



Digital electropneumatic positioner SideCONTROL

- Compact and robust design
- Easy start-up using X.TUNE function
- Integrated diagnostic functions for valve monitoring
- Dynamic actuating system with no air consumption in controlled state
- IO-Link Port Class A & B, AS interface or Bürkert system bus (bÜS)

Product variants described in the data sheet may differ from the product presentation and description.

Can be combined with

	Type 8805 Ball valve / Butterfly valve with pneumatic rotary actuator	▶
	Type 2051 Pneumatic rotary actuator	▶
	Type 8798 Remote sensor for pneumatically actuated process valves	▶
	Type 2301 Pneumatically operated 2-way Globe Control Valve	▶
	Type 2300 Pneumatically operated 2-way angle seat control valve ELEMENT	▶
	Type 2103 2/2-way diaphragm valve with pneumatic stainless steel actuator (Type ELEMENT) for decentralised automation	▶

Type description

The robust and compact positioner is designed for mounting on linear and rotary actuators with standardisation according to IEC 65034 - 6 - 1 or VDI/VDE 3845 (IEC 60534 - 6 - 2). The variant with remote position sensor can also be used to control Bürkert process control valves. The set-point value setting default for the digital electropneumatic positioner SideCONTROL occurs via standard signals 4...20 mA and/or via bus as an option. A digital input and optional analogue feedback are also available. The valve opening is qualitatively signalled via a mechanical display element and the device status, via 3 coloured LEDs. All operating elements are located inside the housing. Start-up is performed automatically and the following functions are enabled directly on the device via DIP switch: sealing threshold, inversion of set point signal direction, characteristic selection, manual/automatic operating state switchover. Additional options for configuration and parametrising, such as the linearisation of the operating characteristic with the aid of a freely programmable correction characteristic, are available using communication software. The pneumatic actuating system can be used equally for single-acting and double-acting actuators. It is characterised by a defined safety response in the event of the failure of the electrical or pneumatic auxiliary power and possesses an enormous air capacity range at pressure supplies up to 7 bar.

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1. General technical data

1.1. Positioner SideCONTROL Type 8791

Product properties	
Dimensions	Further information can be found in chapter “3. Dimensions” on page 11.
Material	
Housing	Plastic-coated aluminium
Seal	EPDM, NBR, FKM
Operation	
Operating keys	2
DIP switch	Integrated
Service interface	Connection to PC via USB büS interface set
Configuration tool	Bürkert Communicator PACTware (only for device variants with AS-Interface)
Commissioning	
Initialisation of positioner	Automatically by X.TUNE function (automatic adjustment of positioner)
Status display	
Visual position indicator (mechanical)	Integrated (for NAMUR variant)
Communication	
Fieldbus	AS-Interface
Digital	IO-Link port class A or port class B, Bürkert system bus (büS) (based on CANopen)
Performance data	
Position sensor	
Integrated position sensor (NAMUR)	Conductive plastic rotary potentiometer
External position sensor (remote)	Linear or rotary
Measuring range for rotary actuator	Rotation angle: 30°...180°
AS-Interface	30°...150°
Stroke range for linear actuator	3...130 mm, depending on the lever of the attachment kit
Electrical data	
Operating voltage	24 V DC ± 25 %
Residual ripple	Max. 10 %
Power consumption	≤ 3.5 W
Protection class	III according to DIN EN 61140
Electrical connection	
Multipole variant	Circular plug-in connectors: M12, 4-pin or 8-pin according to device variant (see “4. Product connections” on page 15)
Cable bushing variant	2x M20 × 1.5 (cable Ø 6...12 mm) on screw-type terminals (0.14...1.5 mm²)
Remote variant	1x M12 × 1.5 (cable Ø 3...6.5 mm)
Pneumatic data	
Control medium	
Neutral gases, air, quality class according to ISO 8573 - 1	
Dust content	Class 7 (particle size < 40 µm)
Particle density	Class 5 (< 10 mg/m³)
Pressure dew point	Class 3 (≤ - 20 °C or min. 10 °C below the lowest operating temperature)
Oil content	Class X (< 25 mg/m³)
Air intake filter	
Exchangeable	
Mesh size	Approx. 0.1 mm
Supply pressure	1.4...7 bar ¹⁾²⁾
Pilot air port	Threaded connection G ¼
Positioning system	
Universal air flow rate	
Single and double-acting	50 l _N /min (at 1.4 bar ²⁾) for aeration and venting 150 l _N /min (at 6 bar ²⁾) for aeration and venting Q _{Nn} = 100 l _N /min
Low air flow rate	
Single-acting	Q _{Nn} = 7 l _N /min (Q _{Nn} according to definition with pressure drop from 7 to 6 bar absolute)

Approvals and conformities

Explosion protection

Ignition protection class	II 3D Ex tc IIIC T135 °C Dc II 3G Ex ec IIC T4 Gc
ATEX	BVS 16 ATEX E 118 X II 3G Ex ec ic IIC T4 Gc II 3D Ex tc IIIC T135 °C Dc
IECEx	IECEx BVS 16.0091 X Ex ec ic IIC T4 Gc Ex tc IIIC T135 °C Dc

Further information can be found in chapter **"2.4. Explosion protection" on page 9.**

North America (USA/Canada)

CSA for Canada and the USA	UL 429 (electrically operated valves) CSA C22.2 No. 139 (electrically operated valves) Further information can be found in chapter "2.5. North America (USA/Canada)" on page 9.
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Others

China Compulsory Certification (CCC)	The products with Ex approval are suitable for import and use for hazardous applications in China. Further information can be found in chapter "2.6. Others" on page 10.
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Further information can be found in chapter **"2. Approvals and conformities" on page 9.**

Environment and installation

Operating conditions

Ambient temperature

With ATEX/IECEx approval	0...+ 60 °C
Without Ex approval	- 10...+ 60 °C

Degree of protection	IP65/IP67 according to EN 60529, 4X according to NEMA 250 Standard
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Operating altitude	Up to 2000 m above sea level
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Installation and mechanical data

Mounting variant	NAMUR according to IEC 60534 - 6 - 1 or VDI/VDE 3845 (IEC 60534 - 6 - 2), remote
Installation position	As required, display above or sideways
Valve actuator (type, size)	Rotary and linear actuators according to NAMUR, ELEMENT Type 2301, 2300 (actuator size Ø 70/90/130/225 mm) and CLASSIC (actuator size Ø 175/225 mm) in combination with remote variant as well as special adaptations for NAMUR and remote variants
Attachment kit	Further information can be found in chapter "7.4. Ordering chart accessories" on page 31.

1.) The supply pressure has to be 0.5...1 bar above the minimum required pilot pressure for the valve actuator.

2.) Pressure data: overpressure to atmospheric pressure

1.2. Without fieldbus communication

Electrical data

Operating voltage	24 V DC ± 25 %
Residual ripple	Max. 10 %
Protection class	III according to DIN EN 61140

Input/output

Digital input	1 digital input, 0...5 V = log „0“, 10...30 V = log „1“
Analogue output	1 output (optional) 0/4...20 mA

Set-point input data

Set-point signal

Set-point value setting default	4...20 mA (0...20 mA adjustable via configuration software)
Input resistance	0/4...20 mA: 75 Ω

1.3. With fieldbus communication: AS-Interface

Product properties

Profile	S- 7.3.4 output: 16 bit set-point/certificate no. 87301 according to specification V3.0 S- 7.A.5 output: 16 bit set-point; input: 16 bit set-point/certificate no. 95401 according to specification V3.0
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Electrical data

Operating voltage	29.5...31.6 V DC
Via bus cable	According to specification
Max. current consumption	150 mA (without external power supply)
Electrical connection	M12, 4-pin stainless steel plug assembled up to 80 cm cable
Watchdog function	Integrated

1.4. With digital communication: IO-Link

Electrical data

Electrical connection	M12 × 1, 5-pin, A-coded
IO-Link revision	1.1
SIO-Mode	No
VendorID	0×0078, 120
DeviceID	The IODD file can be downloaded from our website ►. See Software > Device Description Files.
Transmission rate	230.4 kbit/s (COM 3)
Data storage	Yes
Max. cable length	20 m

Port class A

Operating voltage	24 V DC ± 25 % (according to specification)
Current consumption	Max. 150 mA

Port class B

Operating voltage

System supply (pin 1 + 3)	24 V DC ± 25 % (according to specification)
Actuator supply (pin 2 + 5)	24 V DC ± 25 % (according to specification)

Current consumption

System supply (pin 1 + 3)	Max. 50 mA
Actuator supply (pin 2 + 5)	Max. 120 mA

1.5. With digital communication: Bürkert system bus (bÜS)

Electrical data

Operating voltage	24 V DC ± 25 % (according to specification)
Electrical connection	M12 × 1, 5-pin, A-coded
Current consumption	Max. 150 mA

1.6. Linear remote position sensor (ELEMENT Type 8798)

Note:

When the positioner is mounted separately from the actuator, the length of the pneumatic control lines influences the dynamics and achievable accuracy of the positioner control loop. The length of the pilot air lines should therefore be selected as short as possible.

Product properties	
Actual position signal	Digital (RS485)
Detection range of the sensor	3...45 mm (stroke range of valve spindle)
Electrical data	
Operating voltage	24 V DC $\pm$ 25 %, UL: NEC Class 2
Protection class	III according to DIN EN 61140
Power consumption	< 0.3 W
Electrical connection	
Cable gland	1x M16 $\times$ 1.5 (cable $\varnothing$ 5...10 mm) on screw-type terminals (0.14...1.5 mm ²)
Connection cable length	10 m
Approvals and conformities	
Protection class	IP65/IP67 according to EN 60529, 4X according to NEMA 250 standard
Explosion protection	
Ignition protection class	II 3G Ex ec IIC T4 Gc II 3D Ex tc IIIC T135 °C Dc
Further information can be found in chapter "2.4. Explosion protection" on page 9.	
North America (USA/Canada)	
UL Recognized for the USA and Canada	cULus certificate: 238179
Further information can be found in chapter "2.5. North America (USA/Canada)" on page 9.	
Others	
China Compulsory Certification (CCC)	The products with Ex approval are suitable for import and use for hazardous applications in China. Further information can be found in chapter "2.6. Others" on page 10.
Further information can be found in chapter "2. Approvals and conformities" on page 9.	
Environment and installation	
Ambient temperature	- 25...+ 80 °C

1.7. Rotary remote position sensor (NAMUR)

Note:

When the positioner is mounted separately from the actuator, the length of the pneumatic control lines influences the dynamics and achievable accuracy of the positioner control loop. The length of the pilot air lines should therefore be selected as short as possible.

Product properties	
Stroke range when mounted to linear actuator	3...130 mm, depending on the lever in the attachment kit
Actual position signal	Digital (RS485)
Measuring range	Rotation angle: 30°...180°
Electrical data	
Operating voltage	10...30 V DC
Protection class	III according to DIN EN 61140
Power consumption	< 0.8 W
Electrical connection	2 m round cable (shielded)
Approvals and conformities	
Protection class	IP65 according to EN 60529
North America (USA/Canada)	
UL Recognized for the USA and Canada	cULus certificate: E226909 Further information can be found in chapter "2.5. North America (USA/Canada)" on page 9.
Further information can be found in chapter "2. Approvals and conformities" on page 9.	
Environment and installation	
Ambient temperature	- 25...+ 80 °C

1.8. Position feedback unit with proximity switch (accessories for retrofitting)

Note:

The feedback unit has 2 proximity switches that can be adjusted independently of each other via switch flags.

Product properties	
Output function	3-wire, normally open contact, PNP
Electrical data	
Electrical connection	M12, 4-pin
Operating voltage	10...30 V DC
Protection class	III according to DIN EN 61140
DC-rated current	≤ 100 mA
Residual ripple	$\leq 10\%$ U_{ss}
Approvals and conformities	
Degree of protection	IP65/IP67 according to EN 60529
Further information can be found in chapter “2. Approvals and conformities” on page 9 .	

2. Approvals and conformities

2.1. General notes

- The approvals and conformities listed below must be stated when making enquiries. This is the only way to ensure that the product complies with all required specifications.
- Not all available variants can be supplied with the below mentioned approvals or conformities.

2.2. Conformity

In accordance with the Declaration of Conformity, the product is compliant with the EU Directives.

2.3. Standards

The applied standards which are used to demonstrate compliance with the EU Directives are listed in the EU-Type Examination Certificate and/or the EU Declaration of Conformity.

2.4. Explosion protection

Positioner SideCONTROL Type 8791

Approval	Description
 	Optional: Explosion protection ATEX: BVS 16 ATEX E 118 X II 3G Ex ec ic IIC T4 Gc II 3D Ex tc IIIC T135 °C Dc IECEx: IECEx BVS 16.0091 X Ex ec ic IIC T4 Gc Ex tc IIIC T135 °C Dc

2.5. North America (USA/Canada)

Positioner SideCONTROL Type 8791

Approval	Description
 C US	Optional: CSA for Canada and the USA The products are CSA approved for Canada and the USA according to: • CSA C22.2 No. 139 (Electrically operated valves) • UL 429 (Electrically operated valves)

Linear position sensor, remote (ELEMENT Type 8798)

Approval	Description
	Optional: UL Listed for the USA and Canada The products are UL Listed for the USA and Canada according to: • UL 61010-1 (ELECTRICAL EQUIPMENT FOR MEASUREMENT, CONTROL, AND LABORATORY USE – Part 1: General Requirements) • CAN/CSA-C22.2 No. 61010-1

Rotary position sensor, remote (NAMUR Type 8798)

Approval	Description
	Optional: UL Listed for the USA and Canada The products are UL Listed for the USA and Canada according to: Certificate no: E226909

2.6. Others
China Compulsory Certification (CCC)
Positioner SideCONTROL Type 8791 and linear position sensor, remote (ELEMENT Type 8798)

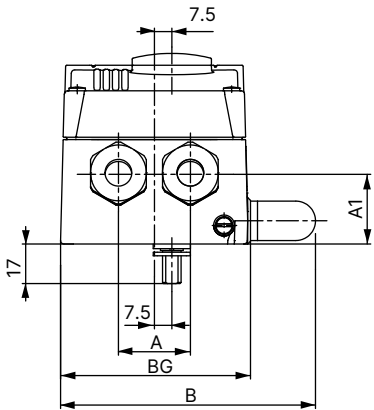
Conformity	Description
	Optional: China Compulsory Certification (CCC) The products with Ex approval are suitable for import and use for hazardous applications in China.

3. Dimensions

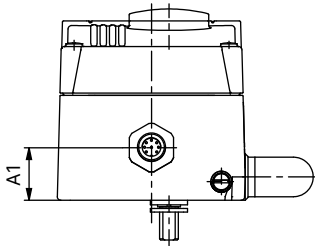
3.1. NAMUR/remote variant

Note:
Dimensions in mm, unless otherwise stated

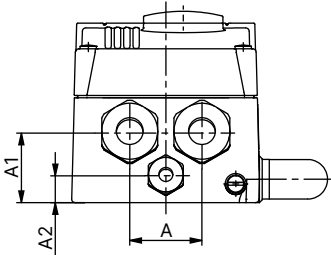
NAMUR variant cable gland (standard)



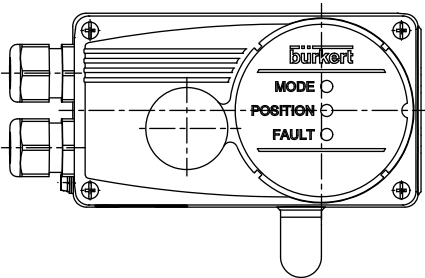
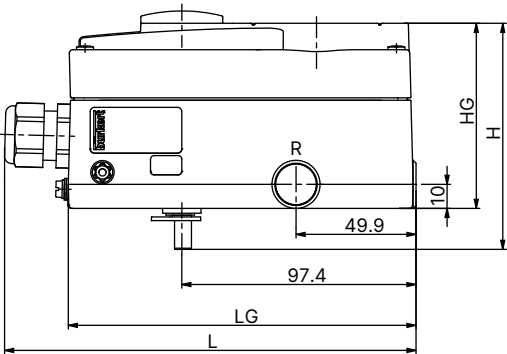
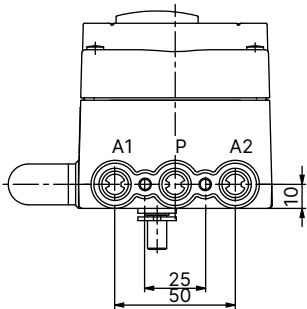
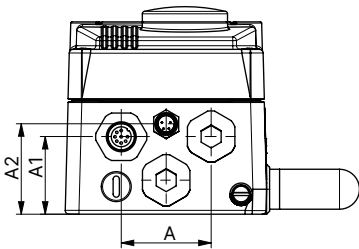
NAMUR variant multipole



Remote variant cable gland



Remote variant multipole



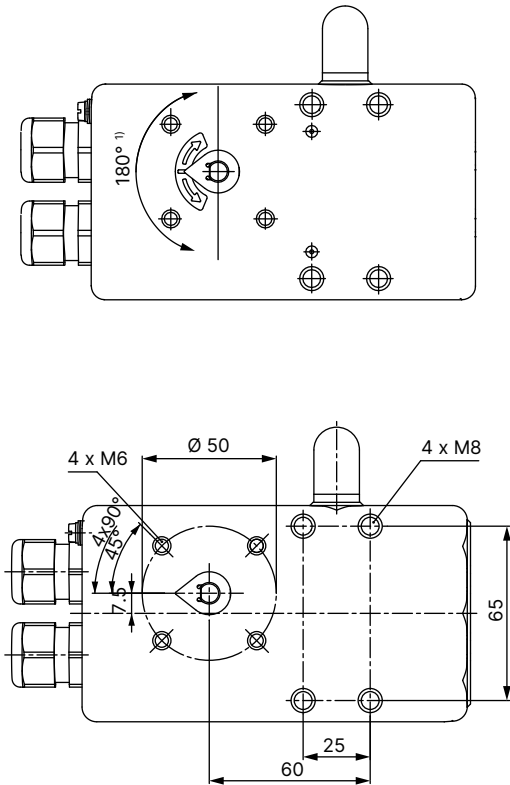
Description	LG	L	BG	B	HG	H	A	A1	A2
NAMUR cable gland	144.6	171.1	81.8	109.8	77	94.1	31	30	–
NAMUR multipole	144.6	171.1	81.8	109.8	77	94.1	–	22.5	–
Remote cable gland	144.6	171.1	81.8	109.8	77	94.1	31	30	11.5
Remote multipole	144.6	171.1	81.8	109.8	67	–	36	31	35.9

3.2. Mounting specification of NAMUR/remote variant

Note:

- The rotary motion of the sensor shaft must be within a range of max. 180°. 1.)
- The sensor shaft must be in this position at approx. 50 % valve opening.
- Dimensions in mm, unless otherwise stated

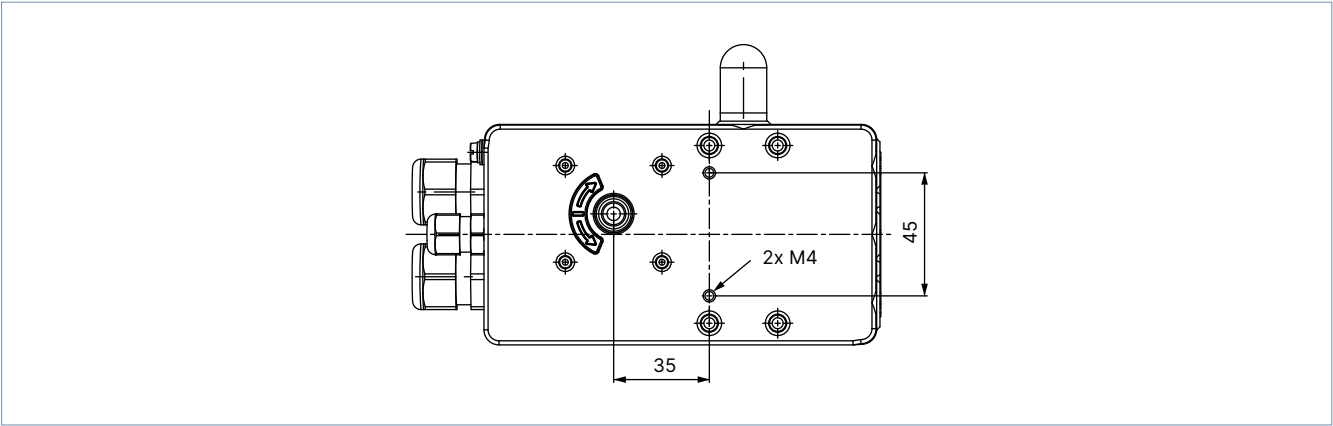
NAMUR variant



1.) A max. of 150° is possible with the AS-Interface variants and a max. of 180° with all other variants.

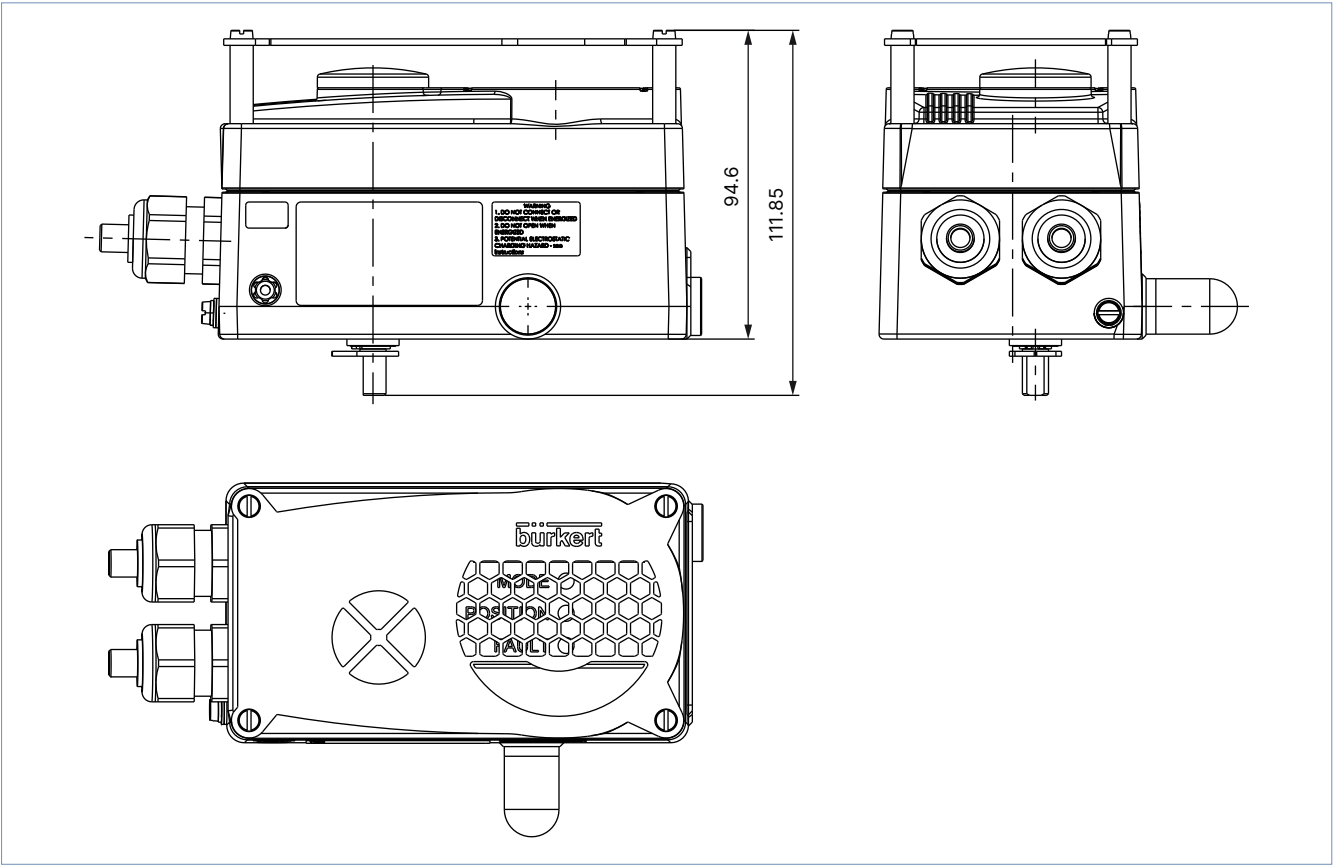
DTS 1000123308 EN Version: AD Status: RL (released | freigegeben | valide) printed: 30.06.2026

Remote variant



3.3. ATEX/IECEX variant

Note:
Dimensions in mm, unless otherwise stated

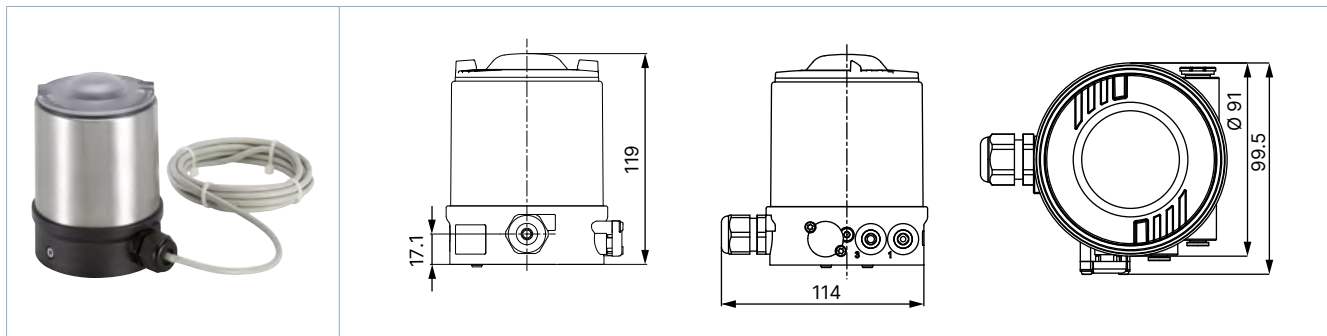


3.4. Remote position sensor variant

Note:

Dimensions in mm, unless otherwise stated

Linear position sensor **Type 8798** ►, for valve position detection of ELEMENT valves and hygienic process valves for the remote positioner SideCONTROL.

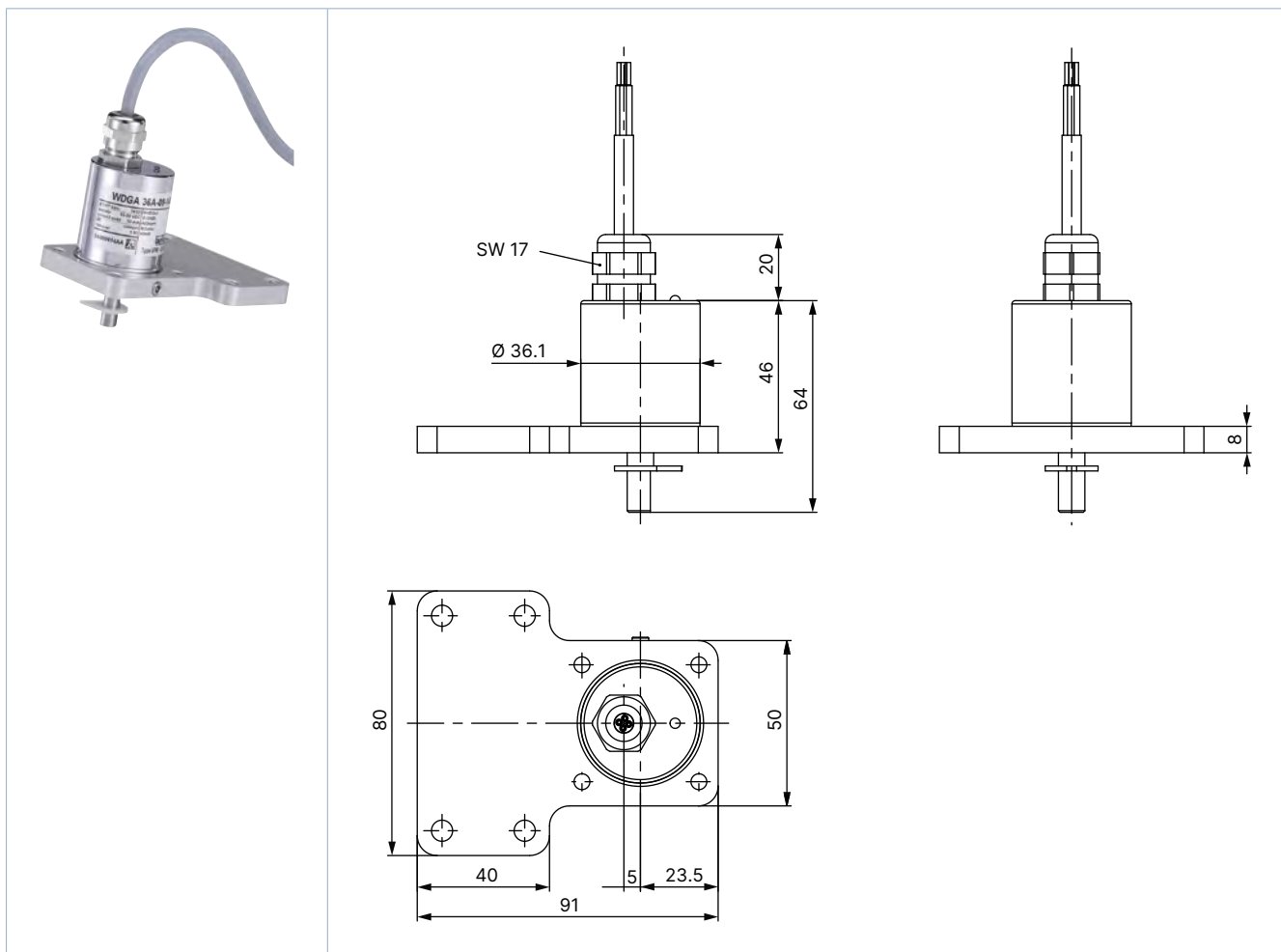


3.5. Mounting on control valves according to NAMUR

Note:

Dimensions in mm, unless otherwise stated

Rotary position sensor to detect rotary motion of rotary actuators according to NAMUR/IEC 60534 - 6 - 1 and VDI/VDE 3845 (IEC 60534 - 6 - 2) for the remote positioner SideCONTROL.

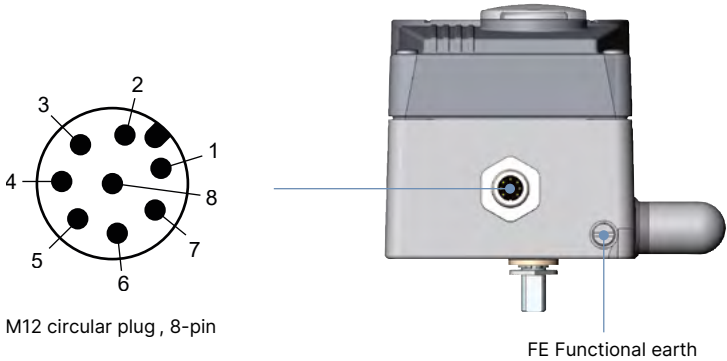


4. Product connections

4.1. Electrical connection

Multipole connection

Operating voltage and diverse signals



M12 circular plug , 8-pin (input signals of the control centre)

Pin	Wire colour ¹⁾	Pin assignment	External circuitry/signal level		
1	White	Set-point + (0/4...20 mA)	1		+ (0/4...20 mA)
2	Brown	Set-point GND	2		GND (see connection table for 3-wire or 4-wire below)
5	Grey	Digital input	5		+ 0...5 V (log „0“) 10...30 V (log „1“) Relative to pin 3 (GND)

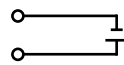
Connection type 3-wire or 4-wire (setting via communication software)

Connection type 4-wire (factory setting)	Connection type 3-wire
The set-point value input is designed as a differential input, i.e. the GND lines of the set-point value input and the supply voltage are not identical. Note: If the GND signals of the set-point value input and the supply voltage are connected, the 3-conductor connection type must be set in the software. The diagram shows a differential input 'I' with pins 1 (+) and 2 (0/4...20 mA). The supply voltage 'U' has pins 3 (GND) and 4 (+24 V DC). The GND lines for the input and supply are separate.	The set-point value input is related to the GND line of the supply voltage, i.e. set-point input and supply voltage have a common GND line. The diagram shows a differential input 'I' with pins 1 (+) and 2 (0/4...20 mA). The supply voltage 'U' has pins 3 (GND) and 4 (+24 V DC). The GND line for the input (pin 2) is connected to the supply GND (pin 3).

M12 circular plug , 8-pin (output signals from the control centre, only for analogue output variant)

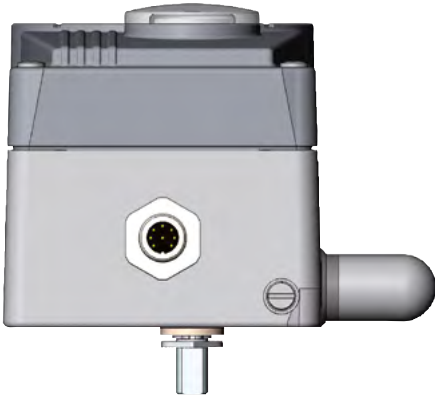
Analogue feedback option					
8	Red	Analogue feedback +	8		+ (0/4...20 mA)
7	Blue	Analogue feedback GND	7		GND (identical to GND operating voltage)

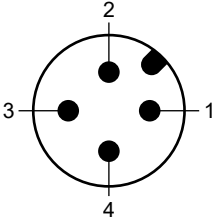
Pin assignment for operating voltage

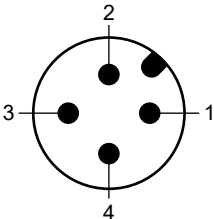
Pin	Wire colour ¹⁾	Pin assignment	External circuitry/signal level		
3	Green	GND	3		24 V DC ± 25 % Max. residual ripple 10 %
4	Yellow	+ 24 V	4		

1.) The specified wire colours refer to the connection cable, which is available as an accessory with the Article no. 919061

AS-Interface connection

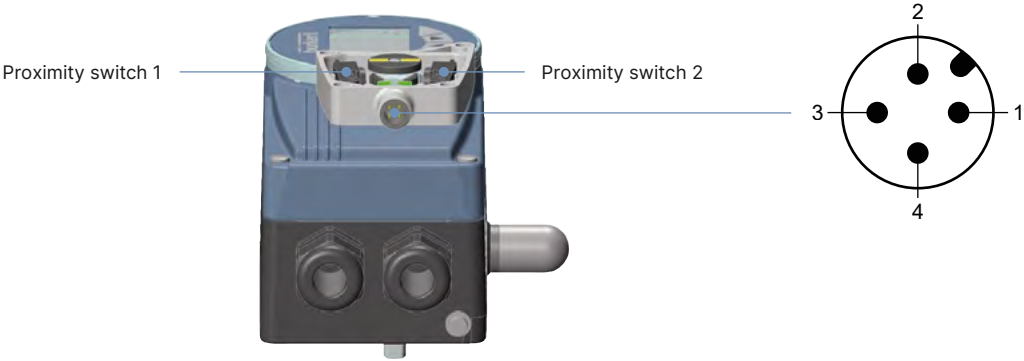


M12 circular plug, 4-pin, without external power supply			
	Pin	Description	Pin assignment
	1	Bus +	Bus cable AS-Interface +
	2	NC	Not assigned
	3	Bus -	Bus cable AS-Interface-
	4	NC	Not assigned

M12 circular plug, 4-pin, with external power supply (on request)			
	Pin	Description	Pin assignment
	1	Bus +	Bus cable AS-Interface +
	2	GND	External power supply
	3	Bus -	Bus cable AS-Interface -
	4	24 V +	External power supply

Position feedback unit with proximity switch

Note:
Accessories for retrofitting



No.	Pin assignment	External circuitry/signal level		
1	Supply 10...30 V	+ 10...30 V		10...30 V
2	Switching output (NO) proximity switches 1	+ 10...30 V		Open/10...30 V
3	GND	GND		GND
4	Switching output (NO) proximity switches 2	+ 10...30 V		Open/10...30 V

Cable gland



Terminal	Pin assignment	External circuit /signal level		
11 +	Set-point +	11 +		+ (0/4...20 mA)
12 -	Set-point GND	12 -		GND (see connection table for 3-wire or 4-wire below)
81 +	Digital input +	81 +		+ 0...5 V (log. „0“)
82 -	Digital input -	82 -		10...30 V (log. „1“)
				GND (identical to GND operating voltage)

Connection type 3-wire or 4-wire (setting via communication software)

Connection type 4-wire (factory setting)	Connection type 3-wire
The set-point value input is designed as a differential input, i.e. the GND lines of the set-point value input and the supply voltage are not identical. Note: If the GND signals of the set-point value input and the supply voltage are connected, the 3-wire connection type must be set in the software.	The set-point value input is related to the GND line of the supply voltage, i.e. set-point input and supply voltage have a common GND line.

Option analogue feedback

Terminal	Pin assignment	External circuitry/signal level
31 +	Analogue feedback +	31 + + (0/4...20 mA)
32 -	Analogue feedback GND	32 - GND (identical to GND operating voltage)

Terminal assignment for operating voltage

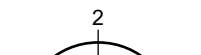
Terminal	Pin assignment	External circuitry/signal level
+ 24 V	Operating voltage +	+ 24 V 24 V DC ± 25 %
GND	Operating voltage GND	GND Max. residual ripple 10 %

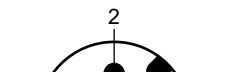
Remote variant option in conjunction with remote position sensor Type 8798

Terminal	Pin assignment	External circuitry/signal level
Position sensor Remote	S +	Sensor supply +
	S -	Sensor supply -
	A	Serial interface, A-line
	B	Serial interface, B-line

IO-Link connection



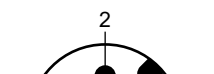
M12 circular plug, 5-pin, port class A				
	Pin	Description	Pin assignment	
	1	L +	24 V DC	System supply
	2	I/Q	NC	Not connected
	3	L -	0 V (GND)	System supply
	4	C/Q	IO-Link	Communication
	5	NC	NC	Not connected

M12 circular plug, 5-pin, port class B				
	Pin	Description	Pin assignment	
	1	L +	24 V DC	System supply
	2	P24	24 V DC	Actuator supply
	3	L -	0 V (GND)	System supply
	4	C/Q	IO-Link	Communication
	5	N24	0 V (GND)	Actuator supply

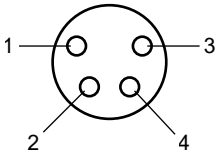
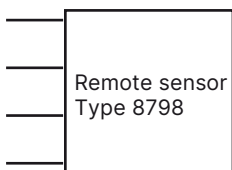
Connection of digital remote position sensor Type 8798, M8 socket, 4-pin (optional)

M8 socket, 4-pin	Pin	Pin assignment	External circuitry/signal level		
	1	Sensor supply +	S +		+
	2	Sensor supply -	S -		-
	3	Serial interface, A-line	A		A-line
	4	Serial interface, B-line	B		B-line

Bürkert system bus (būS) connection

M12 circular plug, 5-pin			
	Pin	Description	Cable colour
	1	CAN shielding	CAN shielding
	2	+ 24 V DC $\pm$ 25 %, max. residual ripple 10 %	Red
	3	GND/CAN_GND	Black
	4	CAN_H	White
	5	CAN_L	Blue

Connection of digital remote position sensor Type 8798, M8 socket, 4-pin (optional)

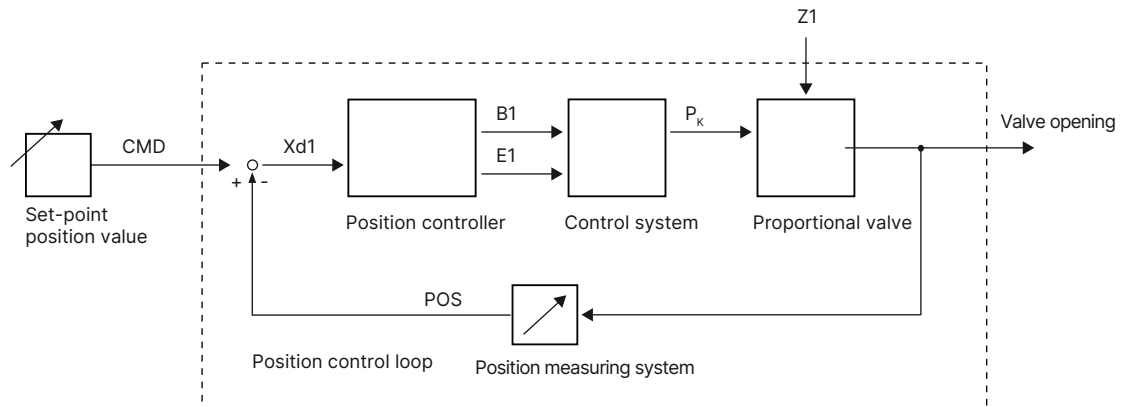
M8 socket, 4-pin	Pin	Pin assignment	External circuitry/signal level			
	1	Sensor supply +	S +		+	
	2	Sensor supply -	S -		-	
	3	Serial interface, A-line	A		A-line	
	4	Serial interface, B-line	B		B-line	

Positioner terminal	Wire colour Remote sensor with cable type 1	Wire colour Remote sensor with cable type 2
S +	Brown	Brown
S -	White	Black
A	Green	Red
B	Yellow	Orange

5. Performance specifications

5.1. Signal flow diagram

Position control loop



Additional software options of positioner SideCONTROL Type 8791 (extract)

SideCONTROL BASIC functions

- Automatic commissioning of control system
- Digital input (safety position)
- Analogue position feedback (optional)

Can be activated via DIP switch on the device

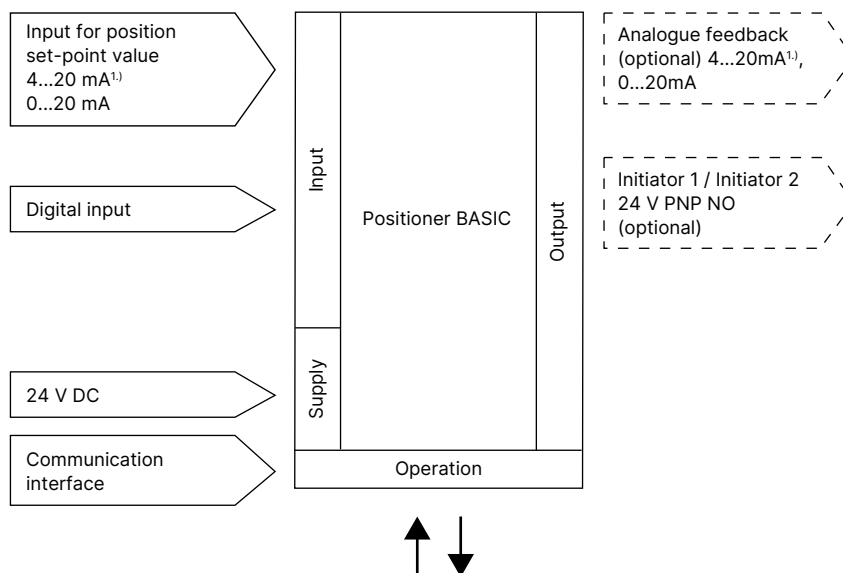
- Sealing threshold
- Inversion of operating direction of set-point signal
- Linear characteristic curves selection or customised programming (software interface)
- Manual and automatic operation

Functions that can be activated/configured via communication software

- Customised programming of transmission characteristics
- Selection of set-point signal
- Range splitting set-point signal
- Limitation of valve stroke
- Limitation of operation speed
- Definition of safety position
- Signal failure detection

5.2. Interface diagram

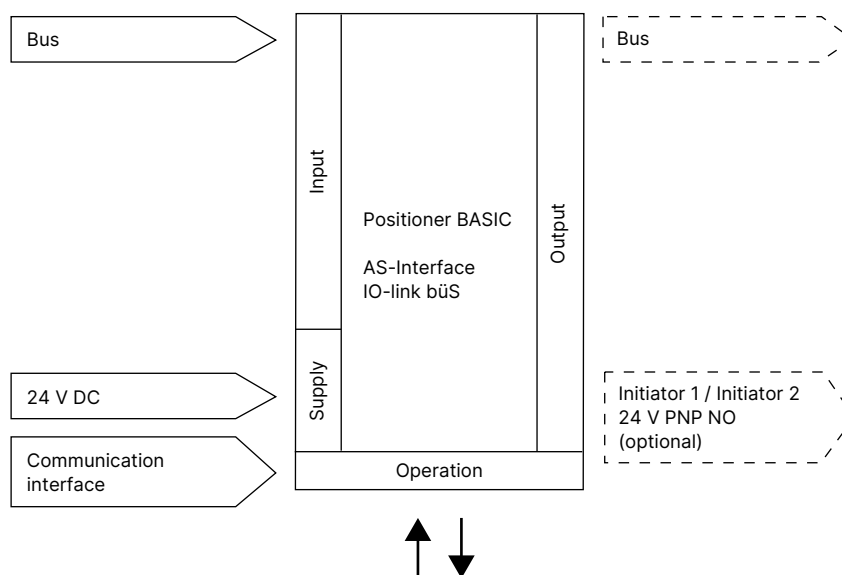
Variant without fieldbus communication



1.) Default setting

Variant with fieldbus communication

AS-Interface, IO-Link and Bürkert system bus (bÜS)



6. Product installation

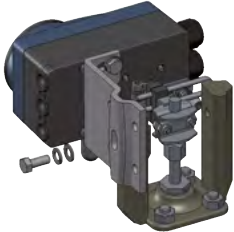
6.1. Mounting options

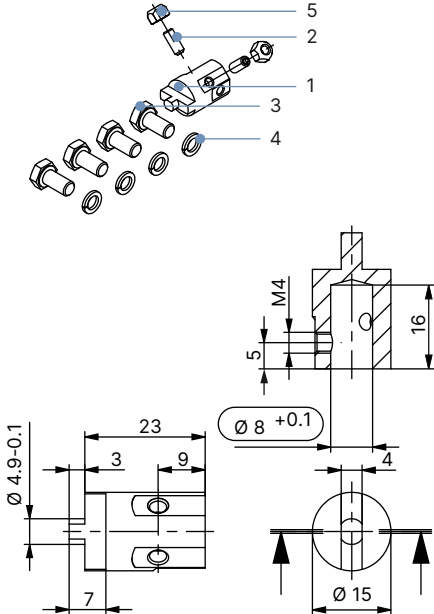
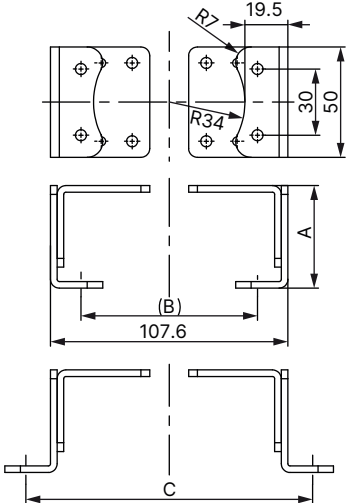
NAMUR variant

Note:

Positioner with integrated position sensor, installation according to NAMUR/IEC 60534 - 6 - 1 and VDI/VDE 3845 (IEC 60534 - 6 - 2)

The NAMUR variant of the positioner SideCONTROL is equipped with an integrated position sensor (linear or rotary). It has a standardised interface for direct attachment to linear actuators according to NAMUR/IEC 60534 - 6 - 1 and VDI/VDE 3845 (IEC 60534 - 6 - 2).

Linear actuators		Rotary actuators	
See operating manual Type 8791 ►		See operating manual Type 8791 ►	
			
Description	Article no.	Description	Article no.
Attachment kit for linear actuators in according to IEC 60534 - 6 - 1	787215 	Attachment kit for stainless steel rotary actuators according to VDI/VDE 3845 (IEC 60534 - 6 - 2)	787338 
		Universal assembly bridge according to VDI/VDE 3845 (IEC60534 - 6 - 2) made of stainless steel	770294 
		Universal assembly bridge according to VDI/VDE 3845 (IEC60534 - 6 - 2) made of stainless steel, black powder-coated	775710 

Coupling set for shaft, part-rotary actuator (article no. 787338)	Mounting bracket for rotary actuator (article no. 770294/775710)
	

Actuator shaft height	A	B	C
[mm]	[mm]	[mm]	[mm]
20	46.5	80	–
30	56.5	80	130
50	76.5	–	130

Type 8791

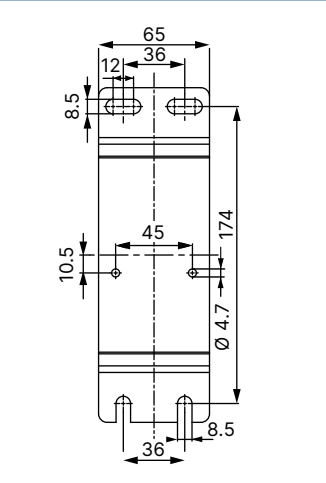
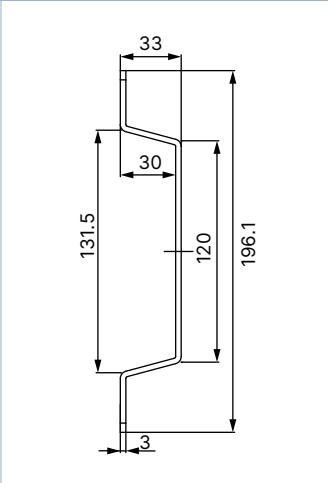
Remote variant

Note:

- Dimensions in mm, unless otherwise stated
- 2 mounting options

The positioner SideCONTROL remote variant is used to control process control valves in combination with a remote position sensor. The remote position sensor is mounted directly on the valve to detect the valve position. The remote positioner can be mounted on the wall or on a standard rail in a control cabinet.

Wall mounting with accessory bracket

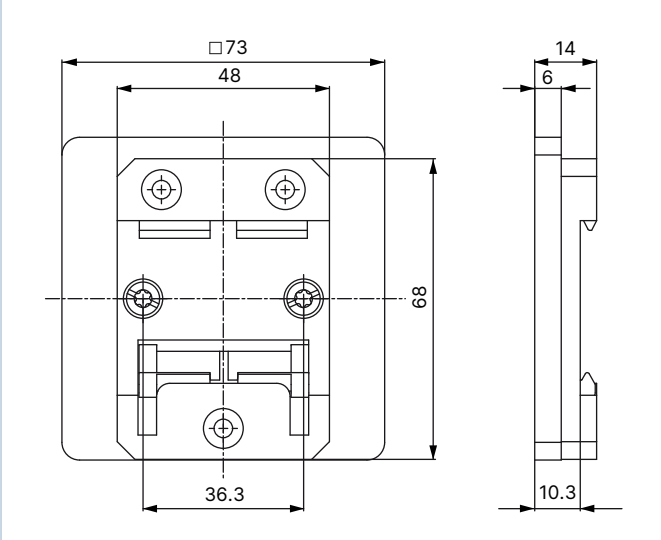


Description	Article no.
Bracket for wall mounting	675715 

Standard rail

Note:

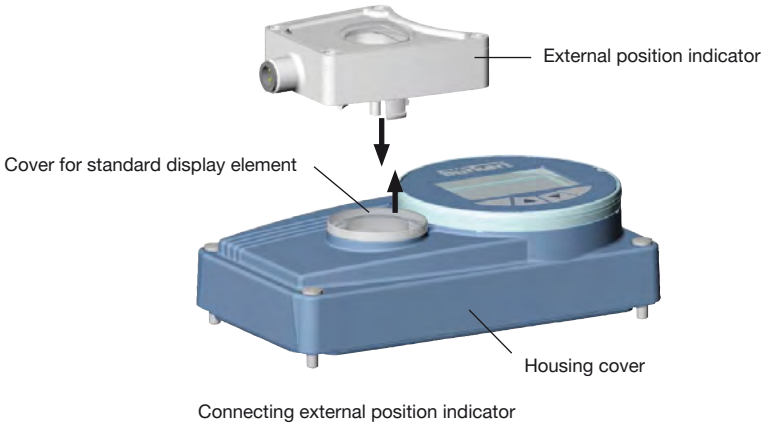
- Dimensions in mm, unless otherwise stated
- The adapter can be rotated 90° in relation to the standard rail.



Description	Article no.
Holder for standard rail mounting	675702 

Position feedback unit with proximity switch

Note:
For retrofitting on SideCONTROL NAMUR



Description	Article no.
Position feedback unit	677218 

6.2. Mounting options

NAMUR variant for Samson valves

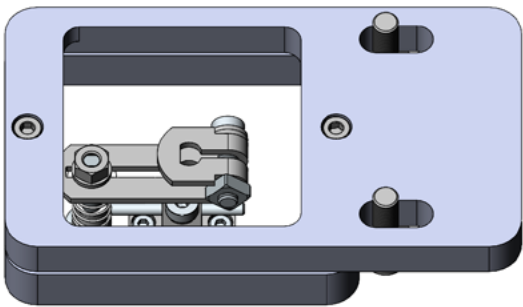
Actuator Type 3277

For Samson actuator Type 3277 and a valve with an effective valve stroke of 7.5...30 mm

Product selection

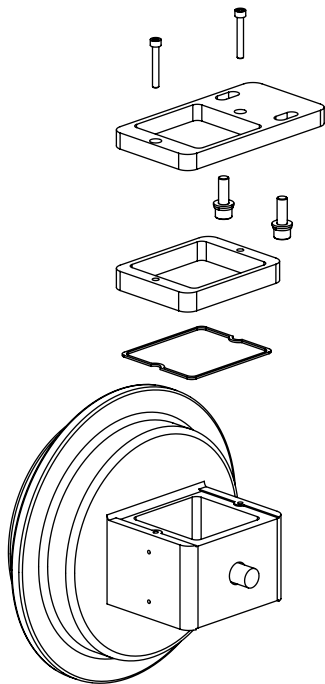
Note:

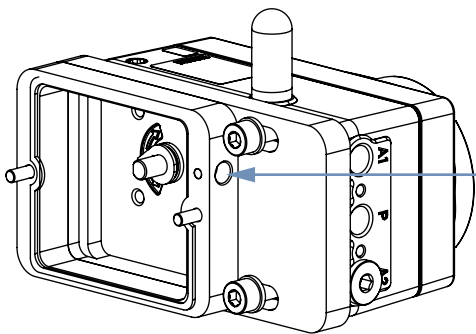
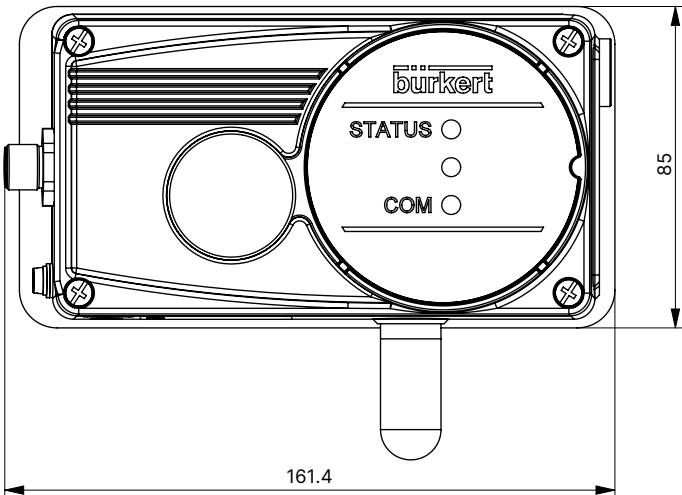
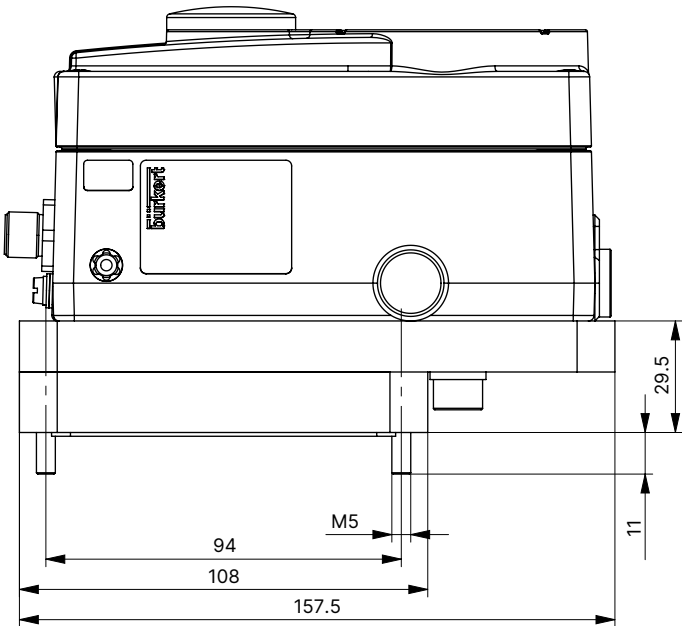
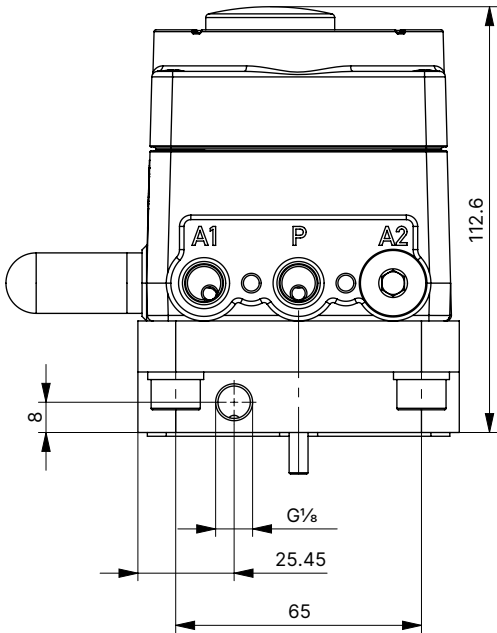
- The technical data of the listed actuators and valves from third-party manufacturers is subject to change. Sampling of the relevant adapter kit is therefore required in all cases. The information on the combinability of the adapter kit is therefore subject to change.
- The ordering tables for adapter kits in chapter "7.4. Ordering chart accessories" on page 31 refer to the valve actuators from third-party manufacturers and not to the valves themselves.
- The actuator is therefore the decisive factor when selecting a suitable adaptation.



Article no. adapter kit for Bürkert positioner

Description	
For Samson Type 3277 – Adapter kit with stainless steel adapter plates for valve stroke 15...30 mm	20068379
For Samson Type 3277 – Adapter kit with plastic adapter plates (black POM) for valve stroke 15...30 mm	20091532
For Samson Type 3277 – Adapter kit with stainless steel adapter plates for valve stroke 7.5 mm	20111009



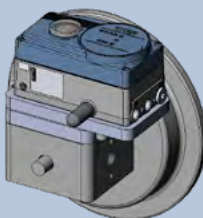


Internal thread G $\frac{1}{8}$ " for pilot air port only
with adaptation for valve stroke 7.5 mm

6.3. Combination options with pneumatic process valves

Please note:

- Further information can be found in chapter "7. Ordering information" on page 29.
- Other special actuators are available on request.

Type 8791							
Positioner SideCONTROL		NAMUR		Remote			
	▶						
Remote IP20 ^{1.)}	▶	Linear actuators IEC 60534 - 6 - 1 Rotary actuators VDI/VDE 3845 (IEC 60534 - 6 - 2)		Linear actuators IEC 60534 - 6 - 1 Rotary actuators VDI/VDE 3845 (IEC 60534 - 6 - 2)		Control valve system	
	▶	Type 8805 ▶ Ball valve/butterfly valve with pneumatic rotary actuator		Type 8798 ▶ Remote sensor for pneumatically operated process valves		Type 2300 ▶ Pneumatically operated 2-way angle seat control valve ELEMENT + Type 8798 ▶ Remote sensor for pneumatically operated process valves	
	▶	Special adaptations					
	▶						
	▶	For Samson Type 3277 ▶		For other special actuators on request			

1.) Remote IP20 variant for control cabinet mounting

7. Ordering information

7.1. Bürkert eShop

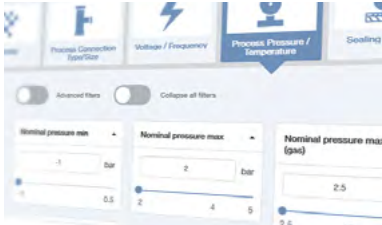


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7.2. Bürkert product filter



Bürkert product filter – Get quickly to the right product

You want to select products comfortably based on your technical requirements? Use the Bürkert product filter and find suitable articles for your application quickly and easily.

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7.3. Ordering chart

Positioner SideCONTROL Type 8791 NAMUR variant

Note:
Mounting according to NAMUR IEC 60534 - 6 - 1 or VDI/VDE 3845 (IEC 60534 - 6 - 2)

Control function	Pilot valve system/ air flow rate	Communication	Electrical connection	Feedback	Digital input	ATEX II 3GD/ IECEx, CCC ¹⁾	Article no.
Single-acting and double-acting	Universal	Without	Cable gland	–	Yes	–	323214 ☒
				Analogue	Yes	–	323217 ☒
				–	Yes	Yes	391979 ☒
				Analogue	Yes	Yes	391981 ☒
			Multipole	–	Yes	–	323213 ☒
				Analogue	Yes	–	323216 ☒
		AS-Interface		Digital	–	–	239617 ☒
				Digital	–	Yes	310305 ☒
		IO-Link port class A	Multipole	Digital	–	–	20032774 ☒
			Multipole	Digital	–	Yes	20032777 ☒
		IO-Link port class B	Multipole	Digital	–	–	323207 ☒
			Multipole	Digital	–	Yes	20023480 ☒
		Bürkert system bus (bùS)	Multipole	Digital	–	–	323210 ☒

1.) CCC (China Compulsory Certificate) for device variants with Ex approval

Positioner SideCONTROL Type 8791 remote variant

Assembly variations	Actuator size ELEMENT	Control function	Pilot valve system/ air flow rate	Communi- cation	Electrical connec- tion	Feed- back	Digital input	ATEX II 3GD/ IECEx CCC ¹⁾	Article no.
Remote	Ø 70/90 mm	Single-acting	Low	Without	Cable gland	–	Yes	–	323220 
	Ø 130/225 mm	Single and double-acting	Universal			Analogue	Yes	–	323225 
						–	Yes	–	323219 
						Analogue	Yes	–	323224 
	Ø 70/90 mm	Single-acting	Low	IO-Link Port class A	Multipole	Digital	–	–	20032776 
	Ø 70/90 mm	Single-acting	Low			Digital	–	Yes	o. r.
	Ø 130/225 mm	Single and double-acting	Universal			Digital	–	–	20032775 
	Ø 130/225 mm	Single and double-acting	Universal			Digital	–	Yes	20032477 
	Ø 70/90 mm	Single-acting	Low	IO-Link Port class B		Digital	–	–	323208 
	Ø 70/90 mm	Single-acting	Low			Digital	–	Yes	o. r.
	Ø 130/225 mm	Single and double-acting	Universal			Digital	–	–	323209 
	Ø 130/225 mm	Single and double-acting	Universal			Digital	–	Yes	o. r.
	Ø 70/90 mm	Single-acting	Low	Bürkert system bus (büS)		Digital	–	–	323212 
	Ø 130/225 mm	Single and double-acting	Universal			Digital	–	–	323211 
Remote IP20	Ø 70/90 mm	Single-acting	Low	Without	Cable gland	–	Yes	–	o. r.
		Analogue				Yes	–	o. r.	
	Ø 130/225 mm	Single and double-acting	–			Yes	–	o. r.	
			Analogue			Yes	–	o. r.	

o. r. = on request

1.) CCC (China Compulsory Certificate) for device variants with Ex approval

Remote position sensor for remote variant of Type 8791 SideCONTROL

Product	Mounting variant	Electrical connection	cULus	ATEX II 3 GD/IECEx CCC ¹⁾	Article no.
Mounting on control valves					
	Control valve Type 23xx	Cable gland - 10 m round cable	Yes	–	300730 
		Cable gland - 10 m round cable	–	Yes	20003944 
		Multipole - 10 m round cable	Yes	–	307956 
	Control valve Type 27xx	Cable gland - 10 m round cable	Yes	–	211535 
		Cable gland - 10 m round cable	–	Yes	226859 
		Multipole - 10 m round cable	Yes	–	329888 
NAMUR mounting					
	NAMUR (rotary)	Cable gland 2 m round cable (extendable to 10 m maximum)	Yes	–	211536 

1.) CCC (China Compulsory Certificate) for device variants with Ex approval

Further variants on request


Approval
Remote sensor ATEX Cat. 3

7.4. Ordering chart accessories

Standard accessories

Note:

The associated communication software can be downloaded under **Type 8791** ►.

Description	Article no.
M12 circular socket with cable, 8-pin, cable length: 5 m, for input and output signals	919267 
M8 plug, 4-pin for digital outputs, with remote position sensor	917131 
USB bUS interface set 2 (Type 8923) for connection to the Bürkert Communicator software: including bUS stick, connection cable to M12 plug, M12 connection cable on micro USB for the bUS service interface and Y distributor, cable length: 0.7 m	772551 
bUS cable extension, M12, cable length: 1 m	772404 
bUS cable extension, M12, cable length: 3 m	772405 
bUS cable extension, M12, cable length: 5 m	772406 
bUS cable extension, M12, cable length: 10 m	772407 
Silencer G ¼	780780 
USB interface for serial communication (for device variants with AS-Interface)	227093 
Bürkert Communicator software	Type 8920 ►
AS-Interface flat cable terminal, M12 outlet, stainless steel outlet	799646 

Accessories SideCONTROL NAMUR

Note:

Further information can be found in chapter **"6. Product installation" on page 23**.

Beschreibung	Article no.
Attachment kit for linear actuators according to IEC 60534 - 6 - 1	787215 
Attachment kit for stainless steel rotary actuators according to VDI/VDE 3845 (IEC 60534 - 6 - 2)	787338 
Universal assembly bridge according to VDI/VDE 3845 (IEC60534 - 6 - 2) made of stainless steel	770294 
Universal assembly bridge according to VDI/VDE 3845 (IEC60534 - 6 - 2) made of stainless steel, black powder-coated	775710 
For Samson Type 3277 – Adapter kit with stainless steel adapter plates for valve stroke 15...30 mm	20068379 
For Samson Type 3277 – Adapter kit with plastic adapter plates (POM black) for valve stroke 15...30 mm	20091532 
For Samson Type 3277 – Adapter kit with stainless steel adapter plates for valve stroke 7.5 mm	20111009 
Position feedback unit with proximity switches (optional for retrofitting) ^{1.)}	677218 

1.) External end position indicator for retrofitting on SideCONTROL NAMUR

Accessories SideCONTROL Remote

Description	Article no.
Mounting bracket for stainless steel wall mount (spare part), see "6. Product installation" on page 23	675715 
Holder for standard rail mounting aluminium/stainless steel, see "6. Product installation" on page 23	675702 
Attachment kit for Type 21xx/23xx actuator series, actuator size Ø 70/90/130 mm	679917 
Attachment kit for Type 21xx/23xx actuator series, actuator size Ø 225 mm	60025906 
Attachment kit remote sensor, control valves Type 27xx, actuator size Ø 175/225 mm	679945 
Sensor puck (replacement part)	682240 