

TECAMID 6 - Stock Shapes

Chemical Designation

PA 6 (Polyamide 6)

Colour

natural opaque

Density

1.14 g/cm³

Data generated directly after machining
(standard climate Germany).

Main features

- high toughness
- resistant to many oils, greases and fuels
- electrically insulating
- good wear properties
- good weldable and bondable
- good slide and wear properties
- high strength
- good machinability

Target Industries

- mechanical engineering
- conveyor technology
- packaging and paper machinery
- electrical engineering
- automotive industry
- textile industry

Mechanical properties	parameter	value	unit	norm	comment
Modulus of elasticity (tensile test)	1mm/min	3300	MPa	DIN EN ISO 527-2	1) (1) For tensile test: specimen type 1b
Tensile strength	50mm/min	79	MPa	DIN EN ISO 527-2	(2) For flexural test: support span 64mm, norm specimen.
Tensile strength at yield	50mm/min	78	MPa	DIN EN ISO 527-2	(3) Specimen 10x10x10mm
Elongation at yield	50mm/min	4	%	DIN EN ISO 527-2	(4) Specimen 10x10x50mm, modulus range between 0.5 and 1% compression.
Elongation at break	50mm/min	130	%	DIN EN ISO 527-2	(5) For Charpy test: support span 64mm, norm specimen.
Flexural strength	2mm/min, 10 N	100	MPa	DIN EN ISO 178	(6) Specimen in 4mm thickness
Modulus of elasticity (flexural test)	2mm/min, 10 N	2900	MPa	DIN EN ISO 178	
Compression strength	1% / 2% 5mm/min, 10 N	24 / 41	MPa	EN ISO 604	3)
Compression modulus	5mm/min, 10 N	2700	MPa	EN ISO 604	4)
Impact strength (Charpy)	max. 7.5J	n.b.	kJ/m ²	DIN EN ISO 179-1eU	5)
Notched impact strength (Charpy)	max. 7.5J	7	kJ/m ²	DIN EN ISO 179-1eA	
Ball indentation hardness		155	MPa	ISO 2039-1	6)
Thermal properties	parameter	value	unit	norm	comment
Glass transition temperature		45	°C	DIN 53765	1) (1) Found in public sources.
Melting temperature		221	°C	DIN 53765	(2) Found in public sources.
Service temperature	short term	160	°C		2) Individual testing regarding application conditions is mandatory.
Service temperature	long term	100	°C		
Thermal expansion (CLTE)	23-60°C, long.	12	10 ⁻⁵ K ⁻¹	DIN EN ISO 11359-1;2	
Thermal expansion (CLTE)	23-100°C, long.	13	10 ⁻⁵ K ⁻¹	DIN EN ISO 11359-1;2	
Specific heat		1.6	J/(g*K)	ISO 22007-4:2008	
Thermal conductivity		0.37	W/(K*m)	ISO 22007-4:2008	
Electrical properties	parameter	value	unit	norm	comment
Specific surface resistance	Silver electrode, 23°C, 12% r.h.	10 ¹⁴	Ω	DIN EN 61340-2-3	1) (1) Specimen in 20mm thickness
Specific volume resistance	Silver electrode, 23°C, 12% r.h.	10 ¹⁴	Ω*cm	DIN EN 61340-2-3	(2) Specimen in 1mm thickness
Resistance to tracking (CTI)	Platin electrode, 23°C, 50% r.h., solvent A	600	V	DIN EN 60112	
Other properties	parameter	value	unit	norm	comment
Water absorption	24h / 96h (23°C)	0.3 / 0.6	%	DIN EN ISO 62	1) (1) Ø ca. 50mm, h=13mm
Resistance to hot water/ bases		(+)			(2) Corresponding means no listing at UL (yellow card). The information might be taken from resin, stock shape or estimation. Individual testing regarding application conditions is mandatory.
Resistance to weathering		-			
Flammability (UL94)	corresponding to	HB		DIN IEC 60695-11-10;	2)

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