

Hose Style:
2040N (V00)

Coupling Style:
56

Crimper:
Karrykrimp 1

Hose
Description

Polyflex Thermoplastic Hose
Wire reinforced

Size	Crimper Die		Die Ring	Crimp Diameter	Crimp Length	Hose Insertion	Drawing
Parker Parflex Crimp Dies							
-3	80C-P03		82C-R01	0.490	FULL	5/8	PKFull
-4	80C-P04J		82C-R01	0.545	FULL	15/16	PKFull
-5	80C-P05F		82C-R01	0.622	FULL	26	PKFull
-6	80C-P06		82C-R01	0.685	FULL	25	PKFull
-8	80C-P08		82C-R01	0.850	FULL	28	PKFull

Comments
PFDE: Crimp acceptance is based on the center measurement average with a maximum taper of 0,25mm (0.010") between the top and bottom crimp averages.
PFDE: Crimp diameter tolerance on all Crimpers is 0,25mm (± 0.010").
PFDE: Pertains to steel & stainless steel fittings. Refer to Polyflex Catalog 4460 for hose assembly instructions.
PFDE: Reference Parker Fluid Connector Group (FCG) Safety Bulletin 4400-B.1 (www.parker.com/safety).
PFDE: Crimp diameter is measured minimum of three places, 45 degrees apart, at the top, then middle and bottom of the crimp.
PFDE: Align measurement caliper or micrometer on the center of crimp impressions avoiding the crimp ribs.

