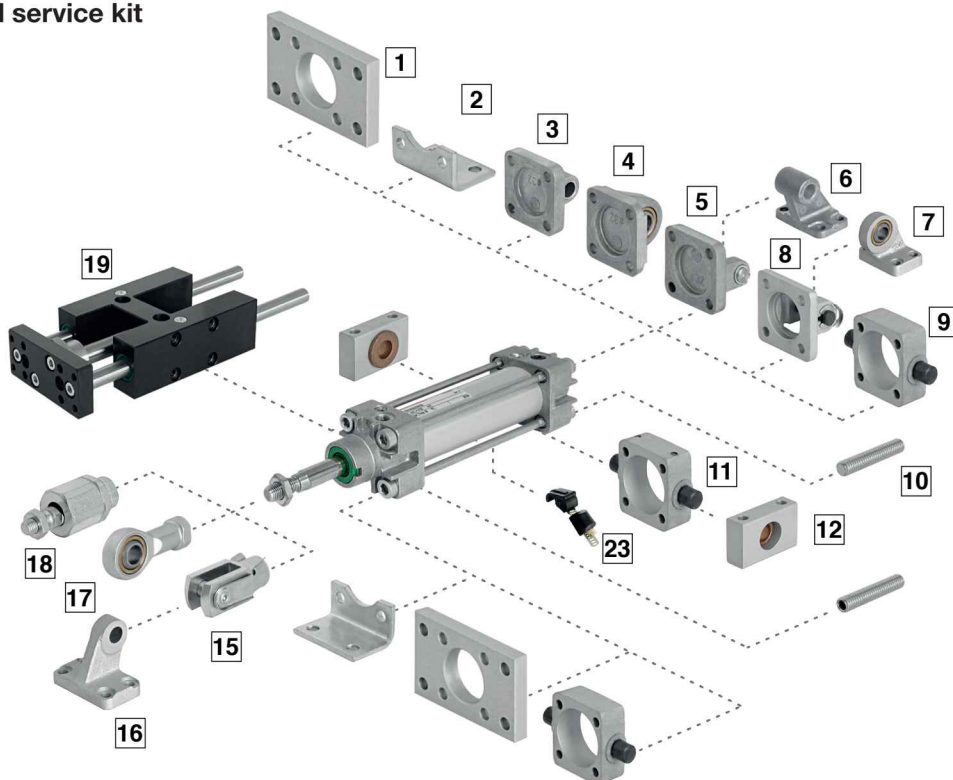


Mountings and service kit



Mountings

Model	A	AK	B, G	C	D	D2	F	FH	H
									
Cyl. Ø	10	18	1	2	5	8	15	9	11
	Page 10	Page 10	Page 10	Page 10	Page 11	Page 11	Page 11	Page 11	Page 12
32	QM/8032/35	QM/8025/38	QA/8032/22	QA/8032/21	QA/8032/23	QA/8032/42	QM/8025/25	QA/8032/34	QA/8032/28
40	QM/8032/35	QM/8040/38	QA/8040/22	QA/8040/21	QA/8040/23	QA/8040/42	QM/8040/25	QA/8040/34	QA/8040/28
50	QM/8050/35	QM/8050/38	QA/8050/22	QA/8050/21	QA/8050/23	QA/8050/42	QM/8050/25	QA/8050/34	QA/8050/28
63	QM/8050/35	QM/8050/38	QA/8063/22	QA/8063/21	QA/8063/23	QA/8063/42	QM/8050/25	QA/8063/34	QA/8063/28
80	QM/8080/35	QM/8080/38	QA/8080/22	QA/8080/21	QA/8080/23	QA/8080/42	QM/8080/25	QA/8080/34	QA/8080/28
100	QM/8080/35	QM/8080/38	QA/8100/22	QA/8100/21	QA/8100/23	QA/8100/42	QM/8080/25	QA/8100/34	QA/8100/28
125	QM/8125/35	QM/8125/38	QM/8125/22	QM/8125/21	QM/8125/23	QA/8125/42	QM/8125/25	QA/8125/34	QM/8125/28
160	QM/8160/35	QM/8160/38	QM/8160/22	QM/8160/21	QM/8160/23	QA/8160/42	QM/8160/25	—	QM/8160/28
200	QM/8160/35	QM/8160/38	QM/8200/22	QM/8200/21	QM/8200/23	QA/8200/42	QM/8160/25	—	QM/8200/28
250	QM/8250/35	—	QM/8250/22	QM/8250/21	QM/8250/23	—	QM/8250/25	—	QM/8250/28
320	QM/8320/35	—	QM/8320/22	QM/8320/21	QM/8320/23	—	QM/8320/25	—	QM/8320/28

Mountings

	R	S	SS	SW	UF	UH	UR	US
								
Cyl. Ø	3	12	16	6	17	11	4	7
	Page 12	Page 12	Page 14	Page 13	Page 13	Page 12	Page 13	Page 14
32	QA/8032/27	QA/8032/41	M/P19931	M/P19493	QM/8025/32	PQA/182032/40	QA/8032/33	M/P40310
40	QA/8040/27	QA/8040/41	M/P19932	M/P19494	QM/8040/32	PQA/182040/40	QA/8040/33	M/P40311
50	QA/8050/27	QA/8040/41	M/P19933	M/P19495	QM/8050/32	PQA/182050/40	QA/8050/33	M/P40312
63	QA/8063/27	QA/8063/41	M/P19934	M/P19496	QM/8050/32	PQA/182063/40	QA/8063/33	M/P40313
80	QA/8080/27	QA/8063/41	M/P19935	M/P19497	QM/8080/32	PQA/182080/40	QA/8080/33	M/P40314
100	QA/8100/27	QA/8100/41	M/P19936	M/P19498	QM/8080/32	PQA/182100/40	QA/8100/33	M/P40315
125	QM/8125/27	QA/8100/41	M/P19937	M/P19499	QM/8125/32	PQA/182125/40	QM/8125/33	M/P71355
160	QM/8160/27	QA/8160/41	M/P19938	M/P19679	QM/8160/32	QM/8160/40	QM/8160/33	M/P71356
200	QM/8200/27	QA/8160/41	M/P19939	M/P19683	QM/8160/32	QM/8200/40	QM/8200/33	M/P71357
250	—	—	—	M/P19446	QM/8250/32	—	QM/8250/33	—
320	—	—	—	M/P19447	QM/8320/32	—	QM/8320/33	—

Guide blocks

	Guide blocks - plain bearings	Guide blocks - roller bearings	Guide blocks - plain bearings, long coupling	Guide blocks - plain bearings, short coupling
				
Cyl. Ø	19	19	19	19
	Page 15	Page 16	Page 18	Page 18
32	QA/8032/51/*	QA/8032/61/*	QA/8032/81/*	QA/8032/85/*
40	QA/8040/51/*	QA/8040/61/*	QA/8040/81/*	QA/8040/85/*
50	QA/8050/51/*	QA/8050/61/*	QA/8050/81/*	QA/8050/85/*
63	QA/8063/51/*	QA/8063/61/*	QA/8063/81/*	QA/8063/85/*
80	QA/8080/51/*	QA/8080/61/*	QA/8080/81/*	QA/8080/85/*
100	QA/8100/51/*	QA/8100/61/*	QA/8100/81/*	QA/8100/85/*

* Insert standard stroke length: 50, 100, 160, 200, 250, 320, 400 and 500 mm, use nearest standard stroke.

Accessories

Magnetically operated switches

	M/50/**	Switch mounting brackets for M/50	TQM/31, QM/32, QM/132	Switch mounting brackets for TQM/31, QM/32, QM/132	QM/140	Switch mounting brackets for QM/140
						
Cyl. Ø		23				
	Page 20 & 21	Page 21	Page 22	Page 22	Page 23	Page 23
32		QM/27/2/1		QM/31/032/22		QM/140/010/22
40		QM/27/2/1		QM/31/032/22		QM/1w40/010/22
50		QM/27/2/1		QM/31/032/22		QM/140/010/22
63		QM/27/2/1		QM/31/032/22		QM/140/010/22
80		QM/27/2/1		QM/31/080/22		QM/140/010/22
100		QM/27/2/1		QM/31/080/22		QM/140/010/22
125		QM/27/2/1		QM/31/080/22		—
160		QM/27/2/1		QM/31/160/22		—
200		QM/27/2/1		QM/31/160/22		—
250		—		QM/31/250/22		—
320		—		QM/31/320/22		—

Service kit

	Service kit
	
Cyl. Ø	
32	QA/8032/00
40	QA/8040/00
50	QA/8050/00
63	QA/8063/00
80	QA/8080/00
100	QA/8100/00
125	QA/8125/00
160	QA/8160/00
200	QA/8200/00
250	QA/8250/00
320	QA/8320/00