



Crimp Specification

Tuesday, August 5, 2025

*All units in millimeters

English ▼

Crimper:	Hose Style:	Coupling Style:	Hose	DIN EN 853 2SN
Adjustable	301SN	48	Description	ISO 1436 Type 2

Size	Crimper Die	Crimp Diameter	Crimp Length	Approx Setting	Hose Insertion	Drawing
Standard Straight Dies						
-4	17mm	17,65	FULL		22	VFull
-5	20mm	19,3	FULL		24	VFull
-6	20mm	21,6	FULL		22	VFull
-8	24mm	24,65	FULL		24	VFull
-10	28mm	27,95	FULL		25	VFull
-12	32mm	31,75	FULL		25	VFull
-16	36mm	39,3	FULL		30	VFull
-20	50mm	51,3	FULL		46	VFull
-24	57mm	59,4	FULL		37	VFull
-32	71mm	70,7	FULL		47	VFull

Comments
Crimp Diameter Tolerance is +/- 0.010" (0.25mm)
Crimp diameters for stainless steel fittings can be up to 0.25 mm larger than for standard steel fittings

VFull

