



Crimp Specification

Tuesday, June 18, 2019

*All units in millimeters

English ▼

Hose Style:	Coupling Style:	Crimper:	Hose	3-wire braid
372	70	Karrykrimp 2	Description	4SP

Size	Crimper Die		Die Ring	Crimp Diameter	Crimp Length	Hose Insertion	Drawing
Parker 70 Series Dies							
-6	83C-D06		85C-R02	25,4	FULL	27	PKFull
-8	83C-D08		85C-R02	29,2	FULL	33	PKFull
-10	83C-D10		85C-R02	32,25	FULL	35	PKFull
-12	83C-D12		85C-R02	35,7	FULL	38	PKFull
-16	83C-D16		85C-R02	44,35	FULL	46	PKFull

Comments
Crimp diameters for stainless steel fittings can be up to 0.25 mm larger than for standard steel fittings
Crimp Diameter Tolerance is +/- 0.010" (0.25mm)

PKFull

