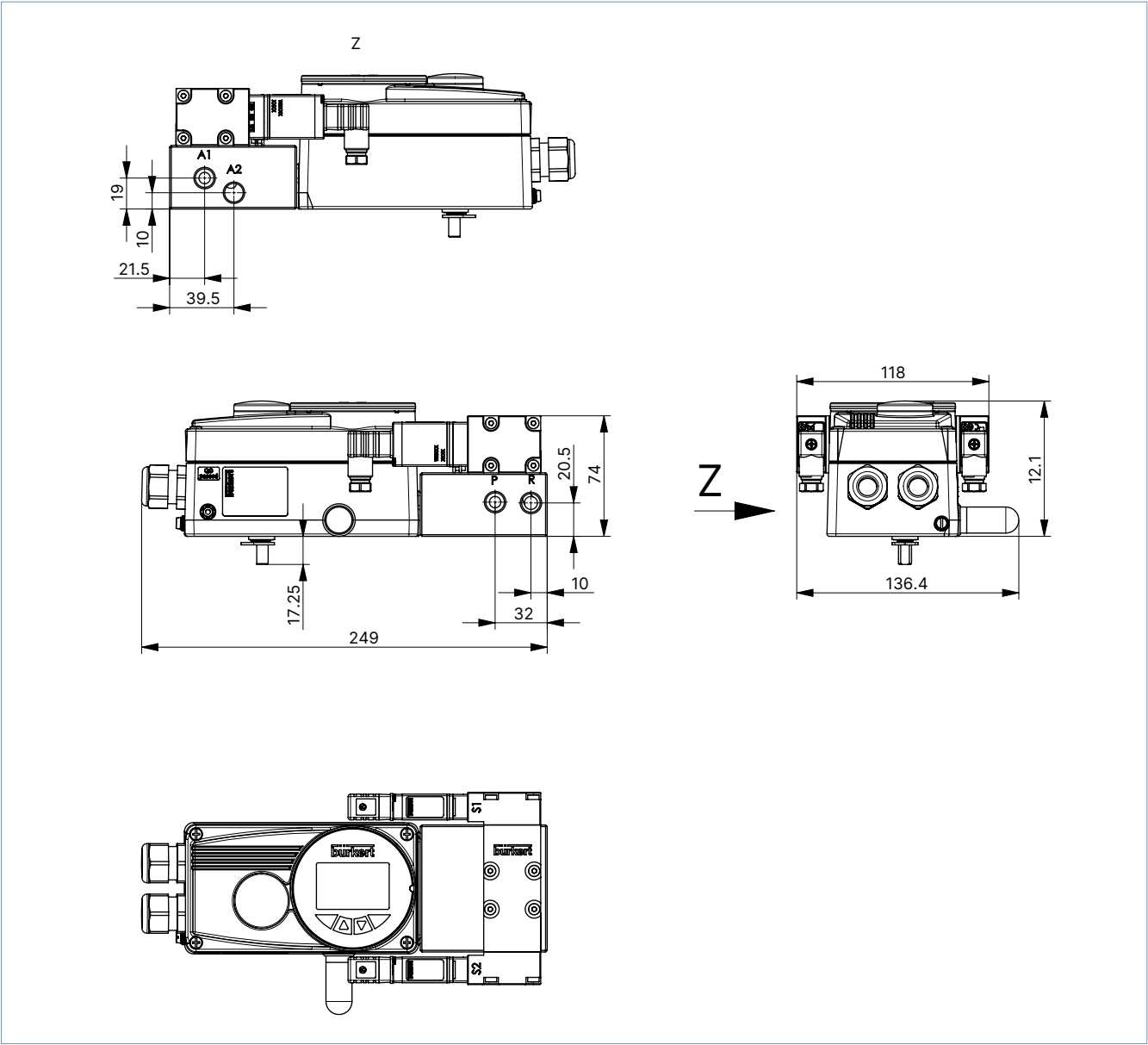
3.1. NAMUR variant

Note:
Dimensions in mm, unless otherwise stated



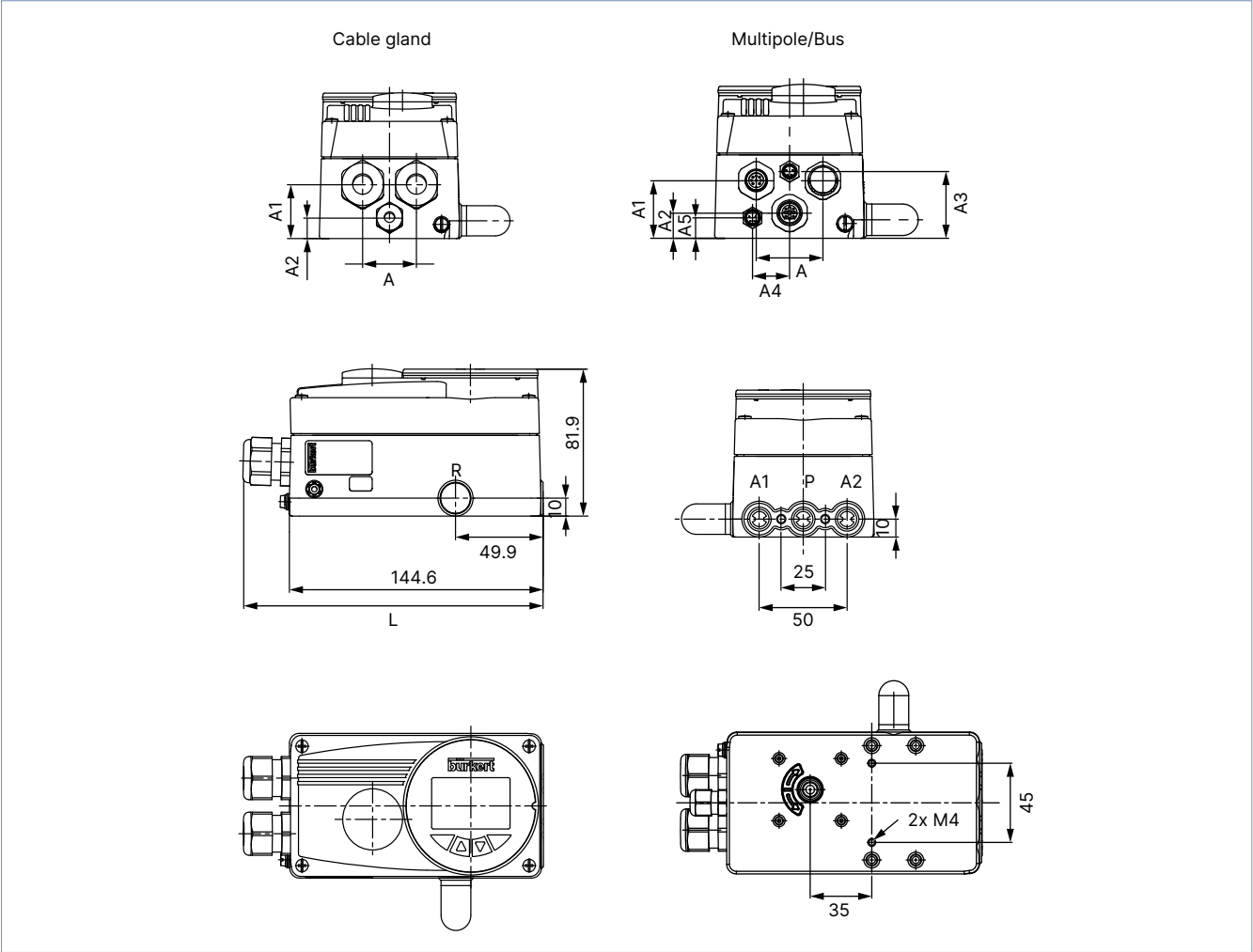
Description	L	A	A1	A2	A3
Standard	171.1	31	30	–	–
PROFIBUS DP	157.8	36	31	13.5	36.1
Multipole digital outputs	157.6	36	31	13.5	–
Multipole	157.6	36	31	–	–

NAMUR variant with booster



3.2. Remote variant

Note:
Dimensions in mm, unless otherwise stated

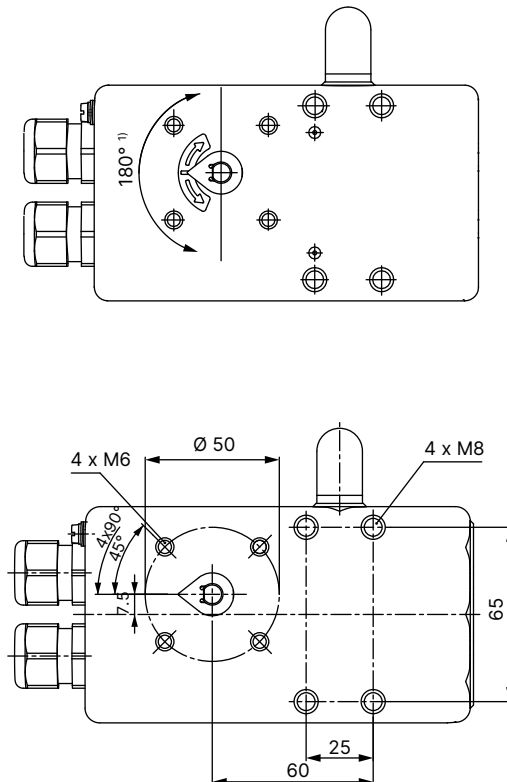


Description	L	A	A1	A2	A3	A4	A5
Remote cable gland	171.1	31	30	11.5	–	–	–
Remote multipole/bus	157.8	36	31	13.5	36	20	11

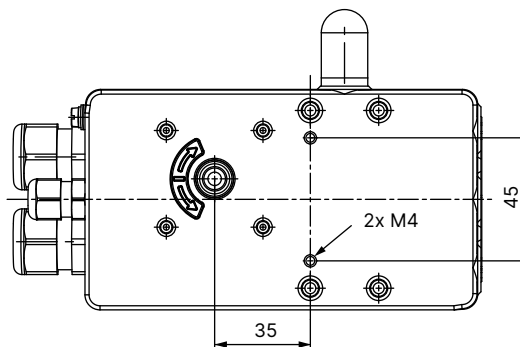
3.3. Mounting specification of NAMUR/Remote variant

Note:

- Dimensions in mm, unless otherwise stated
- The rotary motion of the sensor shaft must be within a range of max. 180°. ^{1.)}
- The sensor shaft must be in this position at approx. 50 % valve opening.

NAMUR variant


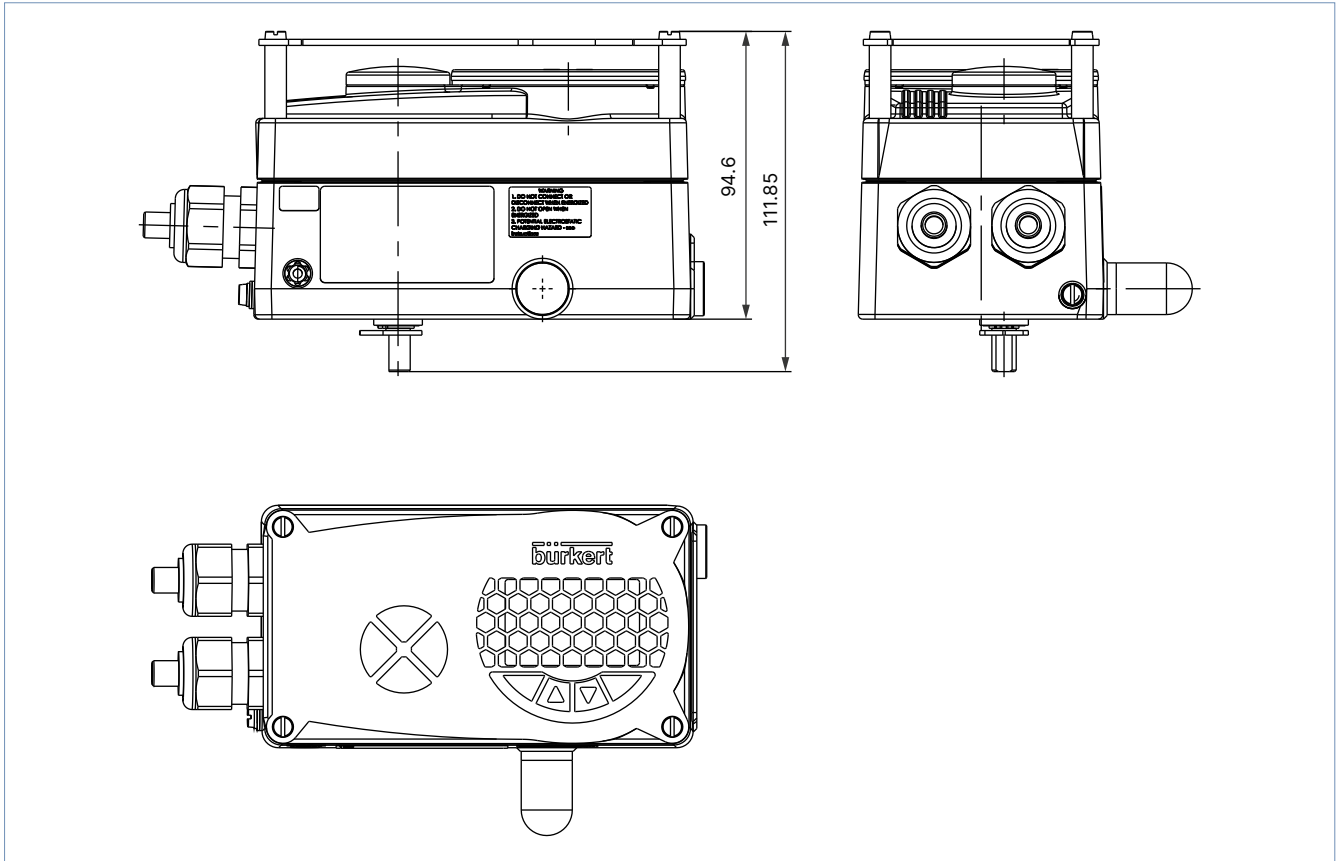
1.) With PROFIBUS a maximum of 150° is possible, with the other variants a maximum of 180°.

Remote variant


3.4. ATEX/IECEx variant

Note:

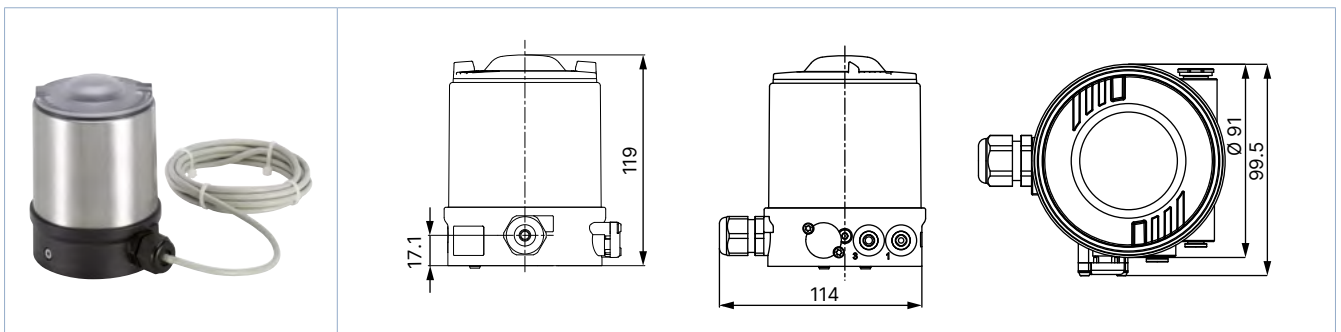
Dimensions in mm, unless otherwise stated



3.5. Remote position sensor variant

Note:

Dimensions in mm, unless otherwise stated

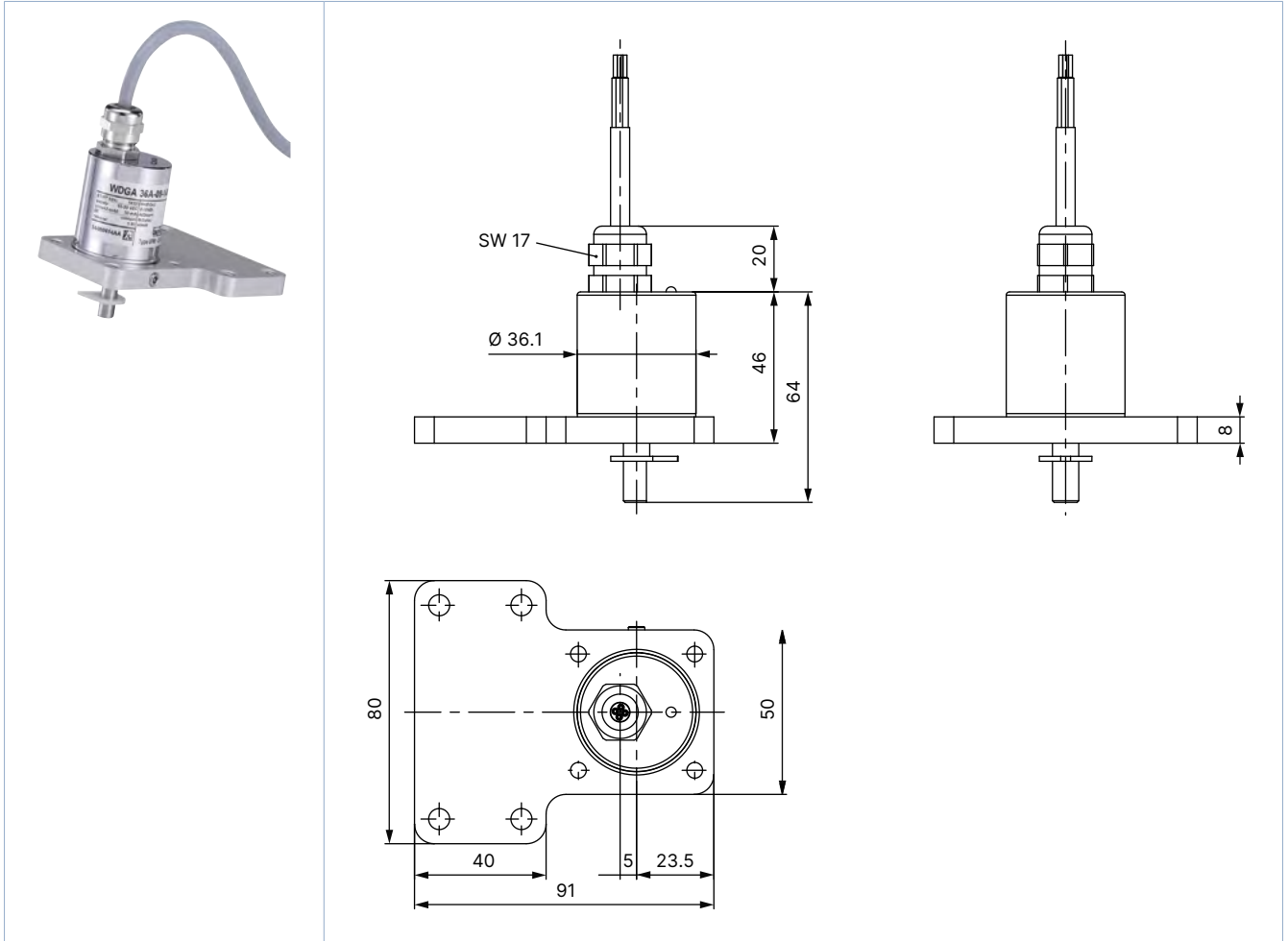
 Linear position sensor **Type 8798** ▶ for valve position detection of ELEMENT valves and hygienic process valves for the remote positioner SideCONTROL .


3.6. Mounting on control valves according to NAMUR

Note:

Dimensions in mm, unless otherwise stated

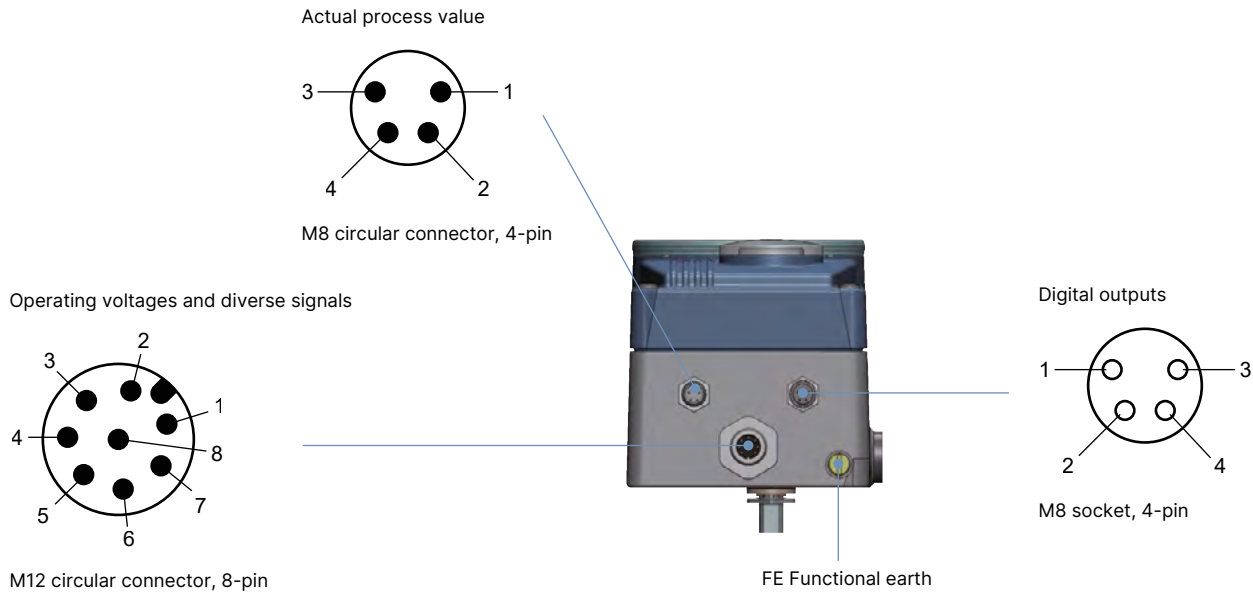
Rotary position sensor to detect rotary motion of rotary actuators according to NAMUR/IEC 60534 - 6 - 1 and VDI/VDE 3845 (IEC 60534 - 6 - 2) for the remote positioner SideCONTROL.



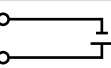
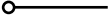
4. Product connections

4.1. Electrical connection

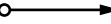
Multipole connection



M12 circular plug, 8-pin (set-point)

Pin	Pin assignment	External circuitry/signal level		
1	Set-point + (0/4...20 mA or 0...5/10 V)	1		+ (0/4...20 mA or 0...5/10 V) Completely galvanically isolated
2	Set-point GND	2		GND
3	GND	3		24 V DC ± 10 % Max. residual ripple 10 %
4	+ 24 V	4		
5	Digital input +	5		+  0...5 V (log „0“) 10...30 V (log „1“)
6	Digital input GND	6		GND
Analogue feedback option				
8	Analogue feedback +	8		+ (0/4...20 mA or 0...5/10 V) Completely galvanically isolated
7	Analogue feedback GND	7		GND

M8 socket, 4-pin (only for digital outputs options)

Pin	Pin assignment	External circuitry/signal level		
1	Digital output 1	1		24 V/0 V, NC/NO Relative to operating voltage GND (terminal GND)
2	Digital output 2	2		24 V/0 V, NC/NO Relative to operating voltage GND (terminal GND)
3	Digital output GND	3		GND

Round plug M8, 4-pin (actual process value)

Symbols for switch position

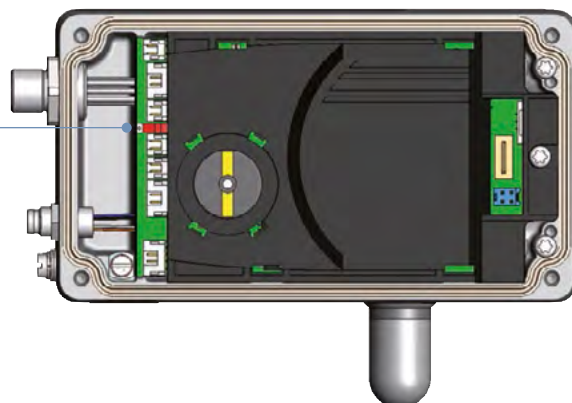


Switch on right



Switch on left

Location of switches



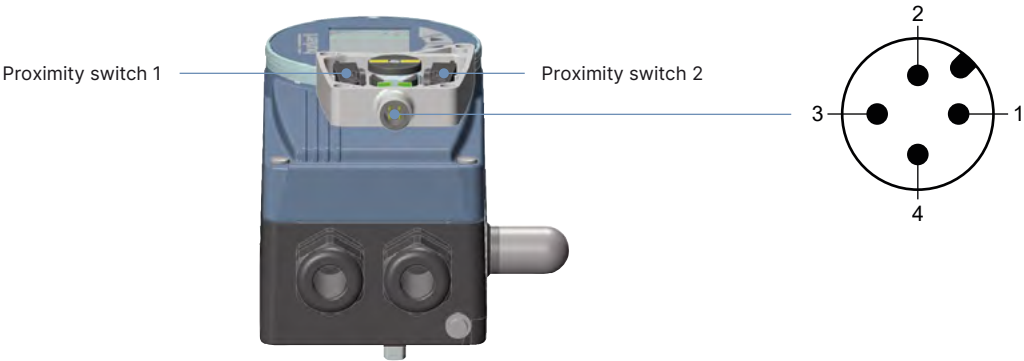
Input type ¹⁾	Pin	Pin assignment	DIP switch	External circuit
4...20 mA internally supplied	1	+ 24 V transmitter supply	 Switch on the left	
	2	Output from transmitter		
	3	GND identical with GND operating voltage		
	4	Bridge according to GND (GND via 3-wire transmitter)		
4...20 mA externally supplied	1	Not assigned	 Switch on the right	–
	2	Process actual value +		2 4...20 mA
	3	Not assigned		–
	4	Process actual value –		4 GND
Frequency internally supplied	1	+ 24 V sensor supply	 Switch on the left	1 + 24 V
	2	Clock input +		2 Clock +
	3	Clock input – (GND identical with GND operating voltage)		3 Clock –
	4	Not assigned		–
Frequency externally supplied	1	Not assigned	 Switch on the right	–
	2	Clock input +		2 Clock +
	3	Clock input –		3 Clock –
	4	Not assigned		–
Pt 100	1	Not assigned	 Switch on the right	
	2	Process actual value 1 (power supply)		
	3	Process actual value 3 (GND)		
	4	Process actual value 2 (compensation)		

1.) Adjustable via Software

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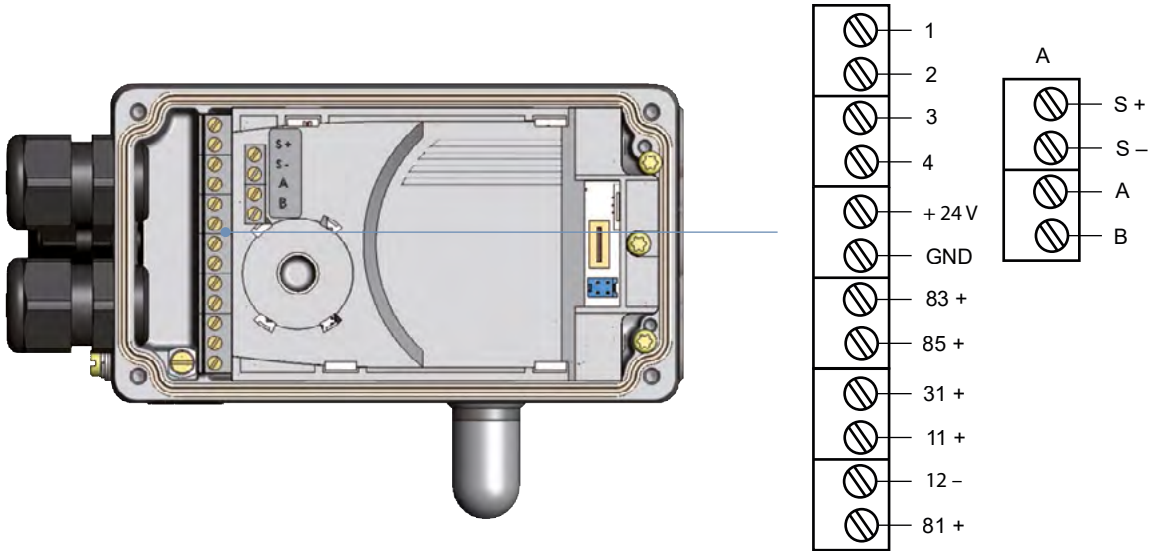
Feedback unit with proximity switches

Note:
Accessories for retrofitting



No.	Pin assignment	External circuitry/signal level		
1	Supply 10...30 V	+ 10...30 V		10...30 V
2	Switching output (NO) proximity switch 1	+ 10...30 V		Open/10...30 V
3	GND	GND		GND
4	Switching output (NO) proximity switch 2	+ 10...30 V		Open/10...30 V

Screw terminal connection



Terminal	Pin assignment	External circuitry/signal level		
11 +	Set-point +	11 +		+ (0/4...20 mA or 0...5/10 V) Completely galvanically isolated
12 -	Set-point GND	12 -		GND
81 +	Digital input +	81 +		0...5 V (log. "0") 10...30 V (log. "1") Relative to operating voltage GND (terminal GND)
+ 24 V	Operating voltage +	+ 24 V		24 V DC ± 10 %
GND	Operating voltage GND	GND		Maximum residual ripple 10 %

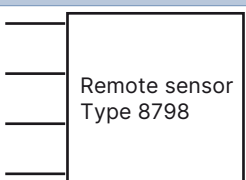
Analogue feedback option/digital outputs

Terminal	Pin assignment	External circuitry/signal level	
83 +	Digital outputs 1	83 +	 24 V/0 V, NC/NO Relative to operating voltage GND (terminal GND)
85 +	Digital outputs 2	85 +	 24 V/0 V, NC/NO Relative to operating voltage GND (terminal GND)
31 +	Analogue feedback +	31 +	 + (0/4...20 mA or 0...5/10 V) Completely galvanically isolated
32 -	Analogue feedback GND	32 -	 GND analogue feedback

Remote variant option in conjunction with remote position sensor Type 8798
Note:

For variants without remote variant: Terminals A, B, S + and S - are not connected

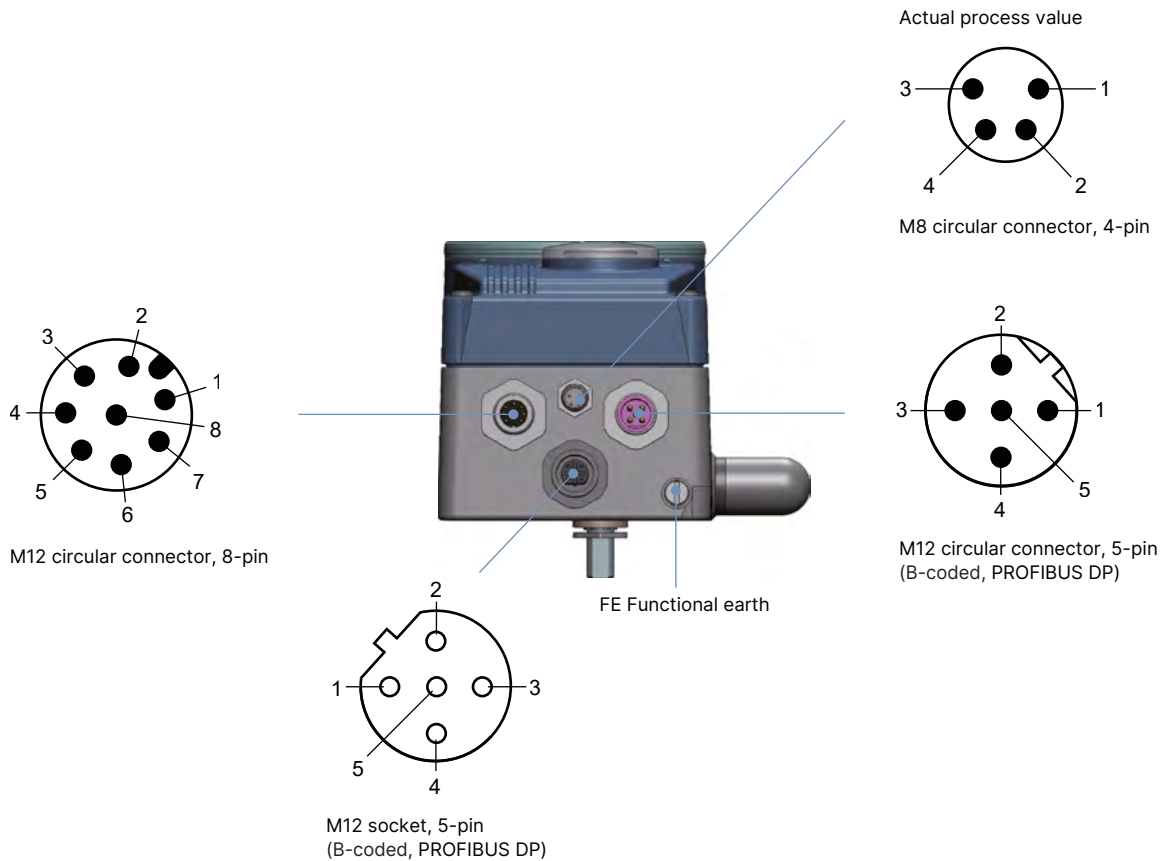
Terminal	Pin assignment	External circuit /Signal level	
Remote position sensor	A	Serial interface, A-line	A
	B	Serial interface, B-line	B
	S +	Sensor supply +	S +
	S -	Sensor supply -	S -


Terminal assignments of the process actual value – input

Input type ¹⁾	Terminal	Pin assignment		External circuitry	
4...20 mA internally supplied	Process actual value	1	+ 24 V Input Transmitter		
		2	Output from transmitter		
		3	Bridge according to GND (GND from 3-conductor transmitter)		
		4	Not assigned		
	GND	GND of operating voltage			
4...20 mA externally supplied	Process actual value	1	Not assigned	2	
		2	Process actual value +	3	GND
		3	Process actual value –		
		4	Not assigned		
Frequency internally supplied	Process actual value	1	+ 24 V Sensor supply	1	
		2	Clock input +	2	Clock +
		3	Not assigned	–	
		4	Clock input –	4	–
	GND	GND of operating voltage		GND	
Frequency externally supplied	Process actual value	1	Not assigned		
		2	Clock input +	2	
		3	Not assigned		
		4	Clock input –	4	Clock –
Pt 100	Process actual value	1	Not assigned		
		2	Process actual value 1 (power supply)		
		3	Process actual value 3 (GND)		
		4	Process actual value 2 (compensation)		

1.) Adjustable via software

PROFIBUS DP connection



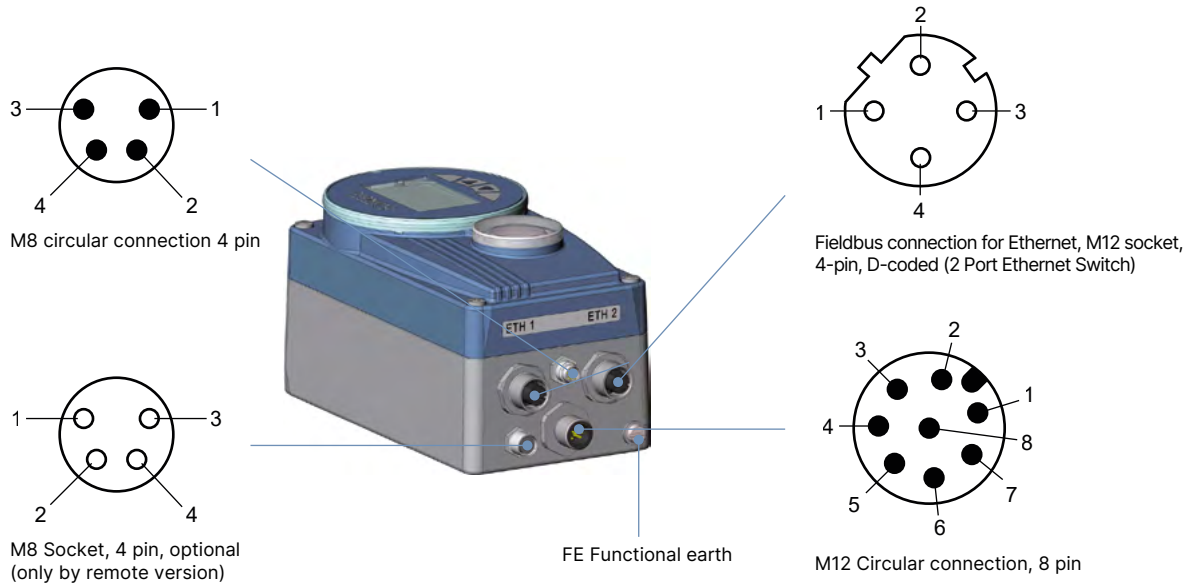
Operating voltage, M12 circular plug, 8-pin

Pin	Pin assignment	External circuit /Signal level	
1	Not assigned		
2	Not assigned		
3	GND	3	24 V DC $\pm$ 10 %
4	+ 24 V	4	Maximum residual ripple 10 %
5	Digital input +		
6	Digital input -		
7	Digital outputs 1 (relative to pin 3)		
8	Digital outputs 2 (relative to pin 3)		

Fieldbus connection, socket/M12 circular plug, 5-pin

Pin	Pin assignment	External circuit /Signal level
1	VP+ 5	Load resistance supply
2	RxD/TxD-N	Receive/transmit data -N, A-line
3	DGND	Data transfer potential (Ground to 5 V)
4	RxD/TxD-P	Receive/transmit data -P, B-line
5	Shielding	Shielding/functional earth

EtherNet/IP, PROFINET, Modbus TCP connection



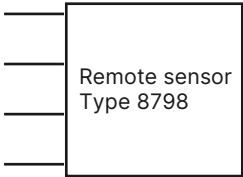
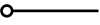
Fieldbus connection for Ethernet, M12 socket, 4-pin, D-coded

	Pin	Description
	1	Transmit +
	2	Receive +
	3	Transmit -
	4	Receive -

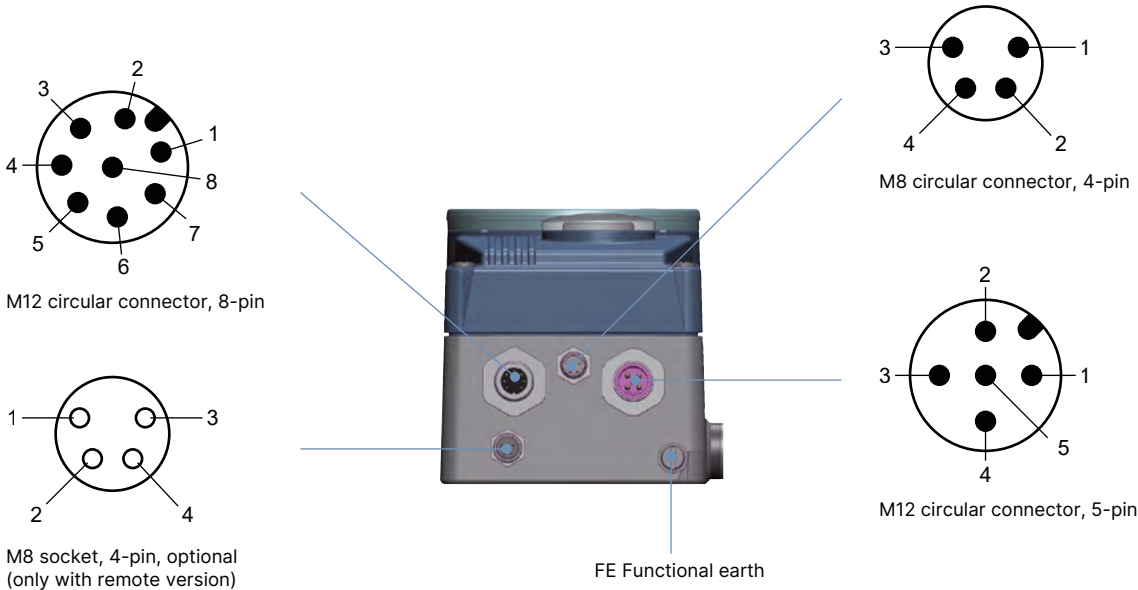
Operating voltage, M12 circular plug, 8-pin

Pin	Pin assignment		Device side	External circuit /Signal level
1	Not assigned			
2	Not assigned			
Operating voltage				
3	GND	3		24 V DC ± 10 %
4	+ 24 V	4		Maximum residual ripple 10 %
Input signal of the control centre (e. g. SPS)				
5	Digital input +	5		 0...5 V (log „0“) 10...30 V (log „1“)
6	Digital input GND	6		GND (identical to pin 3)
Output signal of the control centre (e. g. SPS) (only used with digital outputs option)				
7	Digital outputs 1 (relative to pin 3)	7		0...24 V
8	Digital outputs 2 (relative to pin 3)	8		0...24 V

Connection of digital remote position sensor Type 8798, M8 socket, 4-pin (optional)

Pin	Pin assignment	External circuit /Signal level			
1	Sensor supply +	S +		+	
2	Sensor supply -	S -		-	
3	Serial interface, A-line	A		A-line	
4	Serial interface, B-line	B		B-line	

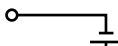
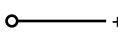
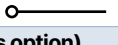
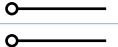
Bürkert system bus (büS) connection



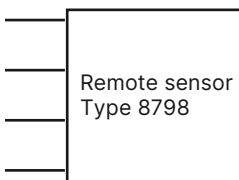
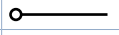
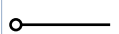
Fieldbus connection M12 × 1 circular plug, 5-pin

Pin	Cable colour	Description
1	CAN shielding	CAN shielding
2	Not assigned	
3	Black	GND/CAN_GND
4	White	CAN_H
5	Blue	CAN_L

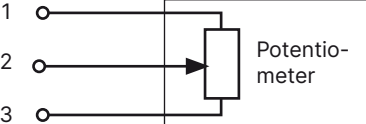
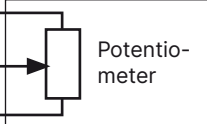
Operating voltage M12 circular plug, 8-pin

Pin	Pin assignment	Device side		External circuit /Signal level	
1	Not assigned				
2	Not assigned				
Operating voltage					
3	GND	3		24 V DC ± 10 %	
4	+ 24 V			4	Maximum residual ripple 10 %
Input signal of the control centre (e. g. SPS)					
5	Digital input +	5			0...5 V (log „0“) 10...30 V (log „1“)
6	Digital input GND	6		GND (identical to pin 3)	
Output signal of the control centre (e. g. SPS) (only used with digital outputs option)					
7	Digital outputs 1 (relative to pin 3)	7		0...24 V	
8	Digital outputs 2 (relative to pin 3)	8		0...24 V	

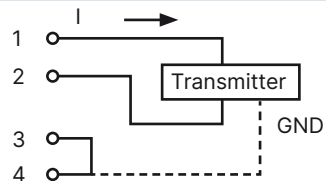
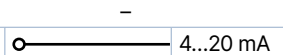
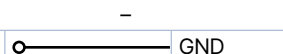
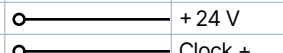
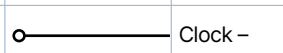
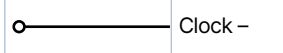
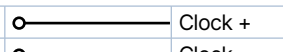
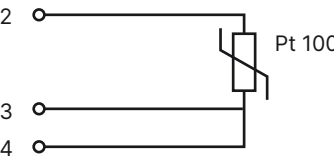
Connection of digital remote position sensor Type 8798, M8 socket, 4-pin (optional)

Pin	Pin assignment	External circuit /Signal level			
1	Sensor supply +	S +		+	
2	Sensor supply –	S –		–	
3	Serial interface, A-line	A		A-line	
4	Serial interface, B-line	B		B-line	

Connection of analogue remote position sensor, M8 socket, 4-pin (optional)

Pin	Pin assignment	On device side		External circuit	
1	Potentiometer 1				
2	Wiper 2				
3	Potentiometer 3				
4	Not assigned				

M8 circular plug, 4-pin, process actual value (for Type 8793)

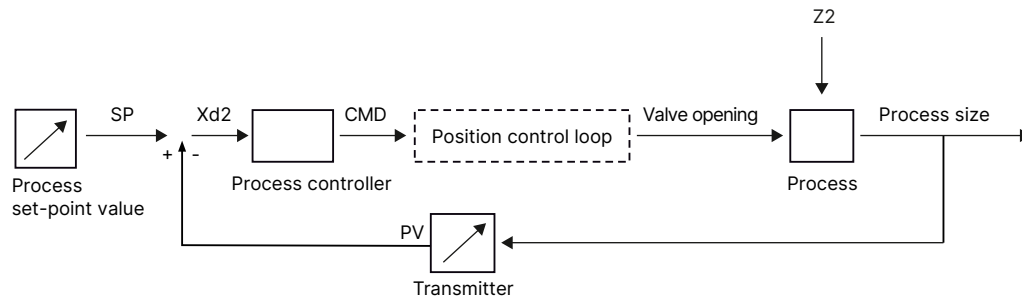
Input type ¹⁾	Pin	Pin assignment	DIP switch	External circuit	
4...20 mA internally supplied	1	+ 24 V transmitter supply	 Switch on left		
	2	Output from transmitter			
	3	GND identical with GND operating voltage			
	4	Bridge according to GND (GND via 3-wire transmitter)			
4...20 mA externally supplied	1	Not assigned	 Switch on right	2	
	2	Process actual value +		4	
	3	Not assigned		1	
	4	Process actual value –		2	
Frequency internally supplied	1	+ 24 V Sensor supply	 Switch on left	3	
	2	Clock input +			
	3	Clock input – (GND identical with GND operating voltage)			
	4	Not assigned			
Frequency externally supplied	1	Not assigned	 Switch on right	2	
	2	Clock input +		3	
	3	Clock input –			
	4	Not assigned			
Pt 100	1	Not assigned	 Switch on right	2	
	2	Process actual value 1 (power supply)			
	3	Process actual value 3 (GND)			
	4	Process actual value 2 (compensation)			

1.) Adjustable via software

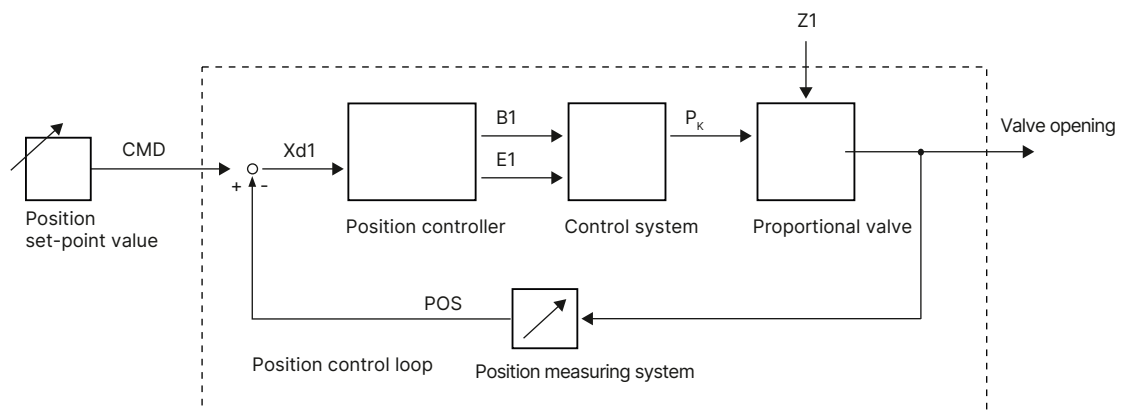
5. Performance specifications

5.1. Signal flow diagram

Process control loop



Position control loop



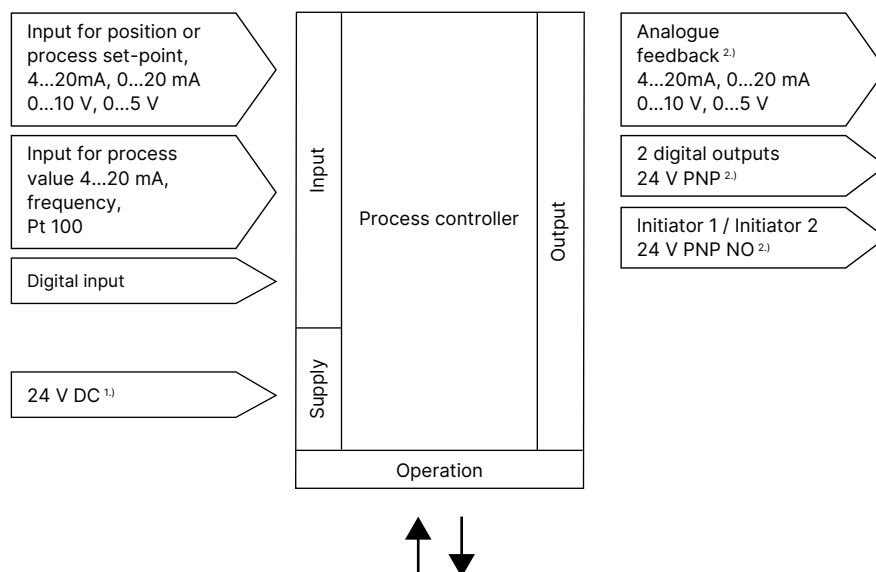
Additional software options of process controller SideCONTROL Type 8793 (extract)

- Automatically commissioning of control system
- Automatically parameterisation of process control loop
- Automatically or manual characteristics curves selection
- Setting of seal and maximum stroke threshold respectively
- Parameterisation of positioner
- Manual parameterisation of process controller
- Limitation of stroke range
- Limitation of manipulating speed
- Setting of moving direction
- Configuration of digital input
- Signal range splitting on several controllers
- Configuration of analogue or 2 digital outputs
- Signal fault detection
- Safety position
- Code protection
- Contrast inversion of display
- Parameterizable diagnostic functions ¹⁾/digital outputs (option)
 - Operating-hours counter
 - Path accumulator
 - Position monitoring
 - Process actual value monitoring
 - Graphical display of dwell time density and movement range
 - Monitoring of mechanical end positions in armature

1.) Further diagnostic functions with detailed description can be found in the **operating instructions Type 8793** ►.

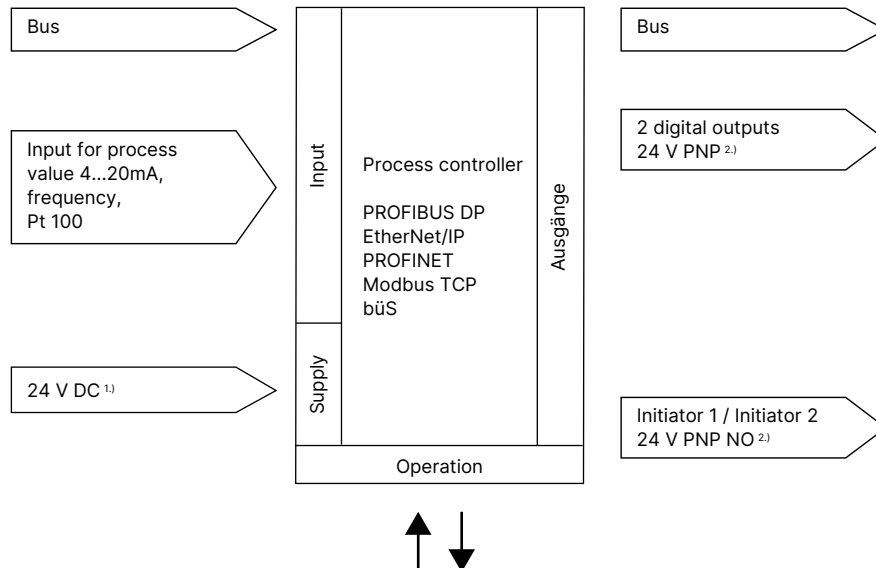
5.2. Interface diagram

Variant without fieldbus communication



Variant with fieldbus communication

PROFIBUS DP, EtherNet/IP, PROFINET, Modbus TCP and Bürkert system bus (bÜS)



1.) Operating voltage is supplied with a 3-wire unit independent from the set-point signal.

2.) Alternative options

6. Product installation

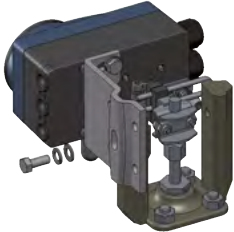
6.1. Mounting options

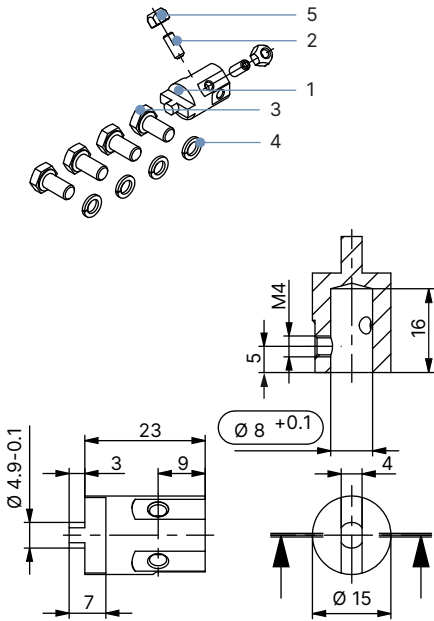
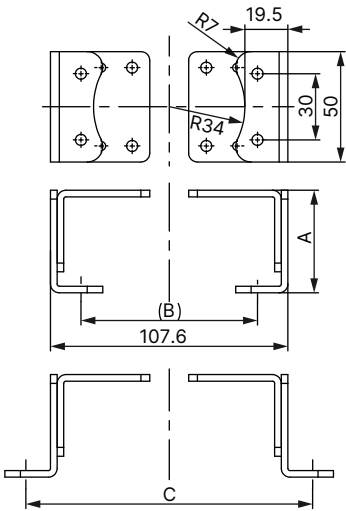
NAMUR variant

Note:

Positioner with integrated position sensor, installation according to NAMUR/IEC 60534 - 6 - 1 and VDI/VDE 3845 (IEC 60534 - 6 - 2)

The NAMUR variant of the positioner SideCONTROL is equipped with an integrated position sensor (linear or rotary). It has a standardised interface for direct attachment to linear actuators according to NAMUR/IEC 60534 - 6 - 1 and VDI/VDE 3845 (IEC 60534 - 6 - 2).

Linear actuators		Rotary actuators	
See operating instructions Type 8793 ►		See operating instructions Type 8793 ►	
			
Description	Article no.	Description	Article no.
Mounting kit for linear actuators in accordance with → according to IEC 60534 - 6 - 1	787215 	Attachment kit for stainless steel rotary actuators according to VDI/VDE 3845 (IEC 60534 - 6 - 2)	787338 
		Universal assembly bridge according to VDI/VDE 3845 (IEC60534 - 6 - 2) made of stainless steel	770294 
		Universal assembly bridge according to VDI/VDE 3845 (IEC60534 - 6 - 2) made of stainless steel, black powder-coated	775710 

Coupling set for shaft, rotary actuator (article no. 787338)		Mounting bracket for rotary actuator (article no. 770294/775710)	
			
Actuator shaft height [mm]	A [mm]	B [mm]	C [mm]
20	46.5	80	–
30	56.5	80	130
50	76.5	–	130

Type 8793

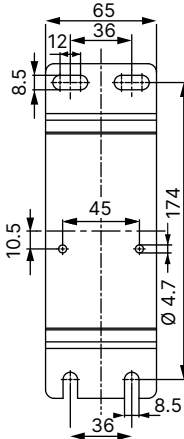
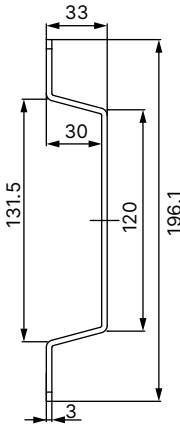
Remote variant

Note:

- Dimensions in mm, unless otherwise stated
- 2 mounting options

The positioner SideCONTROL remote variant is used to control process control valves in combination with a remote position sensor. The remote position sensor is mounted directly on the valve to detect the valve position. The remote positioner can be mounted on the wall or on a standard rail in a control cabinet.

Wall mounting with accessory bracket

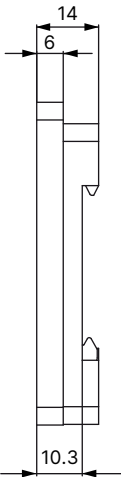
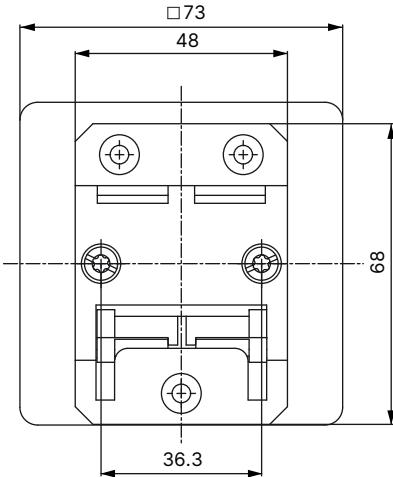
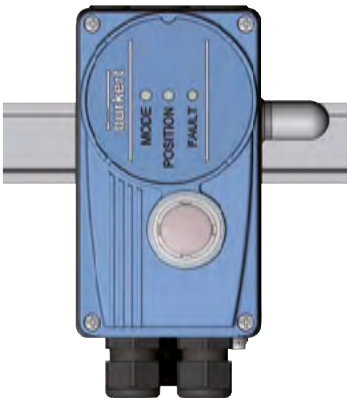


Description	Article no.
Bracket for wall mounting	675715 

Standard rail

Note:

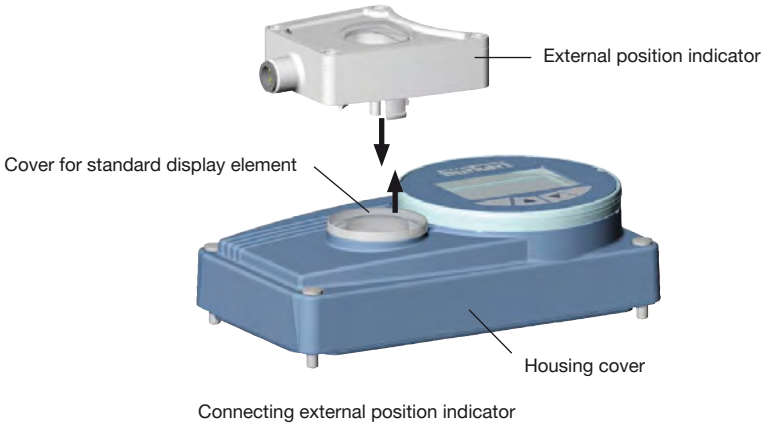
- Dimensions in mm, unless otherwise stated
- Adapter can be turned by 90° the standard rail.



Description	Article no.
Holder for standard rail mounting	675702 

Position feedback unit with proximity switches

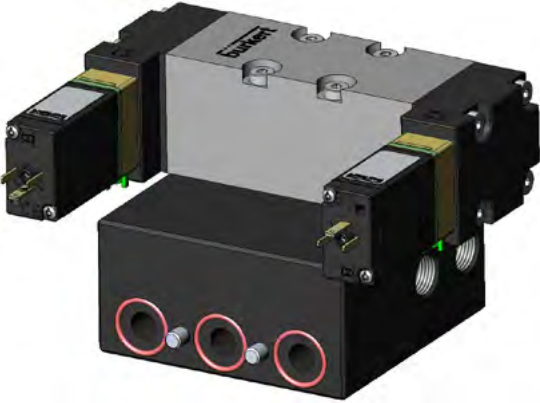
Note:
For retrofitting on SideCONTROL NAMUR



Description	Article no.
Position feedback unit	677218 

For retrofitting on Booster.ready

Note:
For retrofitting on Booster.ready variants of SideCONTROL NAMUR



Description	Article no.
Booster for Booster.ready variants Type 8792 and Type 8793	20093020 

6.2. Mounting options

NAMUR variant for Samson valves

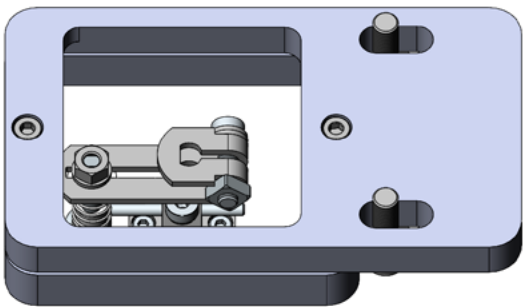
Actuator Type 3277

For Samson actuator Type 3277 and a valve with an effective valve stroke of 7.5...30 mm

Product selection

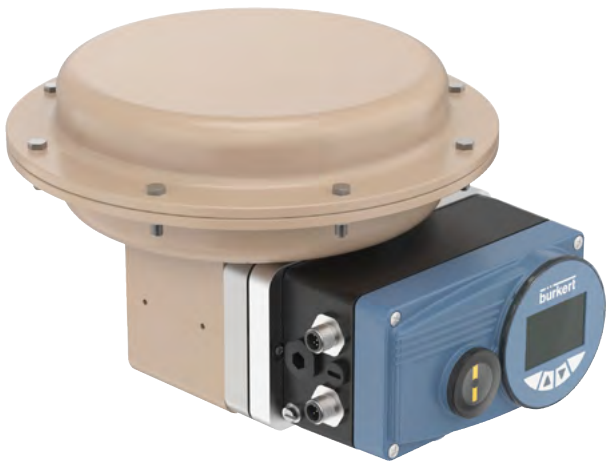
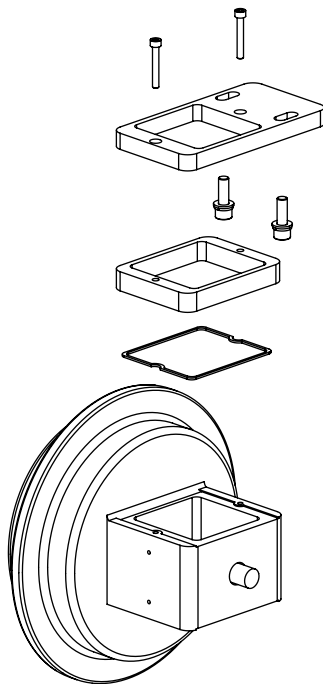
Note:

- The technical data of the listed actuators and valves from third-party manufacturers is subject to change. Sampling of the relevant adapter kit is therefore required in all cases. The information on the combinability of the adapter kit is therefore subject to change.
- The ordering tables for adapter kits in chapter **"7.4. Ordering chart accessories"** on page 37 refer to the valve actuators from third-party manufacturers and not to the valves themselves.
- The actuator is therefore the decisive factor when selecting a suitable adaptation.

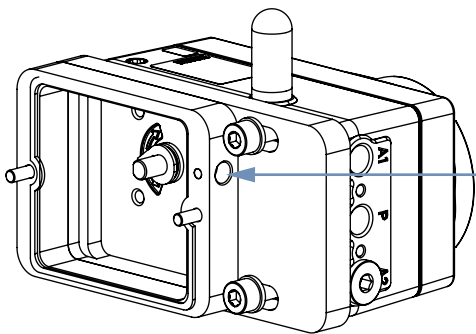
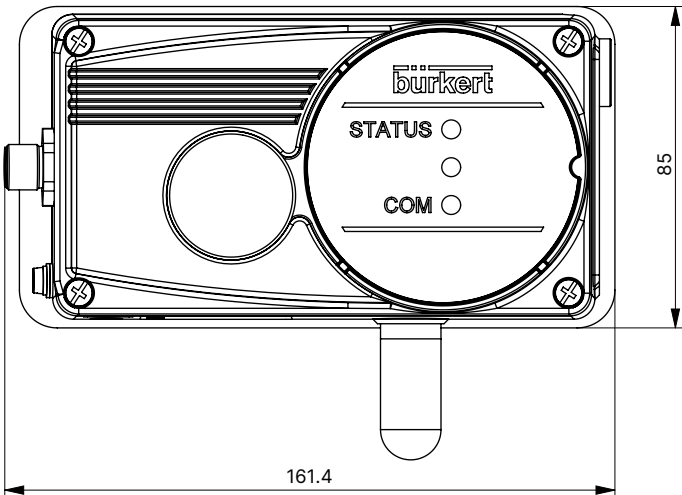
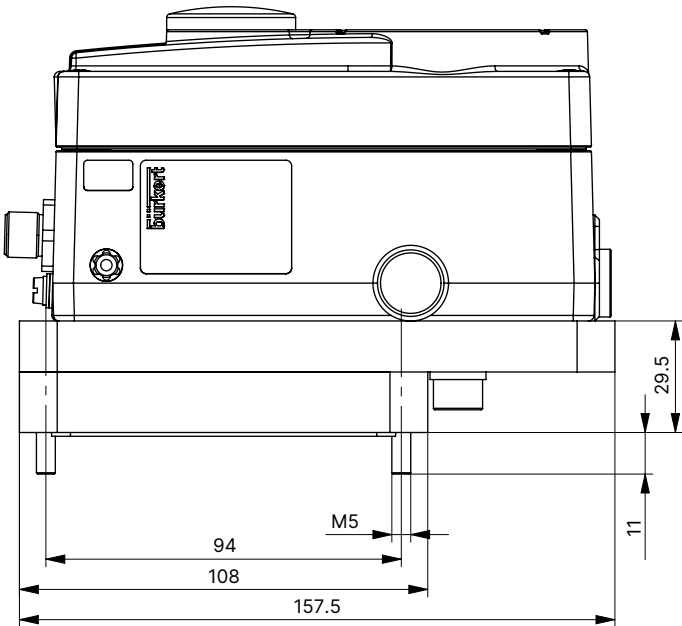
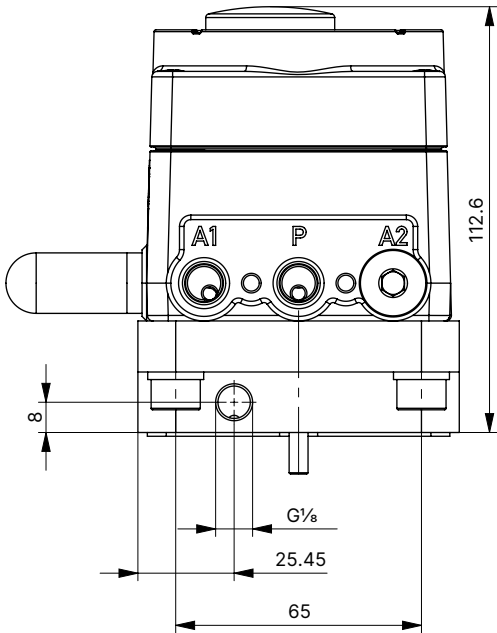


Article no. adapter kit for Bürkert positioner

Description	
For Samson Type 3277 – Adapter kit with stainless steel adapter plates for valve stroke 15...30 mm	20068379
For Samson Type 3277 – Adapter kit with plastic adapter plates (black POM) for valve stroke 15...30 mm	20091532
For Samson Type 3277 – Adapter kit with stainless steel adapter plates for valve stroke 7.5 mm	20111009



DTS 1000121144 EN Version: AM Status: RL (released | freigegeben | valide) printed: 30.06.2026

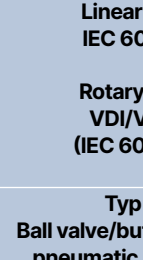
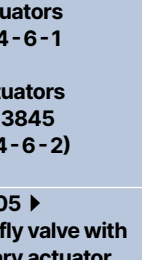
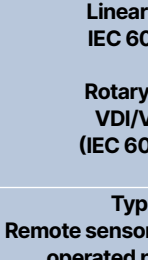
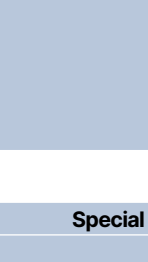
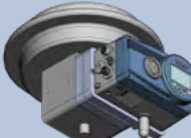


Internal thread G1/8" for pilot air port only
with adaptation for valve stroke 7.5 mm

6.3. Combination options with pneumatic process valves

Note:

Further ordering information can be found in chapter "7.3. Ordering chart" on page 35.

Process controller SideCONTROL		Type 8793					
		NAMUR		Remote		Remote	
							
							
							
							
							
		Linear actuators IEC 60534 - 6 - 1		Linear actuators IEC 60534 - 6 - 1		Control valve system	
		Rotary actuators VDI/VDE 3845 (IEC 60534 - 6 - 2)		Rotary actuators VDI/VDE 3845 (IEC 60534 - 6 - 2)			
		Typ 8805 ▶ Ball valve/butterfly valve with pneumatic rotary actuator		Typ 8798 ▶ Remote sensor for pneumatically operated process valves		Typ 2300 ▶ Pneumatically operated 2-way angle seat control valve ELEMENT + Typ 8798 ▶ Remote sensor for pneumatically operated process valves	
		Special adaptations					
							
		For Samson Type 3277 ▶		For other special actuators on request			

7. Ordering information

7.1. Bürkert eShop



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7.2. Bürkert product filter



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7.3. Ordering chart

Process controller SideCONTROL Type 8793 NAMUR variant

Note:

- Mounting according to NAMUR IEC 60534 - 6 - 1 or VDI/VDE 3845 (IEC 60534 - 6 - 2)
- Further variants are available on request.

Communication	Electrical connection	Analogue feedback	2 digital outputs	Booster. ready	Diagnostics ^{1.)}	cCSAus	ATEX II 3 GD/ IECEx CCC ^{2.)}	Article no.
Single and double-acting with universal air capacity								
Without fieldbus communication	Cable gland	–	–	–	–	Yes	–	317976 
		–	Yes	–	Yes	Yes	–	317978 
		Yes	Yes	–	Yes	Yes	–	317977 
		Yes	Yes	–	Yes	–	Yes	318040 
	Multipole	–	–	–	–	–	Yes	318041 
		–	Yes	Yes	Yes	Yes	–	317979 
		Yes	Yes	Yes	Yes	Yes	–	317981 
		Yes	Yes	Yes	Yes	Yes	–	317980 
PROFIBUS DP-V1	Multipole	Via bus	–	–	–	Yes	–	206600 
		Via bus	–	–	Yes	Yes	–	206601 
EtherNet/IP	Multipole	Via bus	–	–	Yes	Yes	–	317930 
		Via bus	Yes	Yes ^{3.)}	Yes	Yes	–	317931 
PROFINET	Multipole	Via bus	–	–	Yes	Yes	–	317940 
		Via bus	Yes	Yes ^{3.)}	Yes	Yes	–	317941 
Modbus TCP	Multipole	Via bus	–	–	Yes	Yes	–	317950 
		Via bus	Yes	Yes ^{3.)}	Yes	Yes	–	317951 
Bürkert system bus (bÜS)	Multipole	Via bus	–	–	Yes	Yes	–	317960 
		Via bus	Yes	Yes ^{3.)}	Yes	Yes	–	317961 

1.) See "Additional software options of process controller SideCONTROL Type 8793 (extract)" on page 27

2.) CCC (China Compulsory Certificate) for device variants with Ex approval

3.) The booster adapter cable for fieldbus devices is required for the connection.

Process controller SideCONTROL Type 8793, remote variant

Note:

Further variants are available on request.

Communication	Electrical connection	Analogue feedback	2 digital outputs	Diagnostics ¹⁾	cCSAus	ATEX II 3 GD/ IECEx CCC ²⁾	Article no.
Single-acting with low air capacity for actuator series Type 23xx (Ø70/90 mm)							
Without fieldbus communication	Cable gland	–	–	–	Yes	–	318015 
		–	Yes	Yes	Yes	–	318013 
		Yes	Yes	Yes	Yes	–	318012 
EtherNet/IP	Multipole	Via bus	Yes	Yes	Yes	–	317937 
PROFINET		Via bus	Yes	Yes	Yes	–	317947 
Modbus TCP		Via bus	Yes	Yes	Yes	–	317957 
Bürkert system bus (bÜS)		Via bus	Yes	Yes	Yes	–	317967 
Single and double-acting with universal air capacity for actuator series Type 23xx (Ø130/225 mm) and 27xx (Ø175/225 mm)							
Without Fieldbus communication	Cable gland	–	–	–	Yes	–	317982 
		Yes	Yes	Yes	Yes	–	317983 
		–	Yes	Yes	Yes	–	317984 
		Yes	Yes	Yes	–	Yes	318042 
EtherNet/IP	Multipole	Via bus	Yes	Yes	Yes	–	317934 
PROFINET		Via bus	Yes	Yes	Yes	–	317944 
Modbus TCP		Via bus	Yes	Yes	Yes	–	317954 
Bürkert system bus (bÜS)		Via bus	Yes	Yes	Yes	–	317964 

1.) See "Additional software options of process controller SideCONTROL Type 8793 (extract)" on page 27

2.) CCC (China Compulsory Certificate) for device variants with Ex approval

Remote position sensor for remote variant of Type 8793 SideCONTROL

Product	Mounting variant	Electrical connection	cULus	ATEX II 3 GD/IECEX CCC ¹⁾	Article no.
Mounting on control valves					
	Control valve Type 23xx	Cable gland - 10 m round cable	Yes	–	300730 
		Cable gland - 10 m round cable	–	Yes	20003944 
		Multipole - 10 m round cable	Yes	–	307956 
	Control valve Type 27xx	Cable gland - 10 m round cable	Yes	–	211535 
		Cable gland - 10 m round cable	–	Yes	226859 
		Multipole - 10 m round cable	Yes	–	329888 
NAMUR mounting					
	NAMUR (rotary)	Cable gland 2 m round cable (extendable to 10 m maximum)	Yes	–	211536 

1.) CCC (China Compulsory Certificate) for device variants with Ex approval

7.4. Ordering chart accessories

Standard accessories

Note:

The associated communication software can be downloaded under **Type 8793** ►.

Description	Article no.
M12 circular socket with cable, 8-pin, cable length: 5 m, for input and output signals	919267 
M8 plug, 4-pin with solder connections can be assembled for remote position sensor or digital outputs	917131 
M8 round socket with cable, 4-pin, cable length: 5 m, for actual process value from sensor	264602 
USB bÜS interface set 2 (Type 8923) for connection to the Bürkert Communicator software: including bÜS stick, connection cable to M12 plug, M12 connection cable on micro USB for the bÜS service interface and Y distributor, cable length: 0.7 m	772551 
bÜS cable extension, M12, cable length: 1 m	772404 
bÜS cable extension, M12, cable length: 3 m	772405 
bÜS cable extension, M12, cable length: 5 m	772406 
bÜS cable extension, M12, cable length: 10 m	772407 
Silencer G ¼	780780 
USB interface for serial communication (for device variants with PROFIBUS)	227093 
Bürkert Communicator software	Type 8920 ►

Accessories SideCONTROL NAMUR

Note:

Further information can be found in chapter **"6. Product installation" on page 29**.

Bezeichnung	Article no.
Attachment kit for linear actuators according to IEC 60534 - 6 - 1	787215 
Attachment kit for stainless steel rotary actuators according to VDI/VDE 3845 (IEC 60534 - 6 - 2)	787338 
Universal assembly bridge according to VDI/VDE 3845 (IEC60534 - 6 - 2) made of stainless steel	770294 
Universal assembly bridge according to VDI/VDE 3845 (IEC60534 - 6 - 2) made of stainless steel, black powder-coated	775710 
For Samson Type 3277 – Adapter kit with stainless steel adapter plates for valve stroke 15...30 mm	20068379 
For Samson Type 3277 – Adapter kit with plastic adapter plates (POM black) for valve stroke 15...30 mm	20091532 
For Samson Type 3277 – Adapter kit with stainless steel adapter plates for valve stroke 7.5 mm	20111009 
Position feedback unit with proximity switches (optional for retrofitting) ¹⁾	677218 
Booster for retrofitting on Booster.ready variants	20093020 
Booster adapter cable for fieldbus devices (M12 8-pin to valve connector) ²⁾	60036526 
Booster cable replacement connection cable (M8 4-pin to valve connector) ³⁾	60005074 

1.) External end position indicator for retrofitting on SideCONTROL NAMUR.

2.) Is required once for attaching the booster to Booster.ready fieldbus devices (EtherNet/IP, Profinet, Modbus, bÜS). Not included in article no. 20093020.

3.) Only as a spare part. A connection cable is already included in article no. 20093020.

Accessories SideCONTROL Remote

Description	Article no.
Mounting bracket for stainless steel wall mount (spare part), see "6. Product installation" on page 29	675715 
Holder for standard rail mounting aluminium/stainless steel, see "6. Product installation" on page 29	675702 
Attachment kit for Type 21xx/23xx actuator series, actuator size Ø 70/90/130 mm	679917 
Attachment kit for Type 21xx/23xx actuator series, actuator size Ø 225 mm	60025906 
Attachment kit remote sensor, control valves Type 27xx, actuator size Ø 175/225 mm	679945 
Sensor puck (replacement part)	682240 