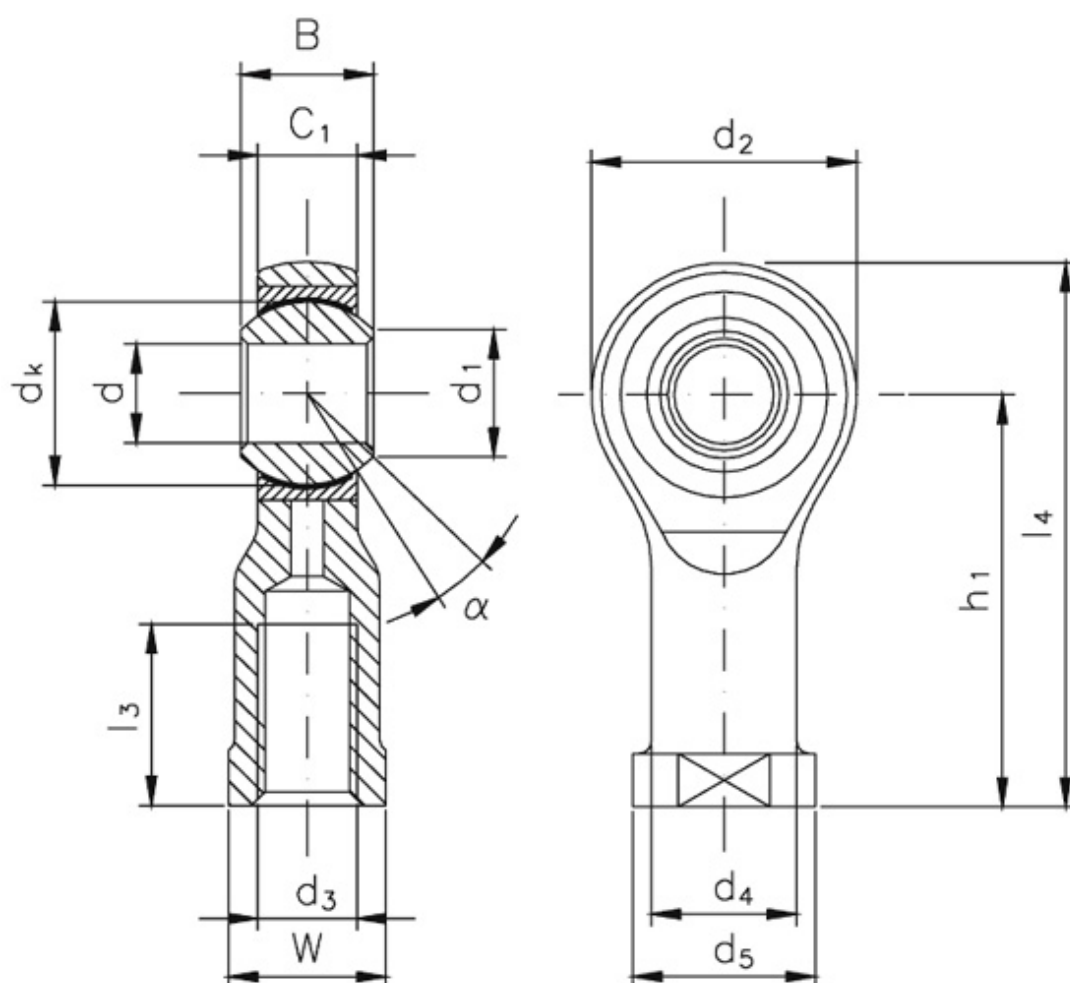


KIL 22-DNRBF

- »Rod ends and spherical bearings
- »Rod ends dimension series K
- »Stainless steel copper alloys free
- »maintenance free
- »Female thread

d	22 mm
d3	M22x1,5LH mm
B	28 mm
C1	20,00 mm
d1 ~	25,8 mm
d2 max.	55 mm
d4 ~	30,0 mm
d5	37 mm
dk	38,1 mm
h1	84 mm
l3 min.	33 mm
l4 ~	111,5 mm
W	32 mm
Load rating static C0	51 kN
Tilt angle alpha	15 °
Weight	0,490 kg



Maintenance and instruction manual

Rod ends maintenance free

Storage

ASKUBAL rod ends are covered with an anticorrosive. They can be stored in the original packaging in between a temperature from 10°C up to 40°C and a relatively humidity less than 60% for several years.

Mounting

The temperature of rod end must be in between -10°C and 80°C during operating.

Caution: These bearings do have a sliding film with a PTFE sliding face. The PTFE sliding face is inert and completely non-toxic. Over 320°C PTFE is pyrolyzing and getting highly toxic even in small quantities and after cooling down. Therefore do not heat these bearings over 150°C.

Before mounting

Shaft or bolt must be free of burrs.

All parts must be clean and dust-free, the spherical bearing too.

Do not touch metallic bright surfaces barehanded; risk of corrosion.

Mounting

Be sure that the force fitting of shaft or bolt occurs only under consistent pressure on the inner ring.

Caution: Never let mounting forces affect the sliding surface. (for example by pressing the bolt into bore do not let force affect the housing)

Never hammer for mounting or demounting.

Follow the instructions of the machine design engineer for the set-screw tightening torque.

Inspection after mounting

Check sufficient clearance of inner ring.

Check the fitting position of rod end on shaft to avoid too highly tilting of bearing.

Maintenance

Check the increase of bearing clearance and excessive abrasion.