



V-BELTS FOR COMPACT DRIVES

POLYFLEX® *Polyurethane V-belt*

This compact and strong belt with nominal top width from 3 mm to 11 mm transmits more power and allows high speed ratios. Polyflex® is suited for extremely small diameter pulleys and very compact drives with high rotational speeds. Ideal for use on machines and machine tools requiring high performance and smooth operation in limited space such as bench type milling machines, lathe drives, woodworking and metalworking machine spindle drives, computer peripheral equipment, small blowers, etc.



Identification

Durable marking indicating type and dimension.

Construction

- Polyurethane compound, superior to conventional belt materials, offers high fatigue and wear resistance and a high friction coefficient. It also improves adhesion to the tensile cords.
- Polyurethane is extremely resistant to heat, chemicals and oil.
- Uniformity throughout Polyflex® is ensured because the polyurethane compound is not layered but cast as a single unit after the positioning of the tensile cords in the mould.
- Ribbed top provides lateral rigidity without increasing bending stresses. The ribs also help to keep Polyflex® belts running cool.
- 60° angle results in better support of the tensile section, and provides a more even load distribution.

Advantages

- Design freedom and space savings which are not possible with conventional rubber construction belts.
- Low maintenance cost as belt needs less re-tensioning.
- Long belt life on compact drives.
- Temperature ranges from -54°C up to +85°C.

Sections and nominal dimensions

	Width mm	Height mm
3M	3	2.28
5M	5	3.30
7M	7	5.33
11M	11	6.85



3M		5M		7M		11M	
Description	Effective length	Description	Effective length	Description	Effective length	Description	Effective length
	mm		mm		mm		mm
3M180	180	5M280	280	7M500	500	11M710	710
3M185	185	5M290	290	7M515	515	11M730	730
3M190	190	5M300	300	7M530	530	11M750	750
3M195	195	5M307	307	7M545	545	11M775	775
3M200	200	5M315	315	7M560	560	11M800	800
3M206	206	5M325	325	7M580	580	11M825	825
3M212	212	5M335	335	7M600	600	11M850	850
3M218	218	5M345	345	7M615	615	11M875	875
3M224	224	5M355	355	7M630	630	11M900	900
3M230	230	5M365	365	7M650	650	11M925	925
3M236	236	5M375	375	7M670	670	11M950	950
3M243	243	5M387	387	7M690	690	11M975	975
3M250	250	5M400	400	7M710	710	11M1000	1000
3M258	258	5M412	412	7M730	730	11M1030	1030
3M265	265	5M425	425	7M750	750	11M1060	1060
3M272	272	5M437	437	7M775	775	11M1090	1090
3M280	280	5M450	450	7M800	800	11M1120	1120
3M290	290	5M462	462	7M825	825	11M1150	1150
3M300	300	5M475	475	7M850	850	11M1180	1180
3M307	307	5M487	487	7M875	875	11M1220	1220
3M315	315	5M500	500	7M900	900	11M1250	1250
3M325	325	5M515	515	7M925	925	11M1280	1280
3M335	335	5M530	530	7M950	950	11M1320	1320
3M345	345	5M545	545	7M975	975	11M1360	1360
3M355	355	5M560	560	7M1000	1000	11M1400	1400
3M365	365	5M580	580	7M1030	1030	11M1450	1450
3M375	375	5M600	600	7M1060	1060	11M1500	1500
3M387	387	5M615	615	7M1090	1090	11M1550	1550
3M400	400	5M630	630	7M1120	1120	11M1600	1600
3M412	412	5M650	650	7M1150	1150	11M1650	1650
3M425	425	5M670	670	7M1180	1180	11M1700	1700
3M437	437	5M690	690	7M1220	1220	11M1750	1750
3M450	450	5M710	710	7M1250	1250	11M1800	1800
3M462	462	5M730	730	7M1280	1280	11M1850	1850
3M475	475	5M750	750	7M1320	1320	11M1900	1900
3M487	487	5M775	775	7M1360	1360	11M1950	1950
3M500	500	5M800	800	7M1400	1400	11M2000	2000
3M515	515	5M825	825	7M1450	1450	11M2060	2060
3M530	530	5M850	850	7M1500	1500	11M2120	2120
3M545	545	5M875	875	7M1550	1550	11M2180	2180
3M560	560	5M900	900	7M1600	1600	11M2240	2240
3M580	580	5M925	925	7M1650	1650	11M2300	2300
3M600	600	5M950	950	7M1700	1700		
3M615	615	5M975	975	7M1750	1750		
3M630	630	5M1000	1000	7M1800	1800		
3M650	650	5M1030	1030	7M1850	1850		
3M670	670	5M1060	1060	7M1900	1900		
3M690	690	5M1090	1090	7M1950	1950		
3M710	710	5M1120	1120	7M2000	2000		
3M730	730	5M1150	1150	7M2060	2060		
3M750	750	5M1180	1180	7M2120	2120		
		5M1220	1220	7M2180	2180		
		5M1250	1250	7M2240	2240		
		5M1280	1280	7M2300	2300		
		5M1320	1320				
		5M1360	1360				
		5M1400	1400				
		5M1450	1450				
		5M1500	1500				
		5M1600	1600				
		5M1650	1650				
		5M1850	1850				

Polyflex® ordering code is composed as follows:

3M600

3M - Rib width (3 mm)

600 - Effective length (mm)

All dimensions are available from stock.



V-BELTS FOR COMPACT DRIVES

POLYFLEX® JB™

Polyurethane multiple V-belt

Polyflex® JB™ is synonymous with high power density in small spaces. Developed by Gates and produced to patented manufacturing processes, Gates Polyflex® JB™ belts provide more load-carrying capacity at higher speeds to small precision multiple V-belt drives. This results in significant cost savings and improved design freedom. Polyflex® JB™ belts are recommended for use on bench type milling machines, lathe drives, woodworking and metalworking machine spindle drives, computer peripheral equipment, small blowers, etc. They are available in 3M-JB, 5M-JB, 7M-JB and 11M-JB sections.



Identification

Durable marking indicating type and dimension.

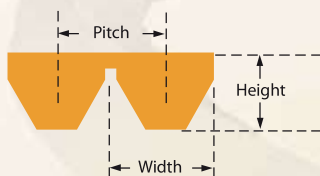
Construction

- Joined belt construction improves stability.
- Ribs relieve bending stress on small pulleys and provide lateral rigidity.
- 60° angle provides more undercord support to the tensile section and distributes the load more evenly.
- Small cross-section meets special application needs such as high shaft speeds, small drive package size and smooth running requirements.
- High modulus polyurethane compound with a high friction coefficient.
- The precise casting method eliminates overlaps and layers.
- Excellent adhesion of tensile cords and polyurethane compound leads to high fatigue resistance and long belt life.
- Extra toughness. The polyurethane compound resists fatigue, wear and ozone.

Advantages

- Long belt life on small pulleys and compact drives.
- Greater shaft speeds, up to 30,000 rpm.
- High performance and smooth running for precision applications.
- Cost savings and design freedom.
- Avoids vibrations when subjected to shock loads.
- Temperature ranges from -54°C up to +85°C.

Sections and nominal dimensions



	Pitch mm	Width mm	Height mm
3M-JB	3.35	3	2.28
5M-JB	5.30	5	3.30
7M-JB	8.50	7	5.33
11M-JB	13.20	11	7.06

	Standard number of ribs			
	2	3	4	5
3M-JB	x	x		
5M-JB	x	x	x	x
7M-JB	x	x	x	x
11M-JB	x	x		

NOTE

Other number of ribs available on request.
For detailed info, please contact your Gates representative.



3M-JB		5M-JB		7M-JB		11M-JB	
Description	Effective length	Description	Effective length	Description	Effective length	Description	Effective length
	mm		mm		mm		mm
3M175JB	175	5M280JB	280	7M500JB	490	11M710JB	692
3M180JB	180	5M290JB	290	7M515JB	505	11M730JB	712
3M185JB	185	5M300JB	300	7M530JB	520	11M750JB	732
3M190JB	190	5M307JB	307	7M545JB	535	11M775JB	757
3M195JB	195	5M315JB	315	7M560JB	550	11M800JB	782
3M200JB	200	5M325JB	325	7M580JB	570	11M825JB	807
3M206JB	206	5M335JB	335	7M600JB	590	11M850JB	832
3M212JB	212	5M345JB	345	7M615JB	605	11M875JB	857
3M218JB	218	5M355JB	355	7M630JB	620	11M900JB	882
3M224JB	224	5M365JB	365	7M650JB	640	11M925JB	907
3M230JB	230	5M375JB	375	7M670JB	660	11M950JB	932
3M236JB	236	5M387JB	387	7M690JB	680	11M975JB	957
3M243JB	243	5M400JB	400	7M710JB	703	11M1000JB	982
3M250JB	250	5M412JB	412	7M730JB	723	11M1030JB	1012
3M258JB	258	5M425JB	425	7M750JB	743	11M1060JB	1042
3M265JB	265	5M437JB	437	7M775JB	768	11M1090JB	1072
3M272JB	272	5M450JB	450	7M800JB	793	11M1120JB	1102
3M280JB	280	5M462JB	462	7M825JB	818	11M1150JB	1132
3M290JB	290	5M475JB	475	7M850JB	843	11M1180JB	1162
3M300JB	300	5M487JB	487	7M875JB	868	11M1220JB	1202
3M307JB	307	5M500JB	500	7M900JB	893	11M1250JB	1232
3M315JB	315	5M515JB	515	7M925JB	918	11M1280JB	1262
3M319JB	319	5M530JB	530	7M950JB	943	11M1320JB	1302
3M325JB	325	5M545JB	545	7M975JB	968	11M1360JB	1342
3M335JB	335	5M560JB	560	7M1000JB	993	11M1400JB	1382
3M345JB	345	5M580JB	580	7M1030JB	1023	11M1450JB	1432
3M350JB	350	5M600JB	600	7M1060JB	1053	11M1500JB	1482
3M355JB	355	5M615JB	615	7M1090JB	1083	11M1550JB	1532
3M365JB	365	5M630JB	630	7M1120JB	1113	11M1600JB	1582
3M375JB	375	5M650JB	650	7M1150JB	1143	11M1650JB	1632
3M387JB	387	5M670JB	670	7M1180JB	1173	11M1700JB	1682
3M400JB	400	5M690JB	690	7M1220JB	1213	11M1750JB	1732
3M406JB	406	5M710JB	710	7M1250JB	1243	11M1800JB	1782
3M412JB	412	5M730JB	730	7M1280JB	1273	11M1850JB	1832
3M425JB	425	5M750JB	750	7M1320JB	1313	11M1900JB	1882
3M437JB	437	5M775JB	775	7M1360JB	1353	11M1950JB	1932
3M450JB	450	5M800JB	800	7M1400JB	1393	11M2000JB	1982
3M462JB	462	5M825JB	825	7M1450JB	1443	11M2060JB	2042
3M475JB	475	5M850JB	850	7M1500JB	1493	11M2120JB	2102
3M487JB	487	5M875JB	875	7M1550JB	1543	11M2180JB	2162
3M500JB	500	5M900JB	900	7M1600JB	1593	11M2240JB	2222
3M515JB	515	5M925JB	925	7M1650JB	1643	11M2300JB	2282
3M530JB	530	5M950JB	950	7M1700JB	1693		
3M545JB	545	5M975JB	975	7M1750JB	1743		
3M553JB	553	5M1000JB	1000	7M1800JB	1793		
3M560JB	560	5M1030JB	1030	7M1850JB	1843		
3M580JB	580	5M1060JB	1060	7M1900JB	1893		
3M600JB	600	5M1090JB	1090	7M1950JB	1943		
3M615JB	615	5M1120JB	1120	7M2000JB	1993		
3M630JB	630	5M1150JB	1150	7M2060JB	2053		
3M650JB	650	5M1180JB	1180	7M2120JB	2113		
3M670JB	670	5M1220JB	1220	7M2180JB	2173		
3M690JB	690	5M1250JB	1250	7M2240JB	2233		
3M710JB	710	5M1280JB	1280	7M2300JB	2293		
3M730JB	730	5M1320JB	1320				
3M750JB	750	5M1360JB	1360				
		5M1400JB	1400				
		5M1450JB	1450				
		5M1500JB	1500				

Polyflex® JB™ ordering code is composed as follows:

5M280/3

5M - Rib width (5 mm)
280 - Effective length (mm)
3 - Number of ribs (joined belt)

Please refer to the Gates Price List for specifics on stock availability.