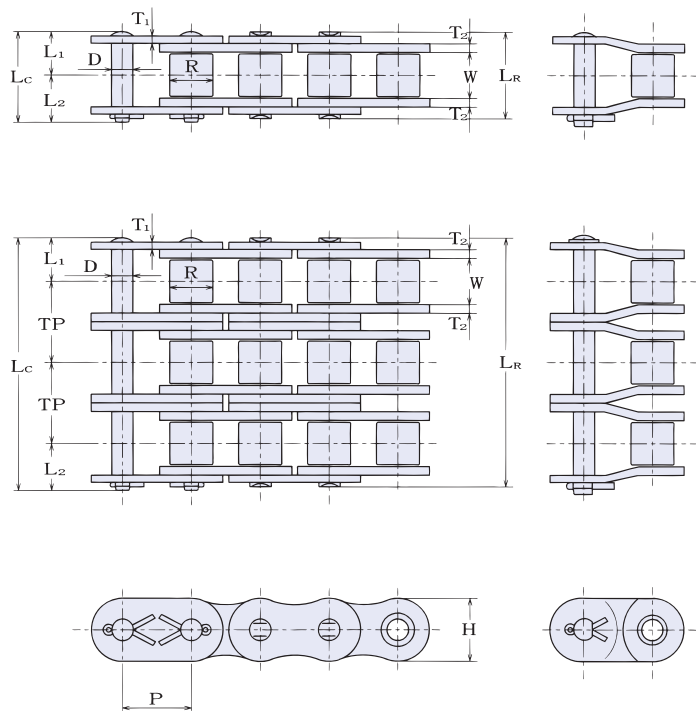




| Item                  | See Page |    |    |
|-----------------------|----------|----|----|
| Rustless              | 36       | 40 | 42 |
| SLR Self-Lube Chain   | 51       |    |    |
| MF Maintenance Free   | 56       | 76 |    |
| Drive Chain Selection | 76       | 77 |    |

| Standard Packing | 28B  | 32B  |
|------------------|------|------|
| 1 Unit (10')     | 68P  | 60P  |
| 1 Unit (5m)      | 114P | 100P |

## 28B

| SY Chain No. (B S) | Pitch | Dimensions - mm |       |       |        |       |      |        |           |     |              |       | Minimum Ultimate Strength | Maximum Allowable Load | Average Chain Weight |
|--------------------|-------|-----------------|-------|-------|--------|-------|------|--------|-----------|-----|--------------|-------|---------------------------|------------------------|----------------------|
|                    |       | Roller          |       | Pin   |        |       |      | Plate  |           |     | Trans. Pitch |       |                           |                        |                      |
|                    |       | Width           | Dia.  | Dia.  | Length |       |      | Height | Thickness |     |              |       |                           |                        |                      |
|                    | P     | W               | R     | D     | LR     | LC    | L1   | L2     | H         | T1  | T2           | TP    | kN                        | kN                     | kg/m                 |
| 28B                | 44.45 | 31.00           | 27.94 | 15.88 | 65.1   | 70.5  | 32.6 | 37.9   | 37.0      | 6.3 | 7.4          | 59.56 | 200                       | 44.5                   | 9.26                 |
| -2                 |       |                 |       |       | 124.7  | 130.0 |      |        |           |     |              |       | 360                       | 58.3                   | 18.45                |
| -3                 |       |                 |       |       | 184.2  | 189.6 |      |        |           |     |              |       | 530                       | 85.8                   | 27.65                |

## 32B

| SY Chain No. (B S) | Pitch | Dimensions - mm |       |       |                |                |                |                |           |                |                |       | Minimum Ultimate Strength | Maximum Allowable Load | Average Chain Weight |
|--------------------|-------|-----------------|-------|-------|----------------|----------------|----------------|----------------|-----------|----------------|----------------|-------|---------------------------|------------------------|----------------------|
|                    |       | Roller          |       | Pin   |                |                |                | Plate          |           |                | Trans. Pitch   |       |                           |                        |                      |
|                    |       | Width           | Dia.  | Dia.  | Length         |                |                | Height         | Thickness |                |                |       |                           |                        |                      |
|                    | P     | W               | R     | D     | L <sub>R</sub> | L <sub>C</sub> | L <sub>1</sub> | L <sub>2</sub> | H         | T <sub>1</sub> | T <sub>2</sub> | TP    | kN                        | kN                     | kg/m                 |
| 32B                | 50.80 | 31.00           | 29.21 | 17.81 | 65.0           | 71.1           | 32.5           | 38.6           | 42.2      | 6.3            | 6.9            | 58.55 | 250                       | 51.0                   | 9.92                 |
| -2                 |       |                 |       |       | 123.4          | 129.7          |                |                |           |                |                |       | 450                       | 66.6                   | 19.76                |
| -3                 |       |                 |       |       | 182.0          | 188.3          |                |                |           |                |                |       | 670                       | 98.0                   | 29.61                |

※Refer to page 80. "Selection of offset link"